

STP Description	responsible for infrastructure a optimizes fuel design makes service. Availad lengths. As a V	t Red Armor (RA) Submersible Turbine Pump driving fuel from the storage tank, through t and into the vehicle through the use of pressu flow and dispensing, and its advanced packe it the industry's easiest and safest STP to ins ble in 3/4 HP to 2 HP configurations in variab deder-Root flagship product line, Red Jacket work of distributors and authorized service orldwide.			
	Part #	Description	Model #	Notes	
	0410140-086	4" TRJ RA STP - Quick Set (Adjustable) Final Assemblies, 72" - 102" Length	AGP75S1 RA1	<ul> <li>3/4 HP, 0.56 KW, 208/230 Voltage, single-phase.</li> </ul>	
	0410140-087	4" TRJ RA STP - Quick Set (Adjustable) Final Assemblies, 102" - 162" Length	AGP75S1 RA2	<ul> <li>Length is in inches, measured from top of the eyebolt to the bottom of the motor inlet.</li> </ul>	
4" Red Jacket RA STP	0410140-088	4" TRJ RA STP - Quick Set (Adjustable) Final Assemblies, 162" - 222" Length	AGP75S1 RA3	FSA stands for Floating Suction Adapter.	
	0410140-089	4" TRJ RA STP - Quick Set (Adjustable) Final Assemblies, 74.4" - 104.4" Length	AGP75S1 RA1 FSA		
	0410140-090	4" TRJ RA STP - Quick Set (Adjustable) Final Assemblies, 104.4" - 164.4" Length	AGP75S1 RA2 FSA		
	0410140-091	4" TRJ RA STP - Quick Set (Adjustable) Final Assemblies, 164.4" - 224.4" Length	AGP75U1 RA3 FSA		
	The Red Jacket RA Submersible Turbine Pump Model is UL Listed for:			STP Application Description	
Fuel Compatibility	<ul> <li>100% Gasoline</li> <li>100% Diesel</li> <li>80% Gasoline with 20% TAME, ETBE or MTBE Gasoline</li> <li>85% Gasoline with 15% Methanol</li> <li>90% Gasoline with 10% Ethanol</li> </ul>			STP shall be of submersible centrifugal type which installs through a standard 4" threaded tank opening. Motor size shall be from 3/4 through 2 HP, depending upon required flow rates and head loss of a given piping system.	
	Pump			Impellers and Diffusers	
	Pump shall be multi-stage, dependent upon required flow rate, self- lubricating and easily removed from storage tank without disconnecting discharge piping, mechanical or electronic leak detectors or siphon systems. The pump and motor assembly shall be readily separable from the pump column pipe to allow for simple field replacement of the pump and motor.			Impellers shall be splined to the pump shaft to provide positive, non-slip rotation. Diffusers shall be tightly secured to prevent rotation.	
	Pump Intake Inlet			Manifold Head Assembly	
Mechanical Features	Pump intake inlet shall be horizontal to prevent drawing sediment from the tank bottom into the pump inlet. The intake inlet shall be compatible with the particulate "Trapper" to prevent particulate from being ingested into the motor.			Manifold head assembly shall consist of a manifold and extractable packer assembly and shall be completely sealed against product leakage into the ground and exterior water intrusion into the storage tank. The discharge outlet shall be a 2" NPT opening. The manifold shall have a built-in air purge screw, line check valve, pressure relief valve, and shall support dual vacuum sensor siphon systems when required. The extractable packer shall incorporate industrial die springs to break loose the o-ring seals, when the flange nuts holding the extractable packer in place are removed. No physical lifting effort or special equipment shall be required to break the extractable packer seals. The contractor's box shall be built into the manifold head assembly and be completely isolated from the fuel path. The extractable packer assembly shall incorporate a lifting eye for safe extraction of the pump motor.	



	Electrical Disconnect	Check Valve with "Lock-n-Lift" Feature
Mechanical Features (Continued)	The electrical disconnect shall be an integral part of the manifold assembly. The electrical disconnect shall automatically disconnect and sever electrical connection to the pump motor, without a swing joint, when the extractable packer assembly is removed. Re-insertion of the extractable packer and tightening of the flange nuts shall remake the electrical connection.	The check valve shall incorporate a "Lock-n-Lift" feature that mechanically locks the check valve and lifts to provide a larger path to depressurize the line and manifold head assembly, returning fuel to the tank preventing service spills. The check valve shall provide pressure relief of the product line and be optimized for compatibility with Veeder-Root PLLD systems.
	Vacuum Sensor Siphon System	Quick Set®
	The vacuum sensor siphon system shall be capable of drawing 25" of mercury vacuum through a venturi. The vacuum sensor siphon shall incorporate a check valve to maintain the siphon system vacuum after the pump has been turned off. Check valves shall be incorporated on the siphon inlet and fuel source inlet to the venturi. The inlet shall incorporate a screen that reduces clogs and failures that can cause false alarms on vacuum monitor systems. The vacuum sensor siphon system shall incorporate a swivel top for easy connection to siphon tubing. The vacuum sensor siphon system shall be designed to integrate with Veeder-Root Vacuum Sensors. The manifold head assembly shall support dual vacuum sensor siphon systems for vacuum monitoring or siphon manifold applications. Unused vacuum siphon ports shall be sealed with a plug designed specifically for that purpose.	The Quick Set feature shall be capable of varying the overall pump length. The Quick Set shall incorporate a collet gripping mechanism and setscrew as a locking mechanism allowing future resizing.
Electrical Features	Electric Motors – 4" Models	Connections
	The motor shall be 208/230 volt, 60Hz, single-phase, 3450 RPM, permanent split capacitor type continuous duty, rated explosion proof in Class 1, Group D, petroleum products. The motor windings shall be hermetically sealed against leakage of product or moisture, and shall have a thermal overload device with automatic reset built into the motor windings for motor cut-off when motor temperature reaches a level which may cause damage to the motor.	The motor shall have a quick-disconnect type male/female connector to be readily separable for servicing without cutting or splicing of conducting wires. Wiring connections to the motor shall be disconnected by the quick- disconnect. Reconnecting motor to column pipe shall use an alignment dowel pin for positive realignment of electrical male/female connector.
	Accessibility	Assembly Order
Construction	All components shall be designed and assembled to facilitate disassembly and servicing from above without disrupting the discharge piping, leak detection equipment and vacuum sensor siphon systems.	The pump shall be assembled with the pump inlet and impellers at the bottom for maximum liquid draw. The motor is to be mounted above the pump inlet, so that the motor is both cooled and lubricated by the liquid flow through and
		past the motor.
Environmental	<ul> <li>The Red Jacket RA STP has an additional 30% increase in stainless steel</li> <li>The pump assembly shall be rated for operation between -40°F (-40°C) at petroleum products.</li> <li>The pump assembly shall be listed under UL 79 for operation between -2</li> <li>The product temperature must not exceed 105°F (40.5°C).</li> <li>Petroleum shall not exceed the specific gravity as stated in the installation the specific pump model.</li> <li>Maximum viscosity allowable – 70SSU @ 60°F (15°C).</li> </ul>	past the motor. hardware from The Red Jacket AG STP. nd 105°F (40.5°C) in non-gelling 0°F (-4°C) and 125°F (51°C) ambient environment.
Environmental Approvals	<ul> <li>The pump assembly shall be rated for operation between -40°F (-40°C) as petroleum products.</li> <li>The pump assembly shall be listed under UL 79 for operation between -2</li> <li>The product temperature must not exceed 105°F (40.5°C).</li> <li>Petroleum shall not exceed the specific gravity as stated in the installation the specific pump model.</li> </ul>	past the motor. hardware from The Red Jacket AG STP. nd 105°F (40.5°C) in non-gelling 0°F (-4°C) and 125°F (51°C) ambient environment.



	4" Red Jacket RA STP Models					
	Component	Material	Surface Finish			
	Packer/Manifold Head	Gray Cast Iron	Powder Coat			
Elastomers – "O" Rings Check Valve Seat Check Valve Lock Down Screw Column Pipes Conduit Pipe		High Grade Fluorocarbon	None			
		Stainless Steel	None			
		Stainless Steel	None			
		Stainless Steel	None			
		1/2" Steel Pipe	Mill Finish			
Quick Set Connector		Stainless Steel	Passivation			
Bill of Materials	Discharge Head	Gray Cast Iron	Powder Coat			
Din of Materials	Retaining Nuts	Stainless Steel	Passivation			
	Die Springs	Stainless Steel	Passivation			
	Purge Screw	Stainless Steel	Passivation			
	Siphon Cartridge	Stainless Steel	Passivation			
		Pump/Motor				
	Outer Shell	Stainless Steel	None			
	Stator Shell	Stainless Steel	None			
	Rotor Shaft	Stainless Steel	None			
	Impellers & Diffusers	(Acetel) Celcon® Plastic	None			
	Motor Bearings	Carbon	None			
The R	Red Jacket RA STP Performance	The Red Jack	et RA STP Dimensions			
Here       140       130       120       110       100       90       80       AGP75S1       FE       60       50       40       30       20       10	erformance @ 230V; SG = 0.78	Packer Manifold Clearance 4" Minimum 11.7" (297 mm) Riser Length Column Pipe Length (Less Riser) Unitized Motor Pump (UMP) 100 100	hhole Packer Manifold Pressurized Line Leak Detector (PLLD) Or Pressurized Line Leak Detector (PLLD) Port Tank Diameter			

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## **Example Illustrations**

Illustrations used in this guide may contain components that are customer supplied and not included with the Red Jacket Submersible Turbine Pump. Please check with your Veeder-Root Distributor for recommended installation accessories.