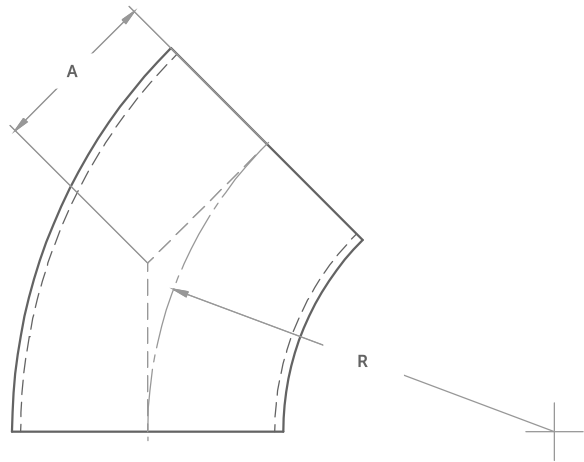


Product Specification 45° Bends

Overview

- 1.5D centreline radius across all sizes
- Short bend with no leg
- Common in US sanitary applications



45° SHORT ELBOW - 2WK



Diameter		WT		Product Code		Dim A		Radius*		Weight Per Unit		Standard Pack size
mm	inches	mm	inch	304	316	mm	inches	mm	inches	kg	lbs	
25.4	1.000	1.6	0.065	10644ZIP	10664ZIP	15.8	0.622	38.1	1.500	0.03	0.07	10
38.1	1.500	1.6	0.065	15644ZIP	15664ZIP	23.8	0.937	57.2	2.250	0.07	0.15	10
50.8	2.000	1.6	0.065	20644ZIP	20664ZIP	31.8	1.252	76.2	3.000	0.11	0.24	100
63.5	2.500	1.6	0.065	25644ZIP	25664ZIP	39.6	1.559	95.3	3.752	0.18	0.40	50
76.2	3.000	1.6	0.065	30644ZIP	30664ZIP	47.6	1.874	114.3	4.500	0.25	0.55	35
101.6	4.000	2.0	0.083	402044ZIP	402064ZIP	63.5	2.500	152.4	6.000	0.57	1.26	30

TOLERANCES

Diameter $\pm 0.5\%$ OD

Square Target <0.2mm, Max 0.4mm

Dim A ± 1.5 mm

Radius Nominal

POLISH FINISHES

OD/ID 'IP' Suffix on stock-code

*Nominal dimensions only. Typically a bend is formed to a slightly tighter radius to allow for radial growth and springback. The 'A' dimension will always be correct. If the radius dimension is critical to your end use please contact us to discuss options.