

# Nylon Tubing



## APPLICATIONS:

**PNEUMATIC TUBING**  
**WATER FILTRATION SYSTEMS**  
**FLUID TRANSFER**  
**VACUUM TUBING**  
**FLUID CONVEYING SYSTEMS**  
**AGRICULTURAL APPLICATIONS**  
 CAR WASHES  
**LUBRICATION LINES**  
**INSTRUMENTATION**  
**PROCESS LINES**

## PHYSICAL PROPERTIES FOR NYLON 12

PROPERTIES	
Density	1.01
Melting Point	176°C
Tensile Stress at Break	47 MPa
Tensile Strain at Break	47%
Tensile Modulus	360 MPa
Flexural Modulus	330 MPa

*Values listed are typical and are meant only as a guide to aid in design. Field testing should be performed to find the actual values for your application.*

Samples available upon request.

Custom sizes, lengths, and colors available upon request.

**REGULATORY COMPLIANCE:** REACH, RoHS, and Prop 65 compliant

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## NYLON SIZING CHART

ITEM NO.	ID	OD	WALL	LENGTH	MINIMUM BURST PSI	MINIMUM BEND RADIUS
UN2-02-BK-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-BK-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-BK-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-BK-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-02-BU-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-BU-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-BU-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-BU-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-02-GN-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-GN-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-GN-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-GN-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-02-GY-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-GY-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-GY-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-GY-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-02-N-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-N-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-N-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-N-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-02-OR-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-OR-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-OR-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-OR-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-02-RD-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-RD-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-RD-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-RD-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-02-WH-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-WH-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-WH-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-WH-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-02-YW-100	.091	.125	.017	100' COIL	1000	.375
UN2-02-YW-250	.091	.125	.017	250' SPOOL	1000	.375
UN2-02-YW-500	.091	.125	.017	500' SPOOL	1000	.375
UN2-02-YW-1000	.091	.125	.017	1000' SPOOL	1000	.375
UN2-025-BK-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-BK-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-BK-1000	.106	.156	.025	1000' SPOOL	1000	.500
UN2-025-BU-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-BU-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-BU-1000	.106	.156	.025	1000' SPOOL	1000	.500
UN2-025-GN-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-GN-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-GN-1000	.106	.156	.025	1000' SPOOL	1000	.500

Colors: Black (BK), Blue (BU), Green (GN), Gray (GY), Natural (N), Orange (OR), Red (RD), White (WH), Yellow (YW)

Values listed are typical and are meant only as a guide to aid in design. Field testing should be performed to find the actual values for your application.

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**REGULATORY COMPLIANCE:** REACH, RoHS, and Prop 65 compliant

## NYLON SIZING CHART (CONTINUED)

ITEM NO.	ID	OD	WALL	LENGTH	MINIMUM BURST PSI	MINIMUM BEND RADIUS
UN2-025-GY-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-GY-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-GY-1000	.106	.156	.025	1000' SPOOL	1000	.500
UN2-025-N-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-N-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-N-1000	.106	.156	.025	1000' SPOOL	1000	.500
UN2-025-OR-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-OR-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-OR-1000	.106	.156	.025	1000' SPOOL	1000	.500
UN2-025-RD-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-RD-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-RD-1000	.106	.156	.025	1000' SPOOL	1000	.500
UN2-025-WH-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-WH-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-WH-1000	.106	.156	.025	1000' SPOOL	1000	.500
UN2-025-YW-100	.106	.156	.025	100' COIL	1000	.500
UN2-025-YW-500	.106	.156	.025	500' SPOOL	1000	.500
UN2-025-YW-1000	.106	.156	.025	1000' SPOOL	1000	.500
UN2-03-BK-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-BK-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-BK-1000	.140	.188	.024	1000' SPOOL	1000	.625
UN2-03-BU-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-BU-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-BU-1000	.140	.188	.024	1000' SPOOL	1000	.625
UN2-03-GN-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-GN-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-GN-1000	.140	.188	.024	1000' SPOOL	1000	.625
UN2-03-GY-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-GY-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-GY-1000	.140	.188	.024	1000' SPOOL	1000	.625
UN2-03-N-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-N-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-N-1000	.140	.188	.024	1000' SPOOL	1000	.625
UN2-03-OR-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-OR-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-OR-1000	.140	.188	.024	1000' SPOOL	1000	.625
UN2-03-RD-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-RD-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-RD-1000	.140	.188	.024	1000' SPOOL	1000	.625
UN2-03-WH-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-WH-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-WH-1000	.140	.188	.024	1000' SPOOL	1000	.625
UN2-03-YW-100	.140	.188	.024	100' COIL	1000	.625
UN2-03-YW-500	.140	.188	.024	500' SPOOL	1000	.625
UN2-03-YW-1000	.140	.188	.024	1000' SPOOL	1000	.625

Colors: Black (BK), Blue (BU), Green (GN), Gray (GY), Natural (N), Orange (OR), Red (RD), White (WH), Yellow (YW)

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**REGULATORY COMPLIANCE:** REACH, RoHS, and Prop 65 compliant

## NYLON SIZING CHART (CONTINUED)

ITEM NO.	ID	OD	WALL	LENGTH	MINIMUM BURST PSI	MINIMUM BEND RADIUS
UN2-04-BK-100	.180	.250	.035	100' COIL	1000	1
UN2-04-BK-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-BK-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-04-BU-100	.180	.250	.035	100' COIL	1000	1
UN2-04-BU-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-BU-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-04-GN-100	.180	.250	.035	100' COIL	1000	1
UN2-04-GN-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-GN-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-04-GY-100	.180	.250	.035	100' COIL	1000	1
UN2-04-GY-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-GY-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-04-N-100	.180	.250	.035	100' COIL	1000	1
UN2-04-N-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-N-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-04-OR-100	.180	.250	.035	100' COIL	1000	1
UN2-04-OR-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-OR-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-04-RD-100	.180	.250	.035	100' COIL	1000	1
UN2-04-RD-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-RD-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-04-WH-100	.180	.250	.035	100' COIL	1000	1
UN2-04-WH-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-WH-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-04-YW-100	.180	.250	.035	100' COIL	1000	1
UN2-04-YW-500	.180	.250	.035	500' SPOOL	1000	1
UN2-04-YW-1000	.180	.250	.035	1000' SPOOL	1000	1
UN2-05-BK-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-BK-500	.232	.312	.040	500' SPOOL	1000	1.250
UN2-05-BU-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-BU-500	.232	.312	.040	500' SPOOL	1000	1.250
UN2-05-GN-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-GN-500	.232	.312	.040	500' SPOOL	1000	1.250
UN2-05-GY-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-GY-500	.232	.312	.040	500' SPOOL	1000	1.250
UN2-05-N-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-N-500	.232	.312	.040	500' SPOOL	1000	1.250
UN2-05-OR-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-OR-500	.232	.312	.040	500' SPOOL	1000	1.250
UN2-05-RD-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-RD-500	.232	.312	.040	500' SPOOL	1000	1.250
UN2-05-WH-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-WH-500	.232	.312	.040	500' SPOOL	1000	1.250
UN2-05-YW-100	.232	.312	.040	100' COIL	1000	1.250
UN2-05-YW-500	.232	.312	.040	500' SPOOL	1000	1.250

Colors: Black (BK), Blue (BU), Green (GN), Gray (GY), Natural (N), Orange (OR), Red (RD), White (WH), Yellow (YW)

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## NYLON SIZING CHART (CONTINUED)

ITEM NO.	ID	OD	WALL	LENGTH	MINIMUM BURST PSI	MINIMUM BEND RADIUS
UN2-06-BK-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-BK-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-BK-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-06-BU-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-BU-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-BU-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-06-GN-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-GN-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-GN-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-06-GY-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-GY-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-GY-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-06-N-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-N-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-N-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-06-OR-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-OR-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-OR-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-06-RD-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-RD-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-RD-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-06-WH-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-WH-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-WH-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-06-YW-100	.275	.375	.050	100' COIL	1000	1.500
UN2-06-YW-500	.275	.375	.050	500' SPOOL	1000	1.500
UN2-06-YW-1000	.275	.375	.050	1000' SPOOL	1000	1.500
UN2-08-BK-100	.375	.500	.062	100' COIL	1000	2
UN2-08-BK-500	.375	.500	.062	500' SPOOL	1000	2
UN2-08-BU-100	.375	.500	.062	100' COIL	1000	2
UN2-08-BU-500	.375	.500	.062	500' SPOOL	1000	2
UN2-08-GN-100	.375	.500	.062	100' COIL	1000	2
UN2-08-GN-500	.375	.500	.062	500' SPOOL	1000	2
UN2-08-GY-100	.375	.500	.062	100' COIL	1000	2
UN2-08-GY-500	.375	.500	.062	500' SPOOL	1000	2
UN2-08-N-100	.375	.500	.062	100' COIL	1000	2
UN2-08-N-500	.375	.500	.062	500' SPOOL	1000	2
UN2-08-OR-100	.375	.500	.062	100' COIL	1000	2
UN2-08-OR-500	.375	.500	.062	500' SPOOL	1000	2
UN2-08-RD-100	.375	.500	.062	100' COIL	1000	2
UN2-08-RD-500	.375	.500	.062	500' SPOOL	1000	2
UN2-08-WH-100	.375	.500	.062	100' COIL	1000	2
UN2-08-WH-500	.375	.500	.062	500' SPOOL	1000	2
UN2-08-YW-100	.375	.500	.062	100' COIL	1000	2
UN2-08-YW-500	.375	.500	.062	500' SPOOL	1000	2

Colors: Black (BK), Blue (BU), Green (GN), Gray (GY), Natural (N), Orange (OR), Red (RD), White (WH), Yellow (YW)

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## NYLON METRIC SIZING CHART

ITEM NO.	ID (MM)	OD (MM)	WALL (MM)	LENGTH (M)	MINIMUM BURST PSI	MINIMUM BEND RADIUS
UNM2-5X1-BK-50	3	5	1	50	1600	16
UNM2-6X1-BK-50	4	5	1	50	1200	21
UNM2-8X1-BK-50	6	8	1	50	800	28
UNM2-10X1-BK-50	8	10	1	50	600	35
UNM2-12X1-BK-50	10	12	1	50	480	45
UNM2-12X1.5-BK-50	9	12	1.5	50	800	45
UNM2-14X2-BK-50	10	14	2	50	950	50
UNM2-5X1-BU-50	3	5	1	50	1600	16
UNM2-6X1-BU-50	4	5	1	50	1200	21
UNM2-8X1-BU-50	6	8	1	50	800	28
UNM2-10X1-BU-50	8	10	1	50	600	35
UNM2-12X1-BU-50	10	12	1	50	480	45
UNM2-12X1.5-BU-50	9	12	1.5	50	800	45
UNM2-14X2-BU-50	10	14	2	50	950	50
UNM2-5X1-GN-50	3	5	1	50	1600	16
UNM2-6X1-GN-50	4	5	1	50	1200	21
UNM2-8X1-GN-50	6	8	1	50	800	28
UNM2-10X1-GN-50	8	10	1	50	600	35
UNM2-12X1-GN-50	10	12	1	50	480	45
UNM2-12X1.5-GN-50	9	12	1.5	50	800	45
UNM2-14X2-GN-50	10	14	2	50	950	50
UNM2-5X1-GY-50	3	5	1	50	1600	16
UNM2-6X1-GY-50	4	5	1	50	1200	21
UNM2-8X1-GY-50	6	8	1	50	800	28
UNM2-10X1-GY-50	8	10	1	50	600	35
UNM2-12X1-GY-50	10	12	1	50	480	45
UNM2-12X1.5-GY-50	9	12	1.5	50	800	45
UNM2-14X2-GY-50	10	14	2	50	950	50
UNM2-5X1-N-50	3	5	1	50	1600	16
UNM2-6X1-N-50	4	5	1	50	1200	21
UNM2-8X1-N-50	6	8	1	50	800	28
UNM2-10X1-N-50	8	10	1	50	600	35
UNM2-12X1-N-50	10	12	1	50	480	45
UNM2-12X1.5-N-50	9	12	1.5	50	800	45
UNM2-14X2-N-50	10	14	2	50	950	50
UNM2-5X1-OR-50	3	5	1	50	1600	16
UNM2-6X1-OR-50	4	5	1	50	1200	21
UNM2-8X1-OR-50	6	8	1	50	800	28
UNM2-10X1-OR-50	8	10	1	50	600	35
UNM2-12X1-OR-50	10	12	1	50	480	45
UNM2-12X1.5-OR-50	9	12	1.5	50	800	45
UNM2-14X2-OR-50	10	14	2	50	950	50
UNM2-5X1-RD-50	3	5	1	50	1600	16
UNM2-6X1-RD-50	4	5	1	50	1200	21
UNM2-8X1-RD-50	6	8	1	50	800	28

Colors: Black (BK), Blue (BU), Green (GN), Gray (GY), Natural (N), Orange (OR), Red (RD), White (WH), Yellow (YW)

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# Nylon Tubing



**APPLICATIONS:**

- PNEUMATIC TUBING
- WATER FILTRATION SYSTEMS
- FLUID TRANSFER
- VACUUM TUBING
- FLUID CONVEYING SYSTEMS
- AGRICULTURAL APPLICATIONS
- CAR WASHES
- LUBRICATION LINES
- INSTRUMENTATION
- PROCESS LINES

## NYLON METRIC SIZING CHART (CONTINUED)

ITEM NO.	ID (MM)	OD (MM)	WALL (MM)	LENGTH (M)	MINIMUM BURST PSI	MINIMUM BEND RADIUS
UNM2-10X1-RD-50	8	10	1	50	600	35
UNM2-12X1-RD-50	10	12	1	50	480	45
UNM2-12X1.5-RD-50	9	12	1	50	800	45
UNM2-14X2-RD-50	10	14	1	50	950	50
UNM2-5X1-WH-50	3	5	1	50	1600	16
UNM2-6X1-WH-50	4	5	1	50	1200	21
UNM2-8X1-WH-50	6	8	1	50	800	28
UNM2-10X1-WH-50	8	10	1	50	600	35
UNM2-12X1-WH-50	10	12	1	50	480	45
UNM2-12X1.5-WH-50	9	12	1.5	50	800	45
UNM2-14X2-WH-50	10	14	2	50	950	50
UNM2-5X1-YW-50	3	5	1	50	1600	16
UNM2-6X1-YW-50	4	5	1	50	1200	21
UNM2-8X1-YW-50	6	8	1	50	800	28
UNM2-10X1-YW-50	8	10	1	50	600	35
UNM2-12X1-YW-50	10	12	1	50	480	45
UNM2-12X1.5-YW-50	9	12	1.5	50	800	45
UNM2-14X2-YW-50	10	14	2	50	950	50

Colors: Black (BK), Blue (BU), Green (GN), Gray (GY), Natural (N), Orange (OR), Red (RD), White (WH), Yellow (YW)

Values listed are typical and are meant only as a guide to aid in design. Field testing should be performed to find the actual values for your application.

Samples available upon request.

Custom sizes, lengths, and colors available upon request.

**REGULATORY COMPLIANCE:** REACH, RoHS, and Prop 65 compliant



**Thermoplastic  
Processes**

### LIABILITY CLAUSE

TPI PARTNERS, INC., hereinafter called the "Manufacturer," warrants that its products shall be free from defects in workmanship and materials.

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