

G80c - 12V CONTINUOUS DIESEL TRANSFER PUMP

ASSEMBLY GUIDE

INSTRUCTIONS



- **1.** Screw provided adapter into 2" bung opening. Install downtube (not provided).
- **2.** Place provided o-ring onto flange adapter pump side.
- **3.** Attach flange adapter to bottom of pump.
- 4. Attach flange to bung adapter.



5. Screw elbow into top of pump opening using provided Teflon tape.



6. Connect hose to elbow using provided Teflon tape.



7. Connect swivel to opposite end of the hose using provided Teflon tape.



8. Attach nozzle holder to side of pump using provided bolts.



9. Attach swivel (and hose) to nozzle using provided Teflon tape.



10. Use provided key (in red) to turn pump ON/OFF as needed.