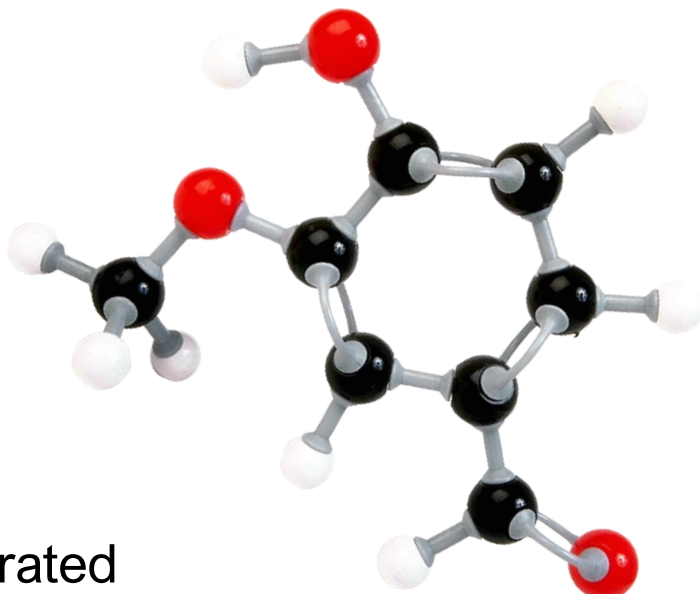




Air Operated
Double-Diaphragm Pumps



**CORROSION
RESISTANCE
GUIDE**

CORROSION RESISTANCE GUIDE

This booklet is intended as a general guide in the selection of proper pump construction materials. This listing includes the most common liquids used in industrial and processing applications. In using this guide, please take note of the following:

1. The chart data has been compiled from many sources believed to be reliable. NO GUARANTEE IS IMPLIED OR EXPRESSLY STATED HEREIN.
2. Because of the extensive scope of this field the tabulation is not complete nor conclusive. Corrosion rates may vary widely with concentration, temperature and the presence of abrasives. Impurities or other trace elements common in industrial liquids may inhibit or accelerate the reaction of the material being pumped and the effect on pump materials.
3. Chemicals or liquids may independently be compatible with a type of pump construction, the combination of several liquids may change the chemical compatibility with a given metal/plastic and elastomer. It is important that this is remembered when selecting acceptable materials of construction for a pump.
4. In the case of uncertainty regarding corrosion resistance, testing the materials of construction under conditions as close to actual as possible is recommended.

KEY TO RATINGS: **A** = Excellent, **B** = Good, **C** = Fair to Poor,
X = Not Recommended, — = No Data Available.

Data limited to % concentration and/or temperature (°F) shown; where not shown, temperature is 70°F.



HALOGENATED SOLVENTS



WARNING!

HALOGENATED HYDROCARBON SOLVENTS, SUCH AS 1, 1, 1 TRICHLOROETHANE AND METHYLENE CHLORIDE, SHOULD NOT BE USED IN ALUMINUM EQUIPMENT. A VIOLENT EXPLOSION COULD RESULT.

- Carbon Tetrachloride
- Chloroform
- Dichlorethylene
- Methyl Chloride
- Methylene Chloride
- Trichlorethylene

WARNING:

Although materials may be chemically compatible, when pumping flammables it is important to ground the pump to prevent arcing that can be caused by a buildup of static electricity; which may ignite the volatile liquids of powders and cause an explosion and/or fire. Polypropylene is not a groundable material.

Rating Key: (A) Excellent (B) Good (C) Fair to Poor Data limited to % concentration and/or temperature
(X) Not Recommended (-) No Data Available DF's shown. Where not shown, temperature is 70 F ambient.

CHEMICAL / FORMULA	ELASTOMERS						METAL				PLASTIC				
	BUNA N - NBR	NORDEL-EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM -T356	CAST IRON -FC	316 SS	POLYPROPYLENE	DELIRIN/ACETAL	KYNAR - PVDF	PTFE	RYTON
Aluminum Nitrate A(NO3)3 * 9H2O	A	A	-	A	A	A	A	X	-	A10%	A	-	-	A	-
Aluminum Phosphate AlPO4	A	A	-	A	A	A	A	-	-	-	-	-	-	A	-
Aluminum Potassium Sulfate (Potash Alum) KA(SO4)2	A	A	-	A	A	A	A	A10%	X	A	A	A	A	A	-
Aluminum Sodium Sulfate (Soda Alum) NaA(SO4)2	A	A	-	A	A	A	A	-	-	A	-	-	-	A	-
Aluminum Sulfate (Cake Alum) A2(SO4)3	A	A	B	A	A	A	A	B30%	X	A 167* 50%	A	B	A	A	-
Amines R-NH2	X	A	A70%	B	A	A	X	A	-	A	B	C	X	A	-
Ammonia Anhydrous, Liquid NH3	B	A	X	B	A	A	X	A	A	A	A	X	-	A	-
Ammonia Gas - Cold	A	-	-	A	A	A	A	-	-	-	-	-	-	A	-
Ammonia Gas - Hot	C	-	-	B	A	A	X	-	-	-	-	-	-	A	A
Ammonia Liquors	-	-	-	A	A	A	X	A	A	A	-	-	-	A	-
Ammonia Cupric Sulfate (NH4)2Cu(SO4)2	A	-	-	-	A	-	A	-	-	-	-	B	-	A	-
Ammonium Acetate CH3CO2NH4	-	-	-	A	A	A	A	A	B50%	A50%	-	-	-	A	-
Ammonium Bicarbonate NH4HCO	A	A	-	A	A	B	A	B	B	B90%	-	-	-	A	-
Ammonium Bifluoride - 10% NH4HF2	B	A	-	X	A	A	A	C	X	B	A	-	A	A	-
Ammonium Carbonate (NH4)2CO3	X	A	-	B	A	A	A	B	B	B 212* 70%	A	-	A	A	A
Ammonium Casenite	-	-	-	A	-	A	-	-	-	B	-	-	-	-	-
Ammonium Chloride NH4Cl (Sal Ammoniac)	A	A	A	A	A	A	A	X	X	A30%	A	-	A	A	-
Ammonium Dichromate (NH4)2Cr2O7	A	A	A	A	A	A	-	A	A	B	-	X	-	A	-
Ammonium Fluoride NF4F	B	A	-	B	A	-	A20%	B10%	B20%	A50%	B	-	A	A	-
Ammonium Hydroxide (Aqua Ammonia) NH4OH	B	A	-	B	A	A	B	B30%	B30%	B	A	-	A	A	-
Ammonium Metaphosphate	A	A	-	A	A	-	A	B90%	B	A	A	B	A	A	A
Ammonium Nitrate	A	A	-	A	A	A	A	B	A	-	A	-	A	A	-
Ammonium Nitrite NH4NO2	A	-	-	A	A	A	-	-	-	A	A70%	A	A	A	A
Ammonium Oxalate (NH4OOC)2	A	-	-	A	-	A	-	-	-	-	B	-	B	A	-
Ammonium Persulfate (NH4)2S2O8	B	A	-	A	A	A	A	C	X	A	A	-	A	A	-
Ammonium Phosphate, (NH4)H2PO4 Monobasic	A	A	B	A	A	A	A	X	X	B	A	A	A	A	-
Ammonium Phosphate, Di Basic (NH4)2HPO4	A	-	-	A	A	A	A	B	-	A	A	B	A	A	A
Ammonium Phosphate, Tri-Basic (NH4)2PO4 * 3H2O	A	-	-	A	A	A	A	X	-	B	A	-	A	A	-
Ammonium Sulfate (NH4)2SO4	A	A	C	A	A	A	A	X	B	A212* 80%	A	B	A	A	A
Ammonium Sulfide (NH4)2S	A	-	A	A	-	A	B	C	B	B	A	-	A	A	-
Ammonium Sulfite (NH4)2SO * 3H2O	A	-	-	-	A	-	A	C	X	B	A	X	A	A	-
Ammonium Thiocyanate NH4SCN	A	A	-	A	A	-	A	C	C	A50%	B	-	A	-	A
Ammonium Thiosulfate (NH4)2S2O3	A	A	-	A	A	A	A	A40%	X	A10%	-	-	B	A	-
n-Amyl Amine (1-Aminopentane) CH3CO2C3H11	C	X	-	X	A	-	X	-	-	-	-	-	-	A	-
Amyl Borate C5H11B03	A	X	-	B	A	B	A	-	-	-	-	-	-	A	-
Amyl Chloride (Chloropentane) CH3(CH2)4Cl	C	X	-	X	A	C	A	X	A	A	X	A	A	A	-
Amyl Chloronaphthalene	X	-	-	X	A	C	A	-	-	-	-	-	-	A	-
Amyl Naphtalene C15H18	X	X	-	X	A	C	A	-	-	-	-	-	-	A	-
Amyl Phenol C6H4(OH)C5H11	X	-	-	-	A	-	A	A	A	A	-	A	-	A	-
Anilene (Anilene Oil) (Amino Benzene) C6H5NH2	X	C	X	X	A	A	B	B	A	A	A	B	A	A	A
Anilene Dyes	X	C	-	X	A	B	B	B	C	B	A	-	A	A	-
Anilene Hydrochloride C3H5NH2 * HCl	C	-	-	X	A	A	B	X	X	X	X	-	A	A	-
Animal Gelatin	A	A	-	A	A	A	A	-	-	A	A	-	A	A	-
Anisole (Methylphenyl Ether) C6H5OCH3	C	-	-	X	A	-	X	B	B	B	-	B	-	A	-
Ansul Ether	C	-	-	X	A	X	X	-	-	-	-	-	-	A	-
Anthraquinone C14H8O2	A	-	-	-	A	-	-	B	B	B	-	-	-	A	-
Anti-Freeze - Alcohol Base	A	A	A	-	A	A	A	A	A	A	A	A	A	A	-
Anti-Freeze - Glycol Base	A	A	A	B	A	A	A	A	A	A	A	A	A	A	-
Antimony Pentachloride SbCl3	X	-	-	-	A	-	-	A	A	A	-	A	-	A	-
Antimony Trichloride SbCl5	B	A	-	-	A	-	-	B	A	A	A	B	A	A	-
Aqua Regia (Nitric & Hydrochloric Acid)	X	X	-	X	A	X	B	X	X	X	C	C	A	A	X

Rating Key: (A) Excellent (B) Good (C) Fair to Poor Data limited to % concentration and/or temperature
(X) Not Recommended (-) No Data Available Of show n. Where not show n, temperature is 70° F ambient.

CHEMICAL / FORMULA	ELASTOMERS							METAL				PLASTIC			
	BUNA N - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINUM - T356	CAST IRON - FC	316 SS	POLYPROPYLENE	DELRIN (ACETAL)	KYNAR - PVDF	PTFE	RYTON
Aroclor PCB Mixtures	C	X	-	X	A	-	A	A	B	A	-	-	-	A	-
Aromatic Hydrocarbons C6H5R	X	X	C	X	A	C	A	A	A	A	X	-	A	A	-
Aromatic Solvents (Benzene, etc.)	C	X	X	X	A	-	A	A	A	A	B	-	A	A	-
Arsenic Acid AsH3O4	B	A	-	A	A	A	A	A	X	B	A	B	A	A	A
Arsenic Trichloride (Arsenic Butter) AsCl3	C	X	-	A	A	B	X	B	B	X	-	-	-	A	-
Absorbic Acid C6H8O6	-	-	-	-	A	-	A	A	X	A	-	-	-	A	-
Askarel (Pyranol) PCB Mixtures	B	X	-	X	A	X	C	-	-	A	-	-	-	A	-
Asphalt Hydrocarbons	B	X	-	C	A	B	A	A	B	A	A	-	A	A	-
Asphalt Topping	B	-	-	A	A	-	B	-	A	A	-	B	A	A	-
ASTM - Ref Motor Fuel A (Aliphatic)	A	X	A/158°	B	A	C	A	A	A	A	-	-	-	A	-
ASTM - Ref Motor Fuel B (30% Aromatic)	A	X	A/158°	X	A	X	A	A	A	A	-	-	-	A	-
ASTM - Ref Motor Fuel C (50% Aromatic)	B	X	C	X	A	X	A	A	A	A	-	-	-	A	-
ASTM - Ref Oil #1 (High Anilene)	A	X	A212°	B	A	B	A	A	A	A	-	-	-	A	-
ASTM - Ref Oil #2 (Medium Anilene)	A	X	A	B	A	A	A	A	A	A	-	-	-	A	-
ASTM - Ref Oil #3 (Low Anilene)	A	X	A212°	C	A	-	A	A	A	A	-	-	-	A	-
ASTM - Ref Oil #4 (High Anilene)	B	X	-	X	A	A	A	A	A	A	-	-	-	A	-
Aviation Gasoline	A	X	-	C	A	X	A	A	A	A	-	-	-	A	-
Barbeque Sauce Water, oils, spices	A	-	-	A	A	B	-	-	X	A	A	-	A	A	-
Barium Carbonate BaCO5	A	A	-	A	A	A	A	X	B	B	A	-	A	A	A
Barium Chloride Dihydrate BaCl2 * 2H2O	A	A	-	A	A	-	A	B50%	B	B/212°	A	A	A	A	A
Barium Cyanide Ba(CN)2	C	-	X	A	-	A	A	-	-	A	X	-	-	A	-
Barium Hydroxide (Barium Hydrate) Ba(OH)2	A	A	B	A	A	A	A	X	B	B	A	A	A	A	-
Barium Nitrate Ba(NO3)2	A	-	-	A	A	A	-	B	A	A	A	B	A	A	A
Barium Nitrate Ba(NO3)2	A	A	X	A	A	A	A	B	B	B	A	B	A	A	A
Barium Sulfate (Blanc Fixed) BaSO4	A	A	-	A	A	A	A	X	-	B	A	-	A	A	-
Barium Sulfide BaS	A	-	-	A	A	-	A	-	X	A	-	-	-	A	-
Beef Extract	A	-	-	A	A	-	A	-	A	A	A/75°	-	A175°	A	-
Beer Water, Carbonate	C	A	B	A	A	A	A	A	X	A	A	A	A	A	A
Beet Sugar Liquors (Sucrose)	A	A	-	A	A	A	A	A	B	A	X	B	A	A	-
Benzaldehyde C6H5CHO	X	B	B	X	A	B	X	A	A	A	X	-	A	A	A
Benzene (Benzol) C6H6	X	X	C/70°	X	A	C	B	B	B	A/167°	X	A	B	A	A
Benzene Sulfonic Acid C6H5DO3H	X	C	-	A	A	-	A	C	A	A	X	-	B/100°	A	A
Benzoic Acid (Benzene Carboxylic Acid) C6H5COOH	X	B	-	B	A	X	A	C	X	B	X	B	A	A	A
Benzoyl Chloride C6H5COCl	X	X	-	X	A	A	X	X	X	B	X	A	A	A	A
Benzyl Acetate CH3CO2 CH2C6H5	X	X	-	-	A	A	X	X	X	B	A	A	A	A	A
Benzyl Benzoate C6H5CO2CH2C6H5	X	-	-	X	A	A	X	A	A	A	-	-	-	A	-
Benzyl Chloride (Chlorotoluene) C6H5CH2Cl	X	B	-	X	A	C	A	A	B	B	X	-	A	A	-
Benzyl Dichloride (Benzal Chloride) C6H5CHCl	X	X	-	X	A	C	A	X	A	B	X	-	A	A	-
Benzol (Benzene) C6H6	X	X	C/70°	X	A	-	B	X	B	A	B	-	A	A	A
Biphenyl (Diphenyl) C6H5C6H5	X	X	-	X	A	B	A	B	B	-	X	A	B	A	-
Bismuth Subcarbonate (Bismuth Carbonate) (BiO)2CO3	A	A	-	A	A	-	A	-	A	-	-	-	-	A	-
Black Sulfate Liquor	B	A	B	A	A	B	A	C	B	A	B	-	A	A	-
Blast Furnace Gas CO H2 CH4 CO2 N2	C	-	B	A	A	-	A	-	-	-	-	-	-	A	-
Bleach Solutions Water, chlorine, oxygen	X	A	X	X	A	B	B	X	-	B	B5%	-	A	A	-
Borax (Sodium Borate) B4Na2O7	B	A	A	A	A	A	A	B	B	A	A	B	A	A	A
Bordeaux Mixture Copper sulfate salts	A	A	B	A	A	A	-	-	-	A	-	-	-	A	-
Boric Acid (Boracic Acid) H3BO3	A	A	A	A	A	A	A	A	X	A30%	A	C	A	A	A
Brake Fluid (non-petroleum base) Silicones or glycols	X	A	-	A	A	A	-	A	A	A	X	-	-	A	-
Brewery Slop	A	-	-	A	A	A	A	-	A	A	-	-	-	A	-
Brine (Sodium Chloride) Salt Water	A	A	B	A	A	A	A	-	X	A	A	-	A	A	-
Bromine - Anhydrous Br2	X	C	X	X	A	C	A	B	C	X	X	-	A/150°	A	-
Bromine Trifluoride BrF3	X	X	-	X	A	C	X	A	-	B	X	-	-	A	-

CHEMICAL / FORMULA	ELASTOMERS							METAL				PLASTIC			
	BUNA N - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM - T336	CAST IRON - FC	316 SS	POLYPROPYLENE	DELRIN (ACETAL)	KYNAR - PVDF	PTFE	RYTON
Bromine Water	X	X	-	B	A	B	B	X	-	X	C	-	A	A	-
Bromobenzene C6H5HBr	X	X	-	X	A	X	B	X	X	A	X	-	-	A	-
Bromochloromethane BrCH2Cl	X	B	-	X	A	-	C	X	B	B	-	-	-	A	-
Bromotoluene C6H4BrCH3	X	-	-	-	A	-	B	X	B	A	-	-	-	A	-
Bronzing Liquid	X	B	-	X	A	A	X	-	-	A	-	-	-	A	-
Butadiene C4H6	X	C	-	C	A	A	C	A	-	A	X	-	A	A	A
Butane (LPG) (Buty Hydride) C4H10	A	X	A	B	A	C	A	A	A	A	X	B	A	A	A
Butter Fats	A	A	B	C	A	A	A	A	X	A	A	-	-	A	-
Buttermilk Fats, water	A	-	-	A	-	A	A	A	X	A	A	-	A100°	A	-
Butyl Acetate CH3CO2(CH2)3CH3	X	B	-	X	A	C	X	A	A	A	X	-	B	A	-
n-Butyl Acetate CH3CO2(CH2)3CH3	X	B	-	X	A	B	X	A	A	A	-	-	-	A	-
Butyl Acetyl Ricinoleate C24H44O5	C	C	-	X	A	B	B	-	A	-	-	-	-	A	-
Butyl Acrylate CH2CHCO2C4H9	X	X	-	X	A	C	X	-	-	-	-	-	C	A	-
Butyl Amine (Aminobutane) CH3(CH2)CH2NH2	B	X	-	X	A	A	X	A	A	A	X	C	B70°	A	A
Butyl Benzooate C6H5COO (CH2)3CH3	-	B	X	X	A	C	A	B	B	B	-	-	-	A	-
Butyl Butyrate CH3(CH2)2 CH2CO2C4H2	X	-	-	-	A	-	X	A	A	A	-	-	-	A	-
Butyl Carbitol CH3(CH2)3OCH CH2OCH2CH2OH	A	A	-	B	A	B	A	-	-	-	-	-	-	A	-
Butyl Cellosolve HOCH2CH2O2C4H9	B	A	-	C	A	C	C	A	A	A	A	A	B	A	-
Butyl Chloride (Chlorobutane) CH3(CH2)3Cl	X	-	-	-	A	-	A	X	B	B	X	-	A	A	-
Butyl Ether (Dibutyl Ether) (CH3(CH2)3Cl	A	-	-	B	A	-	C	A	B	A	X	-	A100°	A	A
Butyl Oleate C22H42O2	-	C	-	X	A	C	A	-	-	-	-	-	-	A	-
Butyl Stearate CH3(CH2)16 CO2(CH2)3CH3	A	C	-	X	A	C	X	B	B	B	-	-	A	A	-
Butylene (Butene) C4H8	B	X	-	X	A	X	B	A	-	A	X	-	A	A	A
Butyraldehyde CH3(CH2)2CH=O	X	C	-	X	A	C	X	A	A	A	-	-	B	A	-
Butyric Acid CH3(CH2)C(=O)2H	C	C	B	X	A	C	X	A	A	A	A	-	A	A	-
Butyric Anhydride (CH3CH2CH2CO)2O	C	C	B	X	A	A	C	A	X	B	-	X	A	A	A
Butyronitrile CH3CH2CH2CN	C	A	-	-	A	-	-	A	-	A	-	A	-	-	A
Calcium Acetate Hydrate Ca(CH3COO)2 * H2O	X	A	X	C	X	-	X	C	-	B	-	-	-	-	A
Calcium Bisulfite Ca(HSO3)2	B	A	-	C	A	-	X	C	C	B	-	-	-	A	-
Calcium Carbonate (Chalk) CaCO3	A	A	-	A	A	-	A	C	B	A90°	A	X	A	A	A
Calcium Chlorate Ca(ClO3)2	A	A	-	A	A	-	A	C	B	B	A	A	A	A	-
Calcium Chloride (Brine) CaCl2 * 6H2O	A	A	-	A	A	-	A	B30%	B	A30%	A	-	A	A	-
Calcium Hydrosulfide (Calcium Sulfhydrate) Ca(HS)2 * 6H2O	A	A	-	A	A	A	A	-	A	A	A	X	A	A	A
Calcium Hydroxide (Slaked Lime) Ca(OH)02	A	A	-	A	A	A	A	X	B	B	A	-	A	A	-
Calcium Hypochlorite 20% (Calcium Oxichloride) Ca(ClO)2	C	B	X	X	A	A	A	X	X	B	A	A	A	A	A
Calcium Nitrate Ca(NO3)2	A	A	-	A	A	A	A	B/212° 40%	B/212° 30%	B/212° 40%	A	X	A	A	A
Calcium Oxide (Unslaked Lime) CaO	A	A	B	A	A	B	A	A	A	A	B	-	A	A	-
Calcium Silicate Ca2SiO4	A	-	-	-	A	-	A	B	B	A	-	-	-	A	-
Calcium Sulfate Ca2SO4	A	A	-	A	A	A	A	C	B/10%	A/10%	A	X	A	A	A
Calcium Sulfate (Gypsum) CaSO4	A	A	-	B	A	A	A	A20%	B	B	A/120°	-	A	A	-
Calcium Sulfide CaS	A	A	-	A	A	A	A	B/10%	B	A/10%	B/70°	-	B/70°	A	-
Calcium Sulfite CaSO3 * 2H2O	A	-	-	A	-	A	-	-	X	A	A	-	-	A	-
Calgon (NaPO3)6	A	-	-	A	-	A	A	B	A	A	X	-	-	A	-
Cane Juice Sucrose, water	A	-	-	A	-	A	A	-	A	A	-	-	-	A	-
Cane Sugar Liquors	A	A	B	A	A	A	B	A	A	A	A	-	A	A	-
Capryl Alcohol (Octanol) CH3(CH2)6CH2OH	A	C	-	B	A	-	B	A	A	A	-	-	-	A	-
Caprylic Acid (Octanoic Acid) CH3(CH2)6 COOH	C	-	-	-	A	-	-	A	-	A	-	-	A	A	-
Carbamate H2NCO2R	C	C	-	C	A	A	A	-	-	-	-	-	-	A	-
Carbitol CH3CH2OCH2CH2 OCH2CH2OH	B	C	-	C	A	B	C	-	A	A	-	-	-	A	-
Carbolic Acid (see Phenol) C6H5OH	X	C	X	C	A	C	A	B	A	B	C	X	A/150°	A	-
Carbon Dioxide (Carbonic Acid Gas) CO2	A	B	A	A	A	B	A	A	A	A	A	A	A	A	A
Carbon Disulfide (Carbon Bisulfide) CS2	X	X	C	X	A	X	A	A	B	A90°	X	B	A	A	A

Rating Key: (A) Excellent (B) Good (C) Fair (D) Poor Data limited to % concentration and/or temperature
(X) Not Recommended (-) No Data Available (F) show n. Where not show n, temperature is 70 F ambient.

CHEMICAL / FORMULA	ELASTOMERS							METAL				PLASTIC			
	BUNA N - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM -1336	CAST IRON -FC	316 SS	POLYPROPYLENE	DELRIN(ACETAL)	KYNAR - PVDF	PTFE	RYTON
Carbon Monoxide CO	C	C	A	A	A	A	C	A	A	A	A	B	A	A	-
Carbon Tetrachloride R10 (Tetrachloromethane) CCL4	C	X	X	X	A	X	A	X	C	B	X	B	A	A	A
Carbonated Beverages C02/H20	B		A60%	X	A	A	A	X	X		A	B	A	A	A
Carbonic Acid (liquid) H2CO3	B	-	C	A	A	A	A	B	X	B	A	A	A	A	A
Casein a phosphoprotein	A	A	-	A	A	-	A	B	-	B	-	-	-	A	-
Catsup (Ketchup)	A	C	-	C	A	A	A	B	X		A	-	-	A	-
Cellulose (Glycol Ethers) HOCH2CH2OR	C	C	X	C	A	C	B	A	-	A	A	A	A	A	A
Cellulose Acetate C8H12O5	B	-	-	B	A	-	C	B	B	A	A	-	A	A	-
Cellulube Hydraulic Fluids (Phosphate Esters)	X	A	C	X	A	X	B	A	A	A	-	-	-	A	-
Chlorinated Lime - 35% Bleach CA(ClO)2	C	A	X	X	A	X	A	-	X	A	-	-	-	A	-
Chlorinated Water	C	-	X	C	A	-	A	X	-	B	B	X	A	A	-
Chlorine - Dry CL2	C	-	X	C	A	-	A	X	-	B	X	-	A	A	-
Chlorine - Wet Cl2/H20	C	X	X	X	A	C	A	B	C		X	X	A	A	X
Chlorine - Anhydrous Liquid Cl2	X	-	-	X	A	C	A	B	X	X	-	A	A	A	-
Chlorine Dioxide ClO2	X	C	-	X	A	C	B	B	-	X	X	-	A	-	-
Chlorine Trifluoride ClF3	X	X	-	X	B	X	B	A	-	A	X	-	-	-	-
Chloroacetic Acid (Monochloroacetic Acid) ClCH2COOH	X	B	-	C	A	-	C	X	X	X	X	X	-	A	A
Chloroacetone (Monochloroacetone) ClCH2COCH3	X	A	-	C	A	C	C	X	B	B	X	-	-	A	-
Chlorobenzene (Monchlorobenzene) C6H5Cl	X	X	X	X	A	C	A	X	B	B	X	A	A	A	A
Chlorobutadiene (Chloroprene) C4H5CL	X	X	-	X	A	C	A	X	B	B	X	-	-	A	-
Chlorobromomethane ClCH2Br	X	-	-	X	A	X	A	X	B	B	X	-	-	A	-
Chloroform CHCl3	X	X	X	X	A	X	A	X	A	A	X	A	A	A	A
1-Chloronaphthalene C10H7Cl	X	X	-	X	A	X	C	X	B	B	X	-	-	A	-
Chlorosulfonic Acid HSO3CL	X	X	X	X	A	X	X	B	B	B	X	-	-	A	X
o-Chlorophenol C6H5ClO	X	X	-	X	A	-	B	B	B	B	-	B	A	A	A
Chlorothene (Chlorinated Solvents) CH3CCl3	X	-	-	X	A	-	C	X	X	A	-	-	-	A	-
Chlorotrifluoroethylene C2H2ClF	X	-	-	-	A	B	-	B	B	B	-	-	-	A	-
Chlorox	C	A	X	B	A	A	-	-	X	A	B	-	A	A	-
Chocolate Syrup Corn Syrup, water, sugar	A	-	-	A	A	A	-	-	X	A	A	-	-	A	-
Chromic Acid - to 25% H2CrO	X	A	X	X	A	A	A	X	X	X	C	X	-	A	-
Chromic Acid - Over 25% H2CrO4	X	C	X	X	A	A	A	X	X	X	C	X	A	A	A
Cider (Apple Juice) Sucrose, water	A	B	B	A	A	A	A	B	X	A	-	-	-	A	-
Citric Acid C6H8O7 * H2O	B	A	A	A	A	A	A	C	X	A	A	B	A	A	A
Citrus Pectin Liquor	A	-	-	A	A	-	A	-	-	A	A	-	-	A	-
Cobalt Chloride CoCl2 * 6H2O	A	C	-	A	A	A	A	X	-	-	A	-	-	A	-
Coffee Fatty oils, acids, cellulose, water	A	-	-	A	A	A	-	A	-	A	A	-	-	A	-
Coke Oven Gas H2(53%) CH4(26%)N2(11%), CO(7%)&hydrocarbons (3%)	C	-	-	C	A	B	A	-	-	-	-	-	A	A	-
Copper Acetate Cu(C2H2O2)2 * CuO * 6H2O	B	A	-	C	A	A	A	X	A90%	B/10%	A	-	A	A	-
Copper Chloride CuCl2 * 2H2O	A	A	A	A	A	A	A	X	X	X	A	-	A	A	-
Copper Cyanide CuCN	A	A	-	A	A	A	A	X	A	A	A	-	A	A	A
Copper Fluoroborate	B	-	-	A	A	A	A	X	X	X	-	-	-	A	-
Copper Nitrate Hexahydrate Cu(NO3)2 * 6H2O	A	A	-	A	A	A	A	X	X	X	A	A	A	A	-
Copper Sulfate (Blue Copperas) CuSO4 * 5H2O	A	A	A	A	A	A	A	X	X	A	A	A	A	A	A
Copper Sulfide CuS	A	-	-	-	A	-	A	-	-	-	-	-	-	A	-
Cream	A	-	-	C	A	A	A	-	X	A	A	-	-	A	-
Creosote, Wood-Tar Mixture of phenols	A	X	X	B	A	B	A	B	B	A	X	X	-	A	-
Cresylic Acid (cresol) C8H10O2	C	X	-	X	A	B	A	B	C	A	X	X	A	A	-
Crotonaldehyde CH3CH=CHCHO	X	-	-	A	A	-	A	-	-	A	-	-	-	A	-
Cumene (Isopropylbenzene) C6H5CH(CH3)2	X	X	-	X	A	-	A	B	B	B	-	-	-	A	-
Cyclohexane C6H12	B	X	A	X	A	C	A	B	B	B	X	A	A	A	A
Cyclohexanol C6H11OH	B	X	-	A	A	B	A	C	B	A	B	A	A	A	A

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	BUNA N - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	WITON - FPM	ALUMINIUM - T336	CAST IRON -FC	316 SS	POLYPROPYLENE	DEL RIM (ACETAL)	KYNAR - PVDF	PTFE	RYTON
Cyclohexanone C6H100	X	C	-	X	A	C	X	B	B	B	X	A	A	A	A
Cyclopentane C5H10	B	X	-	A	A	-	A	B	B	B	-	-	-	A	-
Cymene (Isopropyltoluene) C10H14	C	X	-	X	A	-	A	-	-	-	-	-	-	A	-
Decahydronaphthalene (Decalin) C10H18	X	X	-	X	A	-	A	-	-	-	-	-	-	A	-
Decanal CH3(CH2)8CHO	X	X	-	-	A	-	X	-	-	-	-	-	-	A	-
Decane CH3(CH2)8CH3	B	C	-	X	A	C	A	-	-	-	A70%	-	A	A	-
Detergent Solutions	A	A	B	A	A	A	A	B	-	-	A	A	-	A	A
Developing Fluids & Solutions	A	C	X	A	A	B	A	-	X	A	A	-	-	A	A
Dextrose C6H12O6	B	A	B/140%	B	A	B	A	A	X	A	A	-	A	A	-
Dibenzyl Ether (C6H5CH2)2O	X	C	-	X	A	C	A	B	B	B	-	-	C	A	-
Dibenzyl Sebecate C24H304	X	C	A	X	A	C	B	-	-	-	-	-	-	A	-
Dibutyl Amine (C4H9)2NH	C	C	X	-	X	A	C	X	-	A	A	X	B70%	A	-
Dibutyl Phthalate (DBP) C6H4(CO2C4H9)2	X	A	A	X	X	A	A	B	A	A	B	X	-	X	A
Dibutyl Sebecate (DBS) C18H34O4	X	C	-	X	A	B	C	-	A	A	C	-	-	A	-
Dichloroacetic Acid Cl2CHCOOH	X	-	-	X	A	B	X	-	-	-	-	-	-	A	-
o-Dichlorobenzene C6H4Cl2	X	X	X	X	A	X	A	X	B	B	B	-	A/150%	A	-
Dichlorobutane C4H8Cl2	X	-	-	-	A	-	A	X	B	B	-	-	-	A	-
Dichloroethyl Ether [Cl(CH2CH2)2O	X	-	-	-	A	-	-	B	-	-	-	-	-	A	-
Dichloro Isopropyl Ether C6H12OCl2	X	X	-	X	A	X	X	-	-	-	X	-	-	A	-
Dichlorohexylamine (C6H11)2NH	X	X	-	X	A	B	B	-	-	-	-	-	-	A	-
Diethanol Amine (HOCH2CH2)2NH	B	-	-	A	A	-	-	-	A	A	A	-	-	A	-
Diethyl Amine (CH3CH2)2NH	C	C	-	C	A	-	X	B	B	A	A	-	A	A	-
Diethyl Benzene C6H4(C2H5)2	X	X	-	X	A	C	A	-	-	-	-	-	-	A	-
Diethyl Carbonate (C2H5O)2CO	X	-	-	X	A	-	-	-	A	-	-	-	-	A	-
Diethyl Ether (Ether) (CH3CH2)2O	B	X	C	C	A	A	X	B	A	A	X	A	A	A	A
Diethyl Phthalate (DEP) C6H4(CO2C2H5)2	X	-	-	-	-	-	C	A	A	A	-	-	-	-	-
Diethyl Sebecate C14H26O4	X	C	A	X	A	B	B	A	A	A	A120°	-	A120°	A	-
Diethylene Ether (Dioxane) C4H8O2	X	A	-	X	A	B	X	A	A	A	-	-	-	A	-
Diethylene Glycol (DEG) HOCH2CH2OCH2	A	A	A	A	A	A	A	A	A	A	A	-	-	A	-
Diethylene Triamine (NH2C2H4)2NH	B	-	-	A	A	-	-	A	A	A	-	-	-	A	-
Diisobutyl Ketone C4H9COC4H9	X	B	-	X	A	-	X	A	A	A	B	-	-	A	-
Diisobutylene [HC=C(CH2)2]	B	-	-	C	A	C	C	-	-	-	A	-	A	A	A
Diisodecyl Adipate (DIDA) C26H50O4	X	-	-	-	A	-	C	-	-	-	-	-	-	A	-
Diisodecyl Phthalate (DIDP) C28H47O4	X	A	-	X	A	-	C	-	-	-	-	-	-	A	-
Diisooctyl Adipate (DIOA) C22H42O4	X	-	-	-	A	-	C	A	A	A	-	-	-	A	-
Diisooctyl Phthalate (DIOP) C24H39O4	X	-	-	-	A	-	C	-	-	-	-	-	-	A	-
Diisooctyl Sebecate (DIOS) C26H46O4	-	B	-	-	A	-	A	-	-	-	-	-	-	-	-
Diisopropyl Amine [(CH3)2CH]2NH	B	-	-	-	A	-	-	-	-	-	-	-	-	A	-
Diisopropyl Benzene C6H4 * [(CH3)2]2	X	X	-	X	A	C	-	-	-	-	-	-	-	A	-
Diisopropyl Ketone [(CH3)2CH]2CO	X	A	-	X	A	C	X	-	-	A	-	-	-	A	-
N, N-Dimethylaniline C6H5N(CH3)2	X	C	-	X	A	B	X	B	B	-	X	-	A	A	A
Dimethyl Ether CH3OCH3	A	-	-	B	A	-	A	-	-	B	-	-	-	A	-
N,N-Dimethyl Formamide (DMF) HCON(CH3)2	C	B	C	X	A	A	X	A	-	A	A120°	B	A120°	A	A
Dimethyl Phthalate C6H4(CO2CH3)2	X	B	B	X	A	A	B	-	-	A	X	-	A70°	A	A
Dimethyl Sulfate (CH3)2SO4	X	-	-	X	A	-	X	-	A	-	-	-	-	A	-
Dimethyl Sulfide (CH3)2S	X	-	-	-	A	-	-	A	A	A	-	-	-	A	-
Dinitrotoluene (DNT) CH3C6H3(NO2)2	X	X	-	X	A	B	C	-	-	A	-	-	-	A	-
Diethyl Phthalate (DOP) C24H38O4	X	B	A	X	A	B	B	A	A	A	-	-	-	A	-
Diethyl Sebecate C26H50O4	X	C	-	X	A	C	C	A	A	A	-	-	-	A	-
Dioxolanes (Dioxolans) Glycol ethers	X	B	-	X	A	C	C	-	-	-	-	-	-	A	-
Dipentene (Limonene) C10H16	B	X	-	X	A	C	A	A	A	A	-	-	-	A	-

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	BUNA N - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINUM - T336	CAST IRON -FC	316 SS	POLYPROPYLENE	DELRIN(ACETAL)	KYNAR - PVDF	PTFE	RYTON
Diphenyl Oxides (Phenyl Ether) C6H5OC6H5	X	C	-	X	A	A	A	B	A	A	-	-	A	A	-
Dipropylamine (CH3CH2CH2)2 NH	B	-	-	-	A	-	-	-	-	-	-	-	-	A	-
Dipropylene Glycol (C3H6O)H2O	A	-	-	-	A	A	A	-	-	-	A	-	A	-	-
Dipropyl Ketone (Butyrene) (C3H7)2CO	X	-	-	-	A	-	-	-	-	-	-	-	-	A	-
Divinyl Benzene (DVB) C6H4(CH=CH)2	X	-	-	-	A	-	-	-	-	-	-	-	-	A	-
Dodecyl Benzene (Alkane) C6H5(CH2)11CH3	X	-	-	-	A	-	A	A	A	A	-	-	-	A	-
Dow Corning (Silicones) [(CH3)2SiO]2	A	-	-	-	A	A	A	A	-	A	-	-	-	A	-
Dowtherm (Biphenyl & Phenyl Ether) (C6H5)2 AND (C6H5)2O	X	X	-	X	A	X	A	A	B	A	-	-	-	A	-
Dry Cleaning Fluids Chlorinated hydrocarbons	C	-	-	X	A	X	A	X	A	A	X	-	-	A	-
Dyes	-	-	-	C	-	B	A	B	-	A	-	-	-	A	-
Epichlorohydrin C3H5ClO	X	B	X	X	A	B	X	A	A	A	A	A	X	A	A
Epsom Salts (Magnesium Sulfate) MgSO4 * 7H2O	A	A	-	A	A	A	A	A	-	A	A	-	A	A	-
Ethane C2H6	A	X	-	C	A	C	A	A	A	A	C	-	-	A	-
Ethandamine (Aminoethanol) H2NCH2 CH2OH	B	-	-	C	A	A	X	B	A	A	X	X	C	A	A
Ethyl Acetate CH3COOC H2CH3	X	B	C	X	A	A	X	A	A	A	B	A	A	A	-
Ethyl Acetoacetate CH3COCH2 (Acetoacetic Ester) COOCH2CH3	X	C	-	X	A	C	X	A	A	A	-	-	A/70°	A	-
Ethyl Acrylate CH2CH=O CH2CH3	X	C	-	X	A	C	X	A	A	A	B	-	B/70°	A	-
Ethyl Aluminum Dichloride CH3CH2AlCl2	X	-	-	-	A	-	B	-	-	-	-	-	-	A	-
Ethyl Amine (Monoethylamine) CH3CH2NH	X	A	-	C	A	-	X	B	B	A	-	-	-	A	-
Ethyl Benzene CH3CH2C6H5	X	X	-	X	A	X	A	B	B	B	X	A	A	A	-
Ethyl Benzoate C6H5CO2CH2CH3	X	C	-	X	A	C	A	A	A	A	B	-	-	A	-
Ethyl Bromide (Bromoethane) CH3CH2Br	X	B	-	B	A	X	-	X	A	A	-	-	-	A	-
Ethyl Butyl Acetate CH3CO2CH2 CH(2H5)2	X	-	-	-	A	-	X	-	-	-	-	-	-	A	-
Ethyl Butyl Ketone CH3CH2COC4H9	X	-	-	-	A	-	X	-	-	-	-	-	-	A	-
Ethyl Butyraldehyde C6H12O	X	-	-	-	A	-	X	-	-	-	-	-	-	A	-
Ethyl Butyrate CH3CH2CH2 CO2C2H5	X	X	-	X	A	-	C	B	A	A	B	-	-	A	A
Ethyl Caprylate CH3(CH2)5 CO2C2H5	X	X	-	X	A	-	-	-	-	-	-	-	-	A	-
Ethyl Cellosolve C2H5O(CH2)2OH	C	B	-	C	A	B	X	-	-	-	-	-	-	A	-
Ethyl Chloride (Chloroethane) C2H5Cl	B	B	B	B	A	A	C	B	A	B	C	-	-	A	-
Ethyl Chloroacetate (Ethyl Chloroformate) ClCO2C2H5	A	A	X	C	A	X	A	X	B	A	X	A	A	A	B
Ethyl Cyanide (Propionitrile) C2H5CN	-	-	-	C	A	A	A	-	-	-	-	-	-	A	-
Ethyl Formate HCOOCH2 CH3	X	C	-	B	A	B	A	B	A	B	-	-	-	A	-
Ethylhexyl Acetate CH3CO2CH2 CH(C2H5)C4H9	X	-	-	-	A	-	X	A	-	A	A	-	A/70°	A	-
Ethylhexyl Alcohol (Ethylhexanol) C8H17OH	A	-	-	-	A	-	B	A	A	A	-	-	-	A	-
Ethyl Iodide CH3CH2I	-	-	-	-	-	-	-	-	-	-	-	-	-	A	-
Ethyl Isobutyrate (CH3)2	X	X	-	X	A	-	-	-	-	-	-	-	-	A	-
Ethyl Mercaptan (Ethanethiol) CH3CH2SH	X	X	-	C	A	C	B	B	A	B	-	-	-	A	-
Ethyl Oxalate C2H5O2C CO2C2H5	X	A	-	X	A	B	B	-	-	-	-	-	-	A	-
Ethyl Pentachlorobenzene C2H5C6Cl5	X	-	-	X	A	X	A	X	-	-	X	-	-	A	-
Ethyl Propionate CH3CH2 COOCH2CH3	X	X	-	X	A	-	-	A	A	A	-	-	-	A	-
Ethyl Silicate Si(OCH2CH3)4	A	A	-	A	A	B	A	B	A	A	-	-	-	A	-
Ethyl Sulfate C2H5OSO2OH	A	-	-	-	A	B	A	-	-	X	-	-	-	A	-
Ethylene (Ethene) C2H4	B	C	-	-	A	C	A	A	A	A	-	-	-	A	-
Ethylene Chlorohydrin ClCH2CH2OH	X	A	X	B	A	C	B	-	B	A	X	-	A/70°	A	-
Ethylene Diamine (CH2)2(NH2)2	B	A	-	A	A	C	X	C	A	A	A	A	B	A	A
Ethylene Dibromide (Ethylene Bromide) Br(CH2)2Br	X	C	-	X	A	-	B	X	X	B	X	-	A	A	-
Ethylene Glycol (Ethylene Alcohol) C1(CH2)2C1	A	A	B	A	A	A	A/70°	A	A	A	A/120°	A	A	A	A
Ethylene Glycol Monobutyl Ether (Butyl Cellosolve) C4H8OCH2CH2OH	B	B	-	X	A	A	C	A	A	A	B	B	A	A	-
Ethylene Glycol Monobutyl Ether Acetate (Cellosolve Acetate) C2H5O(CH2)2 O2CCH3	C	B	-	X	A	-	C	A	A	A	-	A	-	A	-
Ethylene Glycol Monomethyl Ether (Methyl Cellosolve) CH3O(CH2)2OH	C	B	-	C	A	B	X	B	B	A	-	-	-	A	-

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Ethylene Oxide (CH2)2O	X	B	A	X	A	A	C	A	B	A	C	-	-	A	X
Ethylene Trichloride (Trichloroethene) ClCHCCl2	X	X	-	X	A	X	A	X	A	A	X	-	-	A	-
Ethylidene Chloride CH3CHCl2	X	X	-	X	A	-	-	X	B	A	-	-	-	A	-
Fatty Acids C8H20+1COOH	B	X	B	C	A	B	A	A90°	X	A	B	A	A	A	-
Ferric Chloride FeCl3	A	A	A	A	A	A	A	X	X	X	A	A	A	A	A
Ferric Hydroxide FeHO2	B	A	-	-	A	-	C	-	-	A	-	A	-	A	-
Ferric Nitrate Fe(NO3)3	A	A	-	A	A	A	A	X	X	B	A	A	A	A	A
Ferric Sulfate Fe2(SO4)3	A	A	-	A	A	A	A	C	X	B	A	A	A	A	A
Ferrous Chloride FeCl2	A	A	X	A	A	A	A	X	X	B/20%	A	A	A	A	A
Ferrous Sulfate FeSO4	A	A	A	A	A	A	A	A10%	C	B	A	A	A	A	A
Fluoboric Acid (Fluoroboric Acid) HBF4	A	A	X	B	A	A	C	X	X	A30%	A	A	A	A	A
Fluorine (Liquid) F2	X	C	X	C	A	X	B	X	-	A	X	A	A70°	A	-
Fluorobenzene FC6H5	X	X	-	X	A	C	-	-	-	-	X	A	-	A	-
Fluosilicic Acid (Sand Acid) H2SiF6	B	B	-	A	A	A	A	X	X	A212°	A	A	A	A	A
Formaldehyde (Formalin) HCHO	B	A	C/40°	C	A	A	A	C	C	A90%	A	A	A120°	A	A
Formamide HCONH2	A	A	-	A	A	-	X	A	B	B	-	A	-	A	-
Formic Acid HCOOH	C	B	C	B	A	A	C	X	X	C	A70%	A	A	A	A
Freon 11 (Trichlorofluoromethane) CC3F	C	X	A	C	A	C	B	B	A	A	B	A	A	A	A
Freon 12 (Dichlorofluoromethane) C2CF4	B	B	B	B	A	X	B	A	A	A	-	A	A	A	-
Freon 13 (Chlorofluoromethane) ClCF3	A	A	C	A	A	X	A	A	A	A	-	A	-	A	-
Freon 13B1 (Bromotrifluoromethane) BrCF3	A	A	-	A	A	-	A	-	-	-	-	A	-	A	-
Freon 14 (Tetrafluoromethane) CF4	X	B	-	X	A	-	-	-	-	-	-	A	-	A	-
Freon 21 (Dichlorofluoromethane) FCHCl2	X	X	-	B	A	-	X	A	-	-	-	A	-	A	-
Freon 22 (Chlorofluoromethane) HCCF2	X	C	X	B	A	X	X	A	-	-	-	A	A	A	-
Freon 113 (Trichlorotrifluoroethane) Cl3CCF3	B	X	A130°	X	A	X	B	B	-	A	-	A	A	A	-
Freon 114 (Dichlorotetrafluoroethane) C2Cl2F4	A	C	A	A	A	X	A	B	-	A	-	A	A	A	-
Freon 114B2 (Dibromotetrafluoroethane) C2Br2F4	B	X	-	A	A	X	B	-	-	-	-	A	-	A	-
Freon 115 (Chloropentafluoroethane) C2ClF5	A	A	-	A	A	X	B	-	-	-	-	A	-	A	-
Fruit Juices Water, sucrose	A	A	B	A	A	A	A	A10%	X	A	A	A	A	A	A
Fumaric Acid (Boletic Acid) Hydrocarbons	C	-	-	B	A	A	-	-	-	-	-	A	-	A	-
Furan (Furfuran) C4H4O	X	X	X	X	A	B	C	-	-	-	C	A	X	A	-
Furfuryl Alcohol C5H6O2	X	B	B	-	A	A	X	A	A	A	-	A	B/100%	A	-
Gallic Acid C6H2(OH)3 COOH	B	B	X	C	A	B	A	A20%	X	B	A700	A	A70%	A	A
Gasoline (unleaded) C4 to C12 hydrocarbons	X	X	A120°	X	A	X	A	A	A	A	C	A	A	A	A
Gasoline (Petrol) Hydrocarbons	A	X	A	C	A	X	A	A	A	A	C	A	A	A	A
Gelatin Water soluble proteins	A	A	B	A	A	A	B	A	A	A	A	B	A	A	-
Glauber's Salt (Sodium Sulfate Decahydrate) Na2so4 * 10H2O	A	B	B	A	A	-	-	-	-	-	-	-	-	A	-
Gluconic Acid C6H12O7	C	A	-	-	A	-	A	B	C	A50%	A	-	-	A	-
Glucose (Corn Syrup) C6H12O6	A	A	B	A	A	A	A	A	A	A	A	A	A	A	-
Glue	A	B	B	A	A	A	A	A	A	B	A	B	-	A	-
Glycerol (Glycerine) C3H8O3	A	A	A	A	A	A	A	A	B	A	A	A	-	A	-
Glycolic Acid HOCH2COOH	A	A	-	A	-	A	A	-	-	-	A	-	A	A	A
Glycols	A	A	A	A	A	A	A	A	B	A	A	A	A	A	A
Gold Monocyanide AuCN	A	-	-	A	-	A	A	-	-	X	-	-	-	A	-
Grape Juice Water, sucrose	C	-	-	X	A	A	-	-	X	A	A	-	A	A	-
Grease	A	-	A	X	A	B	A	A	-	A	-	-	-	A	-
Green Sulfate Liquor	B	A	X	B	A	A	A	B	C	A	A	-	-	A	-
Halowax Chlorinated naphthalenes	X	X	X	-	-	X	A	X	-	-	-	-	-	-	-
Heptanal C7H16	A	-	-	-	-	-	A	A	-	A	-	C	-	-	-
Heptane CH3CH24CHO	A	X	B	C	A	X	A	A	A	A	C/140°	A	A	A	A
Hexanal CH3CH24CHO	B	B	-	B	A	-	C	A	B	A	-	-	-	A	-

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CHEMICAL / FORMULA	ELASTOMERS						METAL				PLASTIC				
	BUNA N - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM -T356	CAST IRON -FC	316 SS	POLYPROPYLENE	DELRIIN(ACTAL)	KYNAR - PVDF	PTFE	RYTON
Hexalin (Cyclohexanol) C6H11OH	B	C	-	A	A	-	A	-	-	-	-	-	-	A	-
n-Hexane C6H14	A	X	A	B	A	B	A	A	A	A	C/140°	A	A	A	A
n-Hexane 1 (Hexylene) H2CCH(CH2)2CH3	A	X	-	B	A	X	-	-	-	-	X	A	A	A	-
Hexylene Glycol (Brake fluid) C6H12(OH)2	X	C	-	A	A	-	A	A	A	A	-	-	-	A	-
Honey	-	-	-	A	A	A	-	A	A	A	A	-	-	A	-
Hydrazine (Diamine) H2NNH2	C	A	X	C	A	A	X	A	X	A	X	B	X	A	-
Hydrobromic Acid HBr	X	A	-	C	A	A	A	X	X	X	B	X	A	A	-
Hydrochloric Acid 10% HCl	B	A	-	B	A	A	A	X	C	X	A	X	A	A	A
Hydrochloric Acid 20% HCl	C	A	X	B	A	A	A	X	C	X	A	X	A	A	A
Hydrochloric Acid 37% (Conc.) HCl	C	A	X	C	A	A	B	X	X	X	A	X	A	A	A
Hydrocyanic Acid (Formonitrile) HCN	B	A	X	C	A	A	A	A/10%	X	A	A	X	A	A	-
Hydrofluoric Acid (Conc.) Cold HF 49%	X	B	X	X	A	X	B	X	X	X	X	X	A	A	A
Hydrogen Fluoride (Anhydrous) HF	X	C	X	C	A	-	A	X	X	X	A	-	A	A	-
Hydrogen Peroxide 3% H2O2	B	A	X	B	A	A	A	A	-	-	A	-	A/120°	A	X
Hydrogen Peroxide 10% H2O2	C	A	X	C	A	A	A	A	B	A	A	-	A/120°	A	X
Hydrogen Peroxide 30% H2O2	C	A	X	X	A	A	A	A	X	B	A	-	A/120°	A	X
Hydrogen Peroxide 90% H2O2	X	B	X	B	A	X	A	A	X	A	-	-	A/120°	A	X
Hydrogen Sulfide (Wet) H2S	X	A	A	C	A	A	X	A/90%	X	A/167°	A	C	A	A	A
Hydroquinone C6H4(OH)2	C	-	-	X	A	A	C	A/90%	B	A/10%	-	-	A	A	-
Hydroxyacetic Acid - 10% HOCH2COOH	X	A	-	X	A	A	-	B	-	B	-	-	-	A	-
Hypochlorous Acid HClO	X	B	-	X	A	A	A	X	X	X	A	-	A	A	-
Ink	A	-	-	A	A	A	A	C	X	A	B	-	A	A	-
Iodine I2	B	B	B	A	A	A	A	A	X	X	A	-	A	A	-
Iodoform CHI3	-	A	-	-	A	B	-	A	A	A	-	-	A	A	-
Isoamyl Acetate CH3CO2CH2CH2CH (CH3)2	X	B	-	X	A	-	X	A	A	A	-	-	-	A	-
Isoamyl Butyrate C9H18O2	X	-	-	-	A	-	X	A	A	A	-	-	-	A	-
Isoamyl Chloride (CH3)2 CHCH2CH2Cl	X	X	-	-	A	-	A	X	-	-	-	-	-	A	-
Isoamyl Acetate CH3CO2CH2 CH(OH)	X	C	-	X	A	-	X	A	A	A	-	-	-	A	-
Isobutyl Amine (CH3)2 CHCOOH	X	-	-	-	A	-	X	-	-	-	-	-	-	A	-
Isobutyl Chloride (CH3)2 CHCH2Cl	X	-	-	-	A	-	B	X	B	B	-	-	-	A	-
Isobutyric Acid (CH3)2 CHCOOH	X	A	-	B	A	-	-	A	-	-	-	-	-	A	-
Isododecane (CH3)2 CH(CH2)8CH3	B	X	-	A	A	-	A	B	B	B	-	-	-	A	-
Isocetane (Trimethylpentane) C8H18	A	X	A	B	A	C	A	A	A	A	A	-	A	A	A
Isopentane (CH3)2 CHCH2CH3	A	-	-	-	A	-	-	-	-	-	-	-	-	A	-
Isophorone C9H14O	X	C	-	X	A	B	X	A	A	A	-	-	-	A	-
Isopropyl Acetate CH3COOOCH (CH3)2	X	B	-	X	A	B	X	A	A	A	B	-	-	A	-
Isopropyl Amine C3H7NH2	X	-	-	-	A	-	X	-	A	A	-	-	-	A	-
Isopropyl Chloride (CH3)2CHCl	X	X	-	X	A	C	B	X	A	A	X	-	-	A	-
Isopropyl Ether (CH3)2CHOCH	C	X	-	C	A	B	C	B	-	A	X	-	A/70%	A	-
Jet Fuels (JP1 to JP6) (ASTM-A, A1 & B)	A	X	X	C	A	X	A	A	A	A	X	A	A	A	A
Kerosine (Kerosene) Hydrocarbons	X	X	A	X	A	C	X	A	B	A	X	A	-	A	-
Lacquers	X	X	X	X	A	C	X	A	B	A	C	B	X	A	-
Lacquer Solvents	X	X	C	X	A	C	X	A	A	A	-	-	-	A	-
Lactic Acid CH3CHOH COOH	B	A	X	B	A	A	A	A	X	A	A	C	A	A	A
Lactol (Aliphatic Naptha Solvent) CH3CHOH CO3C10H7	C	-	-	X	A	-	A	A	A	A	-	-	-	A	-
Latex Rubber emulsion	A	A	A	A	A	A	A	X	-	A	A	B	-	A	-
Lead Acetate (Sugar of Lead) Pb(CH3CO2)2	B	A	A	A	A	A	X	X	-	B	A	-	A	A	-
Lead Chloride PbCl2	-	-	-	B	A	-	-	X	-	B	A	-	A	A	-
Lead Nitrate Pb(NO3)2	B	A	-	A	A	-	A	X	B	B	A	A	A	A	-
Lead Sulfamate	B	-	-	A	A	A	A	-	-	-	A	-	-	A	-
Ligroin (Ligroine (Benzene) Petroleum fraction	A	X	-	B	A	B	A	-	A	A	X	-	-	A	-

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CHEMICAL / FORMULA		ELASTOMERS						METAL			PLASTIC						
		BUNA - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM -T356	CAST IRON -FC	316 SS	POLYPROPYLENE	DELIRIN(ACETAL)	KYNAR - PVDF	PTFE	RYTON	
	CHEMICAL / FORMULA																
	Lignin Liquor	Blend of natural aromatic oils	A	-	A	A	-	A	-	A	-	-	-	-	A	-	
	Lime Bleach		A	A	-	C	A	A	X	-	-	B	-	-	A	-	
	Lime Slurries																
	Lime, Soda (Slaked lime & soda ash)	CaO	B	-	C	A	B	B	B	-	B	-	-	-	A	-	
	Lime Sulfur	CaS + CaSO4	B	A	-	B	A	B	-	-	-	-	-	-	A	-	
	d-Limonene	C10H16	C	X	-	X	A	-	A	A	-	A	-	-	A	-	
	Linoleic Acid	C18H32O2	B	X	-	X	A	B	A	-	A	A	-	-	A	-	
	Lindol (Tritolyl Phosphate)	C21H21O4P4	X	-	-	C	A	A	B	-	-	-	-	-	A	-	
	Lithium Bromide	LiBrH2O	A	-	-	X	A	-	A	-	A	-	-	-	A	A	
	Lye (Potassium Hydroxide)	KOH	C	A	X	B	A	A	B	-	-	A	X	A150°	A	A	
	Magnesium Carbonate	MgCO3	A	C	A	A	A	A	A	A	B	A	A	A	A	-	
	Magnesium Chloride	MgCO2O	A	A	A	A	A	A	A	A20%	B30%	B40%	A	B	A	A	
	Magnesium Hydroxide (Milk of Magnesia)	Mg(OH)2	B	A	C	B	A	A	A	A10%	A	A	A	A	A	A	
	Magnesium Nitrate	Mg(NO3)2 * 6H2O	A	A	-	A	A	A	A	B50%	B	A	-	A	A	A	
	Magnesium Oxide	MgO	A	-	-	A	A	B	A	A10%	A	A	-	-	A	-	
	Magnesium Sulfate (Epsom Salts)	MgSO4 * 7H2O	A	A	B	A	A	A	A	A70%	A	A40%	A	A	A	A	
	Maleic Acid (CHCOOH)2		X	X	-	A	A	A	A	A20%	B60%	B	A	-	A	-	
	Maleix Anydride	C4H2O3	-	X	-	-	A	-	A	A20%	B	A	-	-	A	-	
	Malic Acid (Apple acid)	C4H6O5	B	X	-	C	A	A	B	-	A	-	-	-	A	-	
	Maple Sugar Liquors (Sucrose)	Water, sucrose	A	A	-	A	A	B	A	-	-	A	-	-	A	-	
	Mayonnaise	Water, fats, oils	A	-	-	A	A	A	-	X	X	A	-	-	A	-	
	Mercuric Chloride	HgCl2	A	A	-	B	A	A	A	X	X	A	B	A	A	-	
	Mercuric Cyanide	Hg(CN)2	B	A	-	B	A	A	X	X	B	A	-	A	A	-	
	Mercurous Nitrate	Hg2(NO3)2 * 2H2O	B	A	-	B	A	-	A	X	B	B212°	A	-	A	-	
	Mercury Hg		A	A	A	A	A	A	A	X	A	A	X	X	X	-	
	Mesityl Oxide (CH3)2c = CHCOCH3		X	B	-	X	A	C	X	A	A	A	-	-	A	-	
	Methane CH4		A	X	B	B	A	X	A	A	A	A	B	A	A	-	
	Methyl Acetate		X	C	C	C	A	B	A	A	A	C	B	-	A	-	
	Methyl Acetoacetate	CH3COCH2 COOCH3	X	-	-	-	A	-	-	-	A	-	-	-	A	-	
	Methyl Acrylate	CH2CHCO2CH3	-	C	-	C	A	B	X	-	A	A	-	-	A	-	
	Methyl Acrylic Acid (Crotonic Acid)	CH3(CH)2CCOOH	B	A	-	C	A	B	A90%	B	B	A	X	-	C	-	
	Methyl Amine (Monomethylamine)	CH3NH2	A	-	-	-	A	-	X	A	A	-	-	-	A	-	
	Methyl Amyl Acetate	C8H16O2	A	-	-	-	A	-	-	-	-	-	-	-	A	-	
	Methyl Aniline	C6H5NH(CH3)	A	A	-	A	A	-	-	-	-	-	-	-	A	-	
	Methyl Bromide (Bromo Methane)	CH3Br	C	A	X	X	A	X	A	X	A	A	-	A	A	-	
Methyl Butyl Ketone (2-hexanone)	CH3COC4H9	X	B	-	X	A	C	X	-	A	X	-	-	A	-		
Methyl Butyrate	CH3(CH2)2 CO2CH3	X	X	-	X	A	-	-	A	A	-	-	-	A	-		
Methyl Cellosolve	CH3OCH2 CH2O	X	-	-	X	A	A70°	X	A	-	A	-	-	A	-		
Methyl Chloride	CH3Cl	X	C	X	X	A	X	B	X	A	X	B	A	A	A		
Methyl Cyclopentane	C6H12	B	X	-	X	A	C	A	-	A	-	-	-	A	-		
Methyl Dichloride	CH2Cl2	X	-	-	X	-	X	X	-	-	X	-	-	A	-		
Methyl Ethyl Ketone (Butanone)	CH3CO * CH2CH3	X	A	C	X	A	A	X	A	A	A	B	X	A	A		
Methyl Formate	HCOOCH3	X	C	-	B	A	B	X	A	A	-	-	-	A	-		
Methyl Hexane	C7H16	A	X	-	A	A	-	A	-	-	-	-	-	A	-		
Methyl Iodide	CH3I	X	A	-	A	A	A70%	X	-	A	-	-	-	A	-		
Methyl Isobutyl Ketone (Hexone)	CH3COCH2CH (CH3)2	X	B	X	X	A	C	X	B	B	C70%	A	A70%	A	A		
Methyl Isopropyl Ketone	CH3COCH(CH3)2	X	C	X	X	A	C	X	-	A	C	-	A70%	A	-		
Methyl Methacrylate	CH2C(CH3) CO2CH3	X	X	-	X	A	B	C	B	A	A	-	A70%	A	-		
Methyl Oleate	C19H36O2	X	C	-	X	A	C	B	-	-	-	-	-	A	-		
Methyl Propyl Ketone	CH3CH2 CH2COCH3	X	B	-	X	A	-	X	-	-	-	-	-	A	-		

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	BUNA - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM -T356	CAST IRON -FC	316 SS	POLYPROPYLENE	DELIRIN(ACETAL)	KYNAR - PVDF	PTFE	RYTON
Methacrylic Acid CH3CHCHCO2H	-	-	-	B	A	A	A	-	-	-	-	-	-	A	-
Methylamine CH3NH2	B	A	-	A	A	A	A90%	B	B	A	A	-	-	A	-
Methyl Bromide CH2Br2	X	-	-	X	A	-	B	X	A	A	-	-	A	A	-
Methylene Chloride CH2Cl2	X	X	X	X	A	X	B	X	B	A90%	X	-	B/100°	A	A
Milk	B	A	B	A	A	A	A	A	X	A	A	A	A	A	-
Mine Water	A	-	-	-	A	B	-	B	-	B	-	-	-	A	-
Mixed Acids (Sulfuric & Nitric) H2SO4, HNO3	X	B	-	X	A	-	A	X	X	B	X	A	A	A	-
Molasses	A	A	B	A	A	A	A	A	A	A	A	-	A	A	A
Monochlorobenzene C6H5Cl	X	-	C	X	A	X	A	X	A	A	X	B	A/100%	A	A
N-Methyl Aniline C6H5NHCH3	X	-	-	X	A	-	C	-	-	-	C	A	-	A	-
Monethanolamine NH2C2H4OH	B	-	-	C	A	A	C	B	A	A	A	-	X	A	A
Monomethylether	A	-	-	B	A	-	A	-	-	-	-	X	-	A	-
Monovinyl Acetylene	A	-	-	B	A	-	A	-	-	-	-	-	-	A	-
Mustard	C	-	B	A	A	X	A	B	X	A	-	A	-	A	-
Naptha (Petroleum spirits) (Thinner) Petroleum fractions	A	X	A	X	A	X	A	A	B	A	X	A	A	A	-
Naphtha Coal Tar (Benzol) Hydrocarbons	X	X	-	X	A	-	A	A	B	A	-	-	-	A	-
Naphthalene (Tar Camphor) C10H8	X	X	C	X	A	C	A	B	A	A	A	A	A	A	A
Naphthoic Acid C11H8O2	B	X	-	-	A	-	A	B	B	A	-	-	-	A	-
Neohexane (2, 2-dimethylbuane) C6H14	A	-	-	-	A	-	A	-	-	-	-	-	-	A	-
Neosol	A	B	-	A	A	-	C	B	B	A	-	-	-	A	-
Neville Acid	C	C	-	C	A	A	B	-	-	-	-	-	-	A	-
Nickel Acetate Ni(CH3CO2)2	B	A	-	B	A	A	X	B/10%	-	A	A	-	A	A	-
Nickel Chloride NiCl2	A	A	X	A	A	A	A	X	X	B	A	B	A	A	A
Nickel Nitrate Ni(NO3)2 * 6H2O	A	A	-	A	A	-	A	X	-	A	A	-	A	A	A
Nickel Sulfate NiSO4	A	A	-	A	A	A	A	X	X	A40%	A	A	A	A	A
Nitran (Ammonia Fertilizer)	B	-	-	B	A	-	C	-	-	A	-	-	-	A	-
Nitric Acid 10% HNO3	X	B	C	B	A	B	A	X	X	A	A	-	A	A	X
Nitric Acid 25% HNO3	X	B	X	C	A	B	A	X	X	A	A	-	A	A	X
Nitric Acid 35% HNO3	X	C	X	X	A	B	A	X	X	A	A	-	A	A	X
Nitric Acid 50% HNO3	X	X	X	X	A	X	A	X	X	A	A	-	A	A	X
Nitric Acid 70% HNO3	X	X	X	X	A	X	A	-	X	A	X	-	A	A	X
Nitric Acid Concentrated HNO3	X	X	X	X	A	X	B	A	X	A	X	-	A/120°	A	X
Nitric Acid Red Fuming	X	X	X	X	A	X	B	A	X	A	X	-	C	A	-
Nitrobenzene C6H5NO2	X	X	X	X	A	X	B	A	A	A	X	B	A70°	A	-
Nitroethane C2H5NO2	X	C	-	C	A	A	X	A	A	A	C	-	A70%	A	-
Nitrogen Tetroxide N2O4	X	X	B/50%	X	A	-	C	A	B	A	X	-	C	A	-
Nitromethane CH3NO2	X	C	X	C	A	A	X	A	A	A	C	-	A/120°	A	A
1-Nitropropane CH3(C2)2NO2	X	A	-	C	A	A	X	A	A	A	-	-	-	A	-
Octadecane CH3(CH2)16CH3	A	X	-	B	A	B	A	-	-	-	-	-	-	A	-
n-Octane C8H18	A	X	-	-	A	B/70%	A	-	-	-	X	-	A	A	-
Octyl Acetate CH3COO (CH2)7CH3	X	-	-	-	A	-	X	A	-	A	-	-	-	A	-
Octachlorotulene C7Cl8	X	-	-	X	A	-	A	X	-	-	X	-	-	A	-
OILS (A thru D)															
Almond Oil (artificial)	X	B	-	X	A	X	X	-	-	-	-	-	-	A	-
Amyl Acetate (Banana Oil)	X	A	C	X	A	B	X	A	B	A	B	X	A/120°	A	A
Animal Fats & Oil	A	B	B	X	A	C	A	A	B	A	-	-	A	A	-
Bunker Oil (fuel #5, #6, #7)	A	X	-	B	A	B	A	A	A	A	-	-	-	A	-
Castor Oil	A	B	B	A	B	A	A	A	B	A	-	-	-	A	-
Cinnamon Oil	-	-	-	X	A	C	-	-	X	A	-	-	-	A	-
Citric Oils	C	B	-	X	A	A	A	-	X	A	A	-	-	A	-

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CHEMICAL / FORMULA	ELASTOMERS							METAL				PLASTIC			
	BUNA N - NBR	NORDEL - EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM - T336	CAST IRON -FC	316 SS	POLYPROPYLENE	DELRIN(ACETAL)	KYNAR - PVDF	PTFE	RYTON
Clove Oil (eugenol)	-	-	-	B	A	-	-	-	X	A	-	-	-	A	-
Coconut Oil (Coconut Butter)	B	A	-	B	A	B	A	B	A	A	-	-	-	A	-
Cod Liver Oil (Fish Oil)	B	A	-	X	A	C	A	A	X	A	-	-	-	A	-
Corn Oil (Maize Oil)	A	C	A	X	A	A	A	B	C	B	A	-	-	A	-
Cotton Seed Oil	A	A	A	X	A	B	A	A	C	A	A	B	A	A	A
Creosote, Coal-Tar (Tar Oil)	A	X	X	X	A	X	A	B	B	B	X	X	-	A	-
Cutting Oil (water soluble)	B	-	-	X	A	B	A	A	A	A	-	-	-	A	-
Cutting Oil (Sulfer Base)	A	-	-	C	A	B	-	A	A	A	-	-	-	A	-
Diesel Oil (Fuel ASTM #2)	A	X	A	X	A	B	A	A	A	A	B	-	A	A	-
Diester Synthetic Oils	B	X	-	X	A	-	A	A	A	A	-	-	-	A	-
Dispersing Oil # 10	X	X	-	X	A	-	C	A	A	A	-	-	-	A	-
OILS (E thru H)															
Ethylene Dichloride (Dutch Oil)	X	X	X	X	A	X	B	X	B	B	X	B	A	A	A
Fish Oil	A	-	-	-	A	B	A	-	C	A	A	B	-	A	A
Fluorolube (Fluorocarbon Oils)	C	A	-	A	A	X	B	A	A	A	X	-	-	A	-
Fuel Oils (ASTM #1 thru #9)	A	X	B	C	A	B	A	A	A	A	C	C	A	A	A
Furfural (Ant Oil)	X	B	-	B	A	C	C	A	B	A	X	B	B/120°	A	A
Fusel Oil (Grain Oil)	-	A	-	A	A	-	A	-	-	-	-	-	-	A	-
Ginger Oil	-	-	-	A	A	C	A	-	X	A	-	-	-	A	-
Grapefruit Oil	X	-	-	X	A	-	-	-	X	A	-	-	-	A	-
Halowax Oil	X	X	-	X	A	X	A	X	-	-	-	-	-	A	-
Hydraulic Oil (Petroleum Base)	A	X	X	B	A	X	A	A	A	A	X	C	-	A	-
OILS (I thru N)															
Lard (lard Oil)	A	X	B	C	A	B	A	A	A	B	A	B	A	A	A
Lavender Oil	B	X	-	X	A	B	B	-	-	-	-	-	-	A	-
Lemon Oil (Cedro Oil)	-	-	-	C	A	C	A	A	-	A	-	-	-	A	-
Linseed Oil (Flaxseed Oil)	A	C	B	A	A	A	A	A	A	A	A	A	A	A	A
Lubricating Oils (petroleum)	A	X	A	B/150°	A	B	A	A	A	A	A	A	A	A	A
Methyl Salicylate (Betula Oil)	X	C	-	X	A	B	B	A	A	-	-	-	-	A	-
Mineral Oil (petroleum)	A	X	A	B	A	B	A	A	A	A	B	A	A	A	A
Neatsfoot Oil	A	C	-	-	A	B	A	-	-	A	-	-	-	A	-
OILS (O thru Q)															
Oleic Acid (Red Oil)	C	C	A	X	A	-	B	A	C	B	B	B	A	A	A
Olive Oil	A	C	-	C	A	B	A	A	A	A	A	A	A	A	A
Palm Oil	A	-	-	C	A	B	A	-	A	A	-	-	-	A	-
Peanut Oil	A	X	-	B	A	B	A	-	A	A	A/70°	-	A	A	-
Peppermint Oil	X	-	-	X	A	C	A	-	-	A	-	-	-	A	-
Petroleum (Crude Oil) (Sour)	B	X	C	C	A	X	A	B	B	A	X	A	A	A	-
OILS (R thru S)															
Rape Seed Oil (Colza Oil)	B	A	-	C	A	B	A	-	A	A	-	-	-	A	-
Rose Oil	-	-	-	C	A	A	A	-	-	A	-	-	-	A	-
Rosin Oil (Rosinol)	A	-	-	A	A	-	A	-	-	-	-	-	-	A	-
Sesame Seed Oil	A	-	-	C	A	B	A	-	A	A	-	-	-	A	-
Silicone Oils (Versilube, etc.)	A	X	A	C	A	C	A	B	B	A	A	-	A	A	A
Soybean Oil	A	C	A	A	A	B	A	A	A	A	B	B	-	A	A
Sperm Oil (Whale Oil)	A	-	-	X	A	B	A	-	A	A	-	-	-	A	-
OILS (T thru Z)															
Transformer Oil (Petroleum)	B	X	-	C	A	X	A	A	A	A	B	C	-	A	-
Tung Oil (Wood Oil)	A	X	B	C	A	B	A	A	-	A	A	-	-	A	-
Vegetable Oils	B	C	A	C	A	A	A	A	B	A	X	-	-	A	A

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CHEMICAL / FORMULA	ELASTOMERS						METAL			PLASTIC						
	BUNA - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM -T356	CAST IRON -FC	316 SS	POLYPROPYLENE	DELIRIN(ACETAL)	KYNAR - PVDF	PTFE	RYTON	
Walnut Oil White Oil (Mineral) (Petroleum) Oleum (Fuming sulfuric acid) H2SO4/SO3 Olein (Triolene) C57H104O6 0-Dicholobenzene C6H4Cl2 Oxalic Acid (COOH)2 Ozone O3 Paints & Solvents Paint Thimer, DUCO Hydrocarbons Palmitic Acid CH3(CH2)4 COOH Paraffins (Paraffin Oil) Hydrocarbons Paratormaldehyde (CH2O)8 Paraldehyde C6H12O3 Pentachlorethane (Pentalin) Cl2 CHCCl3 Pentachlorophenol (PCP) C6Cl5OH Pentane (Amyl Hydride) C5H12 Perchloric Acid HClO4 Perchloroethylene (Tetrachloroethylene) C2Cl4 Phenethyl Alcohol (Benzyl Carbinol) C6H5(CH2)OH Phenol (Carbolic Acid) C6H5OH Phenol Sulfonic Acid C6H4(OH)SO3H Phenyl Acetate CH3COOC6H5 Phenylbenzene C6H5 Phenyl Ethyl Ether (Phenetole) C6H5OC2H5 Phenyl Hydrazine C6H5HNHNH2 Phorone (Disopropylidene Acetone) C9H14O Phosphoric Acid 10% H3PO4 Phosphoric Acid 20% H3PO4 Phosphoric Acid 50% H3PO4 Phosphoric Concentrated H3PO4 Phosphorus Oxychloride POCl3 Phosphorus Trichloride PCl3 Photographic Developer Pickling Solution Picric Acid (Carbazotic Acid) (NO2)3 C6H2OH Pinene C10H16 Piperidine C5H11N PLATING SOLUTIONS Cadmium Chrome Lead Others Polyol Polyvinyl Acetate Emulsion PVac = H2O Potassium Acetate CH3CO2K Potassium Bicarbonate KHCO3 Potassium Bisulfate KHSO4 Potassium Bisulfite KHSO3 Potassium Bromide KBr Potassium Carbonate (Potash) K2CO3	A	-	-	B	A	-	A	-	-	-	-	-	-	A	-	
	A	X	-	C	A	C	A	-	-	A	-	-	-	-	A	-
	C	-	X	X	A	X	A	X	X	A	X	-	X	A	-	
	B	-	-	C	A	X	-	-	-	-	-	-	-	-	A	-
	C	A	X	X	B	A	A	C	B	X	B/90%	A	B	A120°	A	A
	X	A	C	B	A	X	X	A	A/10%	A/10%	A	X	A	A	A	-
	X	-	-	X	-	-	-	-	A	-	A	-	A	-	-	-
	A	X	-	C	-	C	C	B	A	-	A	X	A	-	A	-
	B	B	A	C	C	A	A	B	B	B	A	A	-	A	A	-
	A	-	-	-	-	A	A	-	A	-	A	A	A	-	A	-
	B	-	-	-	B	A	-	C	A/10%	A	A	-	A	-	A	-
	C	A	A	-	B	A	-	X	A	A	A	-	A	-	A	-
	X	X	-	X	-	A	-	A	X	A	A	-	A	-	A	-
	X	X	-	X	-	A	-	A	A	A	A	-	A	-	A	-
	A	X	B	B	B	A	B	A	A	B	B	-	-	-	A	-
	X	B	X	X	X	A70%	X	A	X	X	B	-	C	A	A	A
	X	X	X	X	X	A	X	A	X	B	A90%	X	A	A	A	A
	X	B	-	-	X	A	-	X	A	A	-	-	-	-	A	-
	X	C	X	C	C	A	C	A	B	A	B	C	X	A100%	A	A
	X	-	-	-	-	A	-	X	B	B	B	-	-	-	A	-
	X	B	-	-	X	A	-	X	-	-	-	-	-	-	A	-
	X	-	-	-	X	A	C	A	-	-	-	-	-	-	A	-
	X	X	-	X	X	A	B	A	A	X	-	X	-	A120°	A	-
	X	C	-	X	X	A	B	A	-	-	-	-	-	A120°	A	-
	C	A	A	-	B	A	A	A	X	X	A	A120°	-	A	A	A
	X	A	-	-	B	A	A	A	X	X	A	A120°	-	A	A	A
	X	B	X	X	C	A	C	A	X	X	A212°	A120°	-	A	A	A
	-	-	-	-	X	A	-	-	B	B	B	-	-	-	A	-
	X	A	-	X	X	A	A	A	C	B	A	X	-	A	A	A
	A	-	-	X	A	-	A	A	C	X	A	A	C	A	A	A
	-	X	X	X	X	A	B	A	-	-	-	-	-	-	A	-
	B	B	X	X	B	A	X	A	-	C	A	B	-	A	A	-
	B	X	-	X	X	A	C	A	-	-	-	-	-	-	A	-
X	X	X	-	X	A	B	X	-	-	-	-	-	-	A	-	
B	-	-	-	B	A	A	-	-	-	A	X	-	B	A	-	
X	C	-	-	X	A	A	A	-	-	-	X	X	B	A	X	
B	-	-	-	B	A	-	-	-	-	-	A	A	B	A	-	
A	A	A	A	C	A	A	B	-	-	A	-	-	-	A	-	
X	A	X	X	X	A	X	A	A	A	A	-	-	-	-	-	
-	A	-	-	C	A	A	-	-	B	B	A	-	A	A	-	
B	A	-	-	B	A	A	X	B10%	A	B	A	-	A	A	-	
A	-	-	-	A	A	A	A	B	B40%	A30%	A	-	A	A	A	
A	-	-	-	A	A	-	A	A/10%	X	A10%	A	-	A	A	-	
A	-	-	-	A	A	-	A	B/10%	-	B/10%	-	-	-	A	-	
A	A	A	-	A	A	A	A	A	B/80% 212°	B/90% 212°	A	-	-	A	A	
A	A	A	-	A	A	A	A	X	B	B	A	B	A	A	A	

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CHEMICAL / FORMULA												
ELASTOMERS												
METAL												
PLASTIC												
RYTON												
PTFE												
KYNAR - PVDF												
DELRIIN(ACETAL)												
POLYPROPYLENE												
316 SS												
CAST IRON -FC												
ALUMINIUM -T356												
VITON - FPM												
SANTOPRENE												
PTFE												
NEOPRENE-CR												
HYTREL - TPE												
NORDEL -EPDM												
BUNA N - NBR												
Potassium Chlorate KClO3	A	A	-	A	A	A	A	X	B	A	A	A
Potassium Chloride KCl	A	A	-	A	A	A	A	X	B	A	A	A
Potassium Chromate K2CrO4	A	-	-	A	A40%	A	A	A	A	A	A	-
Potassium Copper Cyanide K3[Cu(CN)4]	A	A	-	A	A	-	A	-	-	-	A	-
Potassium Cyanide KCN	A	A	-	A	A	A	A	C	B	B90% 212°	A	A
Potassium Dichromate K2Cr2O	A	A	-	A	A	A	A	A	A	A	C	A
Potassium Hydroxide (Caustic Potash) (Lye) KOH	B	A	X	B	A	A	B	X	B	A	C	A
Potassium Iodide KI	A	A	-	A	A	A	A	B/10%	-	B	A	-
Potassium Nitrate (Saltpeter) KNO3	A	A	B	A	A	A	A	B	B	-	-	A
Potassium Nitrite KNO2	C	A	X	C	A	A	B	A/10%	B	B	A	A
Potassium Permanganate (Purple Salt) KMnO4	A	A	-	A	A	-	A	X	X	B/30% 212°	-	-
Potassium Phosphate KH2PO4	A	A	-	A	A	-	A	B	B	B	-	A
Potassium Silicate K2Si2O5	A	A	-	A	A	A	A	B	B	A	A	-
Potassium Sulfate K2SO4	A	A	B	A	A	A	A	X	B	A	A	A
Potassium Sulfide K2S	A	A	-	A	A	-	A	X	B	B/50%	-	A
Potassium Sulfite K2SO32H2O	A	X	B	B	A	X	A	A	A	A	A	-
Propane (LPG) C3H8	A	X	-	-	A	-	X	A	-	A	-	-
Propionaldehyde (Propanal) C2H5CHO	X	A	-	X	A	A	X	A	X	B	-	-
Propionic Acid (Methylacetic Acid) CH3CH2CO2H	X	A	-	X	A	B	X	-	A	C	-	-
n-Propyl Acetate CH3COO (CH2)2CH3	B	A	-	B	A	A	A	A	A	A	A	A
Propyl Alcohol (1-Propanol) CH3CH2CH2OH	A	B	-	-	A	B	C	A	X	-	-	-
n-Propyl Nitrate (NPN) CH3(CH2)2NO3	X	X	-	X	A	B	A	A	-	A	-	-
Propylene C3H6	X	X	-	X	A	B	-	A	-	-	-	-
Propylene Dichloride CH3CH(Cl)CH2Cl	X	X	-	X	A	-	B	X	A	A	-	-
Propylene Glycol (Methyl Glycol) C3H6(OH)2	A	A	A	C	A	A	A	B	X	A	A	-
Propylene Oxide C3H6O	-	C	-	X	A	A	X	B	B	A	A	A
Pydralul (Phosphate Ester Base Fluid)	X	B	A	X	A	B	A	-	A	A	-	-
Pyranol	A	-	-	X	A	-	A	-	-	-	-	-
Pyridine NCH4CH	X	C	X	X	A	A	X	A	B	A	X	A
Pyroligneous Acid (Wood Vinegar)	C	C	-	C	A	-	A	B	X	A/10%	A	-
Pyrrole (Azole)	X	X	-	X	A	B	C	B	-	-	-	-
Quaternary Ammonium Salts	A	-	-	A	A	-	A	-	X	A	-	-
Rosin C20H302	A	-	-	C	A	A	-	A	-	A	-	-
Rotenone C23H22O	A	A	-	A	A	-	A	-	-	-	-	-
Rubber Latex Emulsions (C5H8)n/H2O	-	-	-	-	A	-	A	A	-	A	-	-
Rubber Solvents (Petroleum Distillate) Hydrocarbons	X	-	-	C	A	-	X	A	-	-	-	-
Rum Alcoholic liquor from molasses	A	A	-	A	A	-	B	-	-	A	-	-
Rust Inhibitors	A	-	-	C	-	B	A	-	-	A	-	-
Salad Dressing Fats, oils, water	A	-	-	-	A	A	A	B	X	A	-	-
Sal Ammonian (Ammonium Chloride) NH4Cl	A	-	A	A	A	A	A	X	X	A	-	A
Sal Soda (Sodium Carbonate) NaCO3	A	A	-	A	A	B	A	X	A	A	-	-
Salicylic Acid HOC6 H4COOH	B	A	-	B	A	-	B	A	X	B	A	-
Salt Water (Brine) NaCl/H2O	A	A	A	B	A	A	A	B	X	A	A	-
Sea Water (Brine)	A	A	A	B	A	A	A	C	A	A	A	A
Sewage	A	C	B	B	A	A	A	B	B	A	-	-
Silicate Esters Si(OR)4	B	X	C	A	A	B	A	-	-	A	A	-
Silver Cyanide AgCN	-	-	-	A	A	-	-	X	A	-	A	-
Silver Nitrate AgNO3	B	A	-	A	A	A	A	X	X	A/60%	A	-
Skydrol Hydraulic Fluid (Phosphate Ester Base)	X	A	A	X	A	A	C	A	-	A	-	-
Soap Solutions Salt of fatty acid in H2O	A	A	A	B	A	A	A	C	X	A	A	-
Soda Ash (Sodium Carbonate) Na 2CO3	A	A	B	A	A	A	A	X	A	A	-	-

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CHEMICAL / FORMULA	ELASTOMERS						METAL			PLASTIC					
	BUNA N - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINIUM -1336	CAST IRON -FC	316 SS	POLYPROPYLENE	DELRIIN/ACETAL	KYNAR - PVDF	PTFE	RYTON
Sodium Acetate CH 3COONa	C	A	-	C	A	A	X	A	A	A	A	A	A	A	A
Sodium Aluminate Na 2Al2O4	A	-	-	A	A	A	A	-	A40%	A40%	A	-	A	A	-
Sodium Bicarbonate (Baking Soda) NaHCO 3	A	A	B	A	A	A	A	B	C	A20%	A	X	A	A	A
Sodium Bisulfite (Niter Cake) NaHSO 4	A	A	B	A	A	A	A	B50%	C	B50%	A	C	A	A	A
Sodium Bisulfate NaHSO3	C	A	B	A	A	A	A	B	B20%	A50%	A	X	A	A	-
Sodium Borate Na 2B4O7	A	A	B	A	A	A	A	B	-	A	A140%	C	A	A	A
Sodium Bromide NaBr	-	B	-	B	A	-	A	C	C	B30%	A	-	A	A	-
Sodium Chlorate NaClO 3	A	A	-	B	A	A	A	B70% 212°	B	B	A	B	A	A	A
Sodium Chloride (Table Salt) NaCl	A	A	A	A	A	A	A	B	B30%	A	A	A	A	A	A
Sodium Chromate Na 2CrO4	A	-	A	A	A	A	A	A80% 212°	A60%	A60%	A	-	A	A	-
Sodium Cyanide NaCN	A	A	A	A	A	A	A	X	A	A	A	C	A	A	A
Sodium Dichromate (Sodium Bichromate) Na 2Cr2O7 * 2H2O	-	A	X	B	A	-	A	-	-	-	A	-	A	A	A
Sodium Fluoride NaF	A	A	-	A	A	-	A	B30%	-	B10%	A	-	A	A	-
Sodium Hexametaphosphate (Calgon) (NaPO 3) 3	B	B	-	B	A	-	A	C	B	B	A	-	A	A	-
Sodium Hydroxide (Caustic Soda) (Lye) NaOH	B	A	X	B	A	A	X	X	B50%	A50%	A	X	C	A	X
Sodium Hypochlorite NaOCl	X	B	X	B	A	A	B	X	X	X	X	X	A	A	X
Sodium Metaphosphate (Kurrol's Salt) Na(PO3)H	B	A	-	C	A	A	A	X	-	B	A70%	B	-	A	-
Sodium Metasilicate Na2SiO3	A	A	-	A	-	A	A	B	-	A	A	B	A	A	-
Sodium Nitrate (Chile Saltpeter) NaNO3	C	A	B	B	A	A	A	A90%	A90%	A90%	A	A	A	A	A
Sodium Nitrite NaNO2	A	-	-	X	A	-	A	A	A	A	A	-	A	A	-
Sodium Perborate NaBO3	C	A	B	B	A	A	A	X	B10%	A	A	B	A	A	-
Sodium Peroxide (Sodium Dioxide) Na2O2	B	B	B	B	A	B	A	B10%	A90%	B10%	B	X	A	A	-
Sodium Phosphate (Tribasic (TSP) Na3PO4	B	A	B	B	A	A	A	X	B167%	B	A	-	A	A	-
Sodium Silicates (Water Glass) Na2O * SiO2	A	A	A	A	A	A	A	A	A	A	A	-	A	A	A
Sodium Sulfate (Salt Cake) (Thenardite) Na3SO4	A	A	A	B	A	A	A	B30%	B	A	A	-	A	A	A
Sodium Sulfide (Pentahydrate) Na2S * 5H2O	A	A	A	A	A	A	A	A30% 212°	B	A30% 167°	A	A	A	A	A
Sodium Sulfite Na2SO3	A	A	A	A	A	-	A	A30%	X	A30%	A	A	A	A	A
Sodium Tetraborate Na2B4O710H2O	A	-	B	-	A	A	A	-	-	A	C	-	A	A	A
Sodium Thiosulfate (Antichlor) Na2s2O3	A	A	-	A	A	-	A	A	C	A1220	A	B	A	A	A
Sorgum	A	-	-	A	A	A	-	-	A	A	-	-	-	A	-
Soy Sauce Fermented soya bean/wheat	A	-	-	A	A	A	-	-	X	A	-	-	-	A	-
Stannic Chloride (Tin Chloride) SnCl4	A	B	B	B	A	A	A	X	C	A10%	A	-	A	A	-
Stannous Chloride (Tin Salt) SnCl4	A	B	B15%	A	A	-	A	X	B	A10%	A	-	A	A	A
Starch C6H10O5	A	B	B	A	A	A	C	A	C	A	A	B	-	A	A
Stearic Acid CH3(CH2)16 CO2H	B	B	B	B158°	A	A	A	C	C	A	A	C	A	A	-
Stoddard Solvent Petroleum distillate	A	X	A	C	A	X	-	A	A	A	A	A	X	A	-
Styrene (Vinylbenzene) C6H5CHCH2	X	X	X	X	A	C	A	A	A	A	-	-	A	A	-
Sucrose Solution (Sugar) C12H22O11/H2O	A	A	A	A	A	A	A	A	A	A	-	-	A	A	-
Sulfamic Acid H2NSO3H	B	-	A	A	A	-	-	A10%	X	X	A	-	B	A	-
Sulfite Liquors	A	C	B	B	A	A	A	-	-	-	-	-	-	A	-
Sulfur S	X	A	B	A	A	A	A	A	-	-	A	A	A	A	-
Sulfur Chloride S2Cl2	C	X	C	X	A	X	A	B	X	B	X	-	A	A	-
Sulfur Dioxide SO2	X	B	X	A	A	A	A	A	B	A10%	A	B	A	A	A
Sulfur Hexafluoride SF6	B	A	A	A	A	B	A	-	-	-	-	-	-	A	-
Sulfur Trioxide SO3	C	C	X	C	A	C	A	B	B	B	X	-	X	A	-
SULFURIC ACID															
10% H2SO4	B	A	X	A	A	A	A	X	X	A	A	-	A	A	-
25% H2SO4	C	B	X	B	A	A	A	X	X	B	A	-	A150°	A	X
50% H2SO4	X	B	X	B	A	A	A	X	X	X	A	-	A150°	A	X
60% H2SO4	X	B	X	C	A	A	A	X	X	X	A	-	A150°	A	X

Rating Key: (A) Excellent (B) Good (C) Fair to Poor Data limited to % concentration and/or temperature
(X) Not Recommended (-) No Data Available 0F shown. Where not show n. temperature is 70 F ambient.

Rating Key: (A) Excellent (B) Good (C) Fair to Poor Data limited to % concentration and/or temperature (X) Not Recommended (-) No Data Available 0F shown. Where not shown, temperature is 70 F ambient.																												
ELASTOMERS												METAL				PLASTIC												
CHEMICAL / FORMULA												BUNA N - NBR	NORDEL -EPDM	HYTREL - TPE	NEOPRENE-CR	PTFE	SANTOPRENE	VITON - FPM	ALUMINUM -T356	CAST IRON -FC	316 SS	POLYPROPYLENE	DELRIN(ACETAL)	KYNAR - PVDF	PTFE	RYTON		
75% H2SO4 95% H2SO4 Concentrated H2SO4 Fuming H2SO4/YSO3 Sulfurous Acid H2SO3 Tall Oil (Liquid Rosin) Rosin acids Tallow Fat from cattle, sheep Tannic Acid C76H52O46 Tanning Liquors Tannic acid Tar, Bituminous Mixture of aromatic (Coal Tar) (Pitch) & phenolic hydrocarbons Tartaric Acid C4H6O6 Terpenes C10 hydrocarbons Terpineol (Terpienol) C10H18O Tertiary Butyl Alcohol (CH3)3COH Tertiary Butyl Catechol C9H14O2 Tertiary Butyl Mercaptan C4H10S Tetra Bromomethane CBr4 Tetrabutyl Titanate Ti(C4H9) Tetrachloroethylene C2C = CC12 Tetrachlorodifluoroethane (C2FC)2 Tetrachloroethane (Acetylene Tetrachloride) (Cl2HC)2 Tetraethyl Lead Pb(C2H5)4 Tetraethylene Glycol (TEG) HOCH2 (CH2OCH2)3CH2OH Tetrahydrofuran (THF) C4H8O Tetrahydronaphthalene (Tetralin) C10H12 Thionyl Chloride SOCl2 Thiophene C4H4S Titanium Tetrachloride TiCl4 Toluene (Toluol) C7H8 Toluene Diisocyanate CH3C6H3 (NCO)2 Toluidine CH3C6 H4NH2 Tomato Pulp & Juice Toothpaste Transmission Fluid (Type A) Triacetin C3H5 (OCOCH3)3 Triallyl Phosphate P(OC3H5)3 Triaryl Phosphate (C6H5O)3PO Tributoxyl Ethyl Phosphate (C4H9O)3P(C2H5) Tributyl Phosphate (TBP) (C4H9)3PO4 Tributyl Mercaptan (C4H9)2S Trichloroacetic Acid (TCA) CC13COOH Trichlorobenzenes C6H3Cl3 Tricloroethane C2H3Cl3 Trichloroethylene (Ex-Tri) (H1-Tri) C2HCl3 Trichloropropane CH2ClCH ClCH2Cl Tricesyl Phosphate (Lindol) (TCP) (CH3C6H4O)3 PO Triethanol Amine (TEA) C12H25 CH2OH Triethyl Aluminum (ATE) N(C2H4OH)3 Triethyl Amine (CH3CH2)3N Triethyl Borane (C2h5)3B Triethylene Glycol (TEG) (CH2OCH2CHOH)2												X	C	X	X	A	A	A	X	C	C	A	X	-	A/150°	A	X	
												X	C	X	X	A	A	A	A	X	B	A	A	X	-	A/120°	A	X
												X	C	X	X	A	B	A	A	X	B	B	A	X	-	A/120°	A	-
												X	X	X	X	A	-	B	A	C	X	X	B	X	-	X	A	-
												B	A	C	X	A	A	A	A	B	X	B	A	B	X	A	A	A
												A	X	-	B	A	A	A	A	X	-	B	A	A	-	A	A	-
												A	-	-	-	A	A	A	A	A	-	A	A	C	-	-	A	-
												C	C	A/10%	B	A	A	A	A	A	A	A	A	A	X	A	A	A
												A	-	-	B	A	A	A	-	A	-	A	A	-	X	-	-	-
												B	X	B	C	A	B	A	A	A	-	A	A	A	X	-	A	-
												B	B	B	A	A	A	B	A	A	A20%	X	A	X	A	A	A	-
												C	X	-	X	A	-	A	A	X	A	X	-	-	-	-	-	-
												C	C	-	X	A	B	A	A	A	A	A	X	-	-	-	-	-
												A	A	-	A	A	B	A	A	-	-	-	B	-	-	B/120°	A	-
												X	A	-	B	A	B	A	A	C	B	B	-	-	-	-	A	-
												X	-	-	X	A	X	A	A	B	-	-	-	-	-	-	-	-
												X	-	-	A	A	B	A	A	-	-	-	X	-	-	-	-	-
												B	B	-	A	A	X	A	A	-	-	-	-	-	-	-	-	-
												-	-	-	-	A	X	X	A	B	-	A	X	-	-	A	-	-
												X	-	-	X	A	-	-	C	-	-	-	-	-	-	-	-	-
												C	X	-	X	A	X	X	A	X	A	X	B	A	X	B	A	-
												C	X	C	X	A	B	A	A	A	A	A	A	A	X	A	A	-
												-	A	B	-	-	A	-	B	A	-	A	-	-	-	-	-	-
												A	-	-	-	A	-	A	-	B	-	A	A	-	-	A	A	A
												A	A	-	C	A	-	A	-	X	A	A	-	-	-	-	-	-
A	X	B	C	A	C	A	X	B	A	A	-	-	-	-	-	-												
A	A	-	B	A	A	X	X	B	A	A	-	-	-	-	-	-												
X	A	-	C	A	-	-	C	-	-	-	B	-	-	A	-	-												
X	A	-	X	A	A	B	B	X	A	A	A	-	-	-	-	-												
X	C	C	X	A	A	-	A	X	A	A	B/100°	-	-	A/100°	A	-												
X	-	-	X	B	A	-	B	X	X	X	B	-	-	B	A	-												
X	-	-	X	A	A	-	-	X	A	A	-	-	-	-	-	-												
X	X	X	X	A	X	X	B	X	A	A	X	-	-	-	-	-												
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X	X	X	X	A	A	X	A	-	A	A	-	-	-	-	-	-												
X	X	X	X	A	A	X	A	-	A	A	-	-	-	-	-	-												
X	X	X	X	A	A	X	A	-	A	A	-	-	-	-	-	-												
X	X	X	X	A	A	X	A	-	A	A	-	-	-	-	-	-												
X	X	X	X	A	A	X	A	-	A	A	-	-	-	-	-	-												
X	X	X	X	A	A	X	A	-	A	A	-	-	-	-	-	-												
X	X	X	X	A	A	X	A	-	A	A	-	-	-	-	-	-												
X	X	X	X	A	A	X	A	-	A	A	-</																	

[illegible]

Proper Pump Material Selection

One of the more difficult tasks in selecting a pump for long, trouble free service is the proper choice of both wetted and non-wetted pump components. Pump components wear, and the objective is to get the longest life from the wearing parts. Knowing how to handle abrasive and corrosive fluids will lead to proper wetted materials selection.

When selecting a pump for corrosive service most use chemical compatibility charts and graphs for selecting and recommending pump materials of construction. These charts; at best, are meant as ever so general guidelines. Practical experience, and past history will dictate the use of certain materials with various fluids.

On slightly aggressive fluids it may be more beneficial from a service life/dollar view point to use a material which; while not the optimal material, has been determined capable of offering satisfactory results. When discussing diaphragm pumps, Teflon®; for example, while the preferred material when handling Amyl-Alcohol has a lower flex life rating than Neoprene® which has a “B” vs. “A” chemical compatibility rating but, offers the higher flex life of the two. The “B” rating indicates the Neoprene will perform, however; shorten flex life will be a result. When lesser rated materials offer the same life expectancy as the preferred materials, they may be the viable alternative for the investment, as with the case of Amyl-Alcohol where the replacement price of PTFE is quadruple that of the Neoprene.

When discussing pump components which see corrosive fluids at high velocities erosion will occur faster than the lower velocity areas of a pump. Erosion is accelerated by corrosion. When faced with choosing a “B” rated material versus an “A” rated material the affects of erosion as related to specific pump components should be considered.

A common misconception when handling abrasives and solids in suspension is their sharpness; ability to cut. When selecting diaphragms and valve balls for a diaphragm pump, sharp particulate will have a tendency to cut a PTFE diaphragm and embed in a Teflon valve ball. Should the diaphragm pump incorporate metallic valve seats the Teflon valve ball with embedded solids will accelerate valve seat wear. Elastomeric balls and seats being resilient will permit sharp particulate to “bounce” or reflect off their surface. While cutting and embedding can occur it will be reduced.

For diaphragm and plunger pumps using ball and valve seat arrangements the hardness of the ball and seat materials will affect their ability to pull a vacuum. A hard valve ball checking on a hard metallic valve seat is noisy and does not offer the sealing ability of hard to soft; PTFE or metal, to elastomeric combination.

The application itself will dictate the choice of materials on occasion. Should high static lifts and vacuums be experienced the chances of cavitation exist. A progressive cavity pump when addressed with cavitation will result in pitting and removal of material from the elastomeric stator. Operated dry for a short period of time the rotor, stator combination will be completely destroyed. The same is true with coatings and linings of pump components. When encountering the implosions created during cavitation expensive coatings are cratered and linings a pulled from their base.

A statement commonly made in the positive displacement pump circle is “oversize, operate slower”. While there is some merit to the verbiage, it must be made with a degree of knowledge of the application and the equipment. There is no doubt a larger pump operating at lower speeds; providing it meets all the application criteria, will out service a smaller pump running faster.

Recognizing the competitive marketplace both user and manufacturer are faced with, it is not practical, nor financially beneficial to merely substitute large for small. However; when the service life versus investment ratio becomes to high, the decision can now be justified. Unfortunately; faced with the risk of losing business, or exceeding a budget, many of those recommending and supplying positive displacement pumps recognize only the investment portion of the equation.

These scenarios are typical when selecting materials of construction. Decisions should be based on a materials estimated life expectancy, down-time, complexity of repair, and costs; not necessarily in this order.



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