

Husky[®] 1050 Air-Operated Diaphragm Pump

313435ZAH

EN

**1-inch pump with modular air valve for fluid transfer applications.
For professional use only.**

See page 4 for model information, including approvals.

125 psi (0.86 MPa, 8.6 bar) Maximum Fluid Working Pressure

125 psi (0.86 MPa, 8.6 bar) Maximum Air Input Pressure



Important Safety Instructions

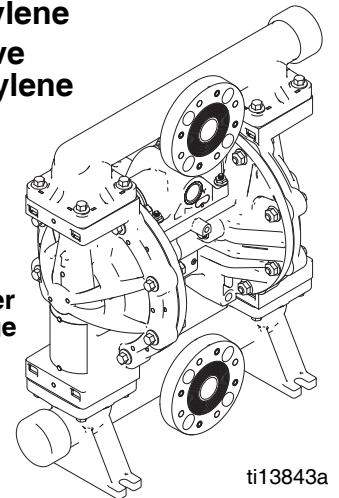
Read all warnings and instructions in this manual.
Save these instructions.

1050P Polypropylene

1050C Conductive Polypropylene

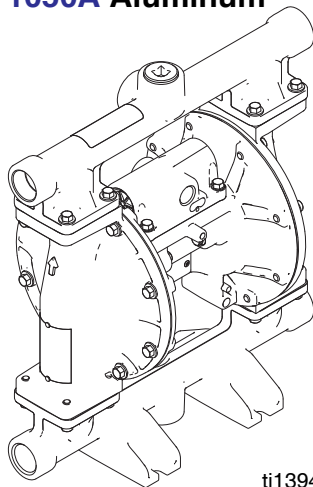
1050F PVDF

Center
Flange



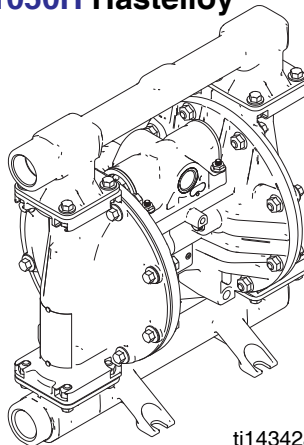
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1050A Aluminum



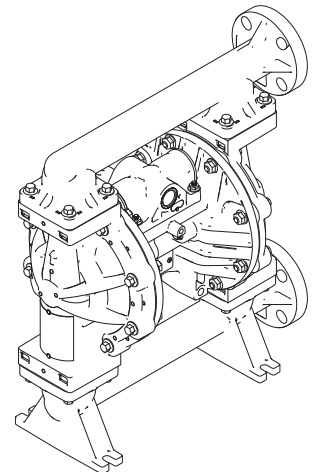
ti13946a

1050S Stainless Steel
1050H Hastelloy



ti14342a

End
Flange



ti13844a



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Related Manuals

| Manual | Description |
|---------------|--|
| 312877 | Husky 1050 Air-Operated Diaphragm Pump, Operation |
| 313597 | Husky 1050A UL-Listed Diaphragm Pump, Operation |
| 313598 | Husky 1050A CSA-Compliant Diaphragm Pumps, Operation |
| 313840 | DataTrak, Instructions/Parts |
| 406824 | Pulse Count Kits, Instructions |
| 406825 | Reed Switch with Solenoid Kits, Instructions |
| 406826 | Torque Instructions (Manifolds and Fluid Covers) |

To Find Your Nearest Distributor

1. Visit www.graco.com.
2. Click on **Where to Buy** and use the **Distributor Locator**.

To Specify the Configuration of a New Pump

Please call your distributor.

OR

Use the **Online Diaphragm Pump Selector Tool** at www.graco.com.

To Order Replacement Parts

Please call your distributor.

Distributor Note

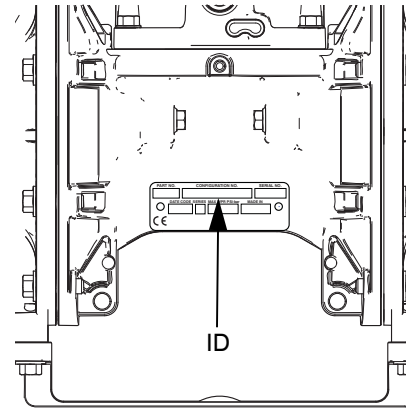
1. To find part numbers for new pumps or kits, use the **Online Diaphragm Pump Selector Tool**.
2. To find part numbers for replacement parts:
 - a. Use the configuration number from the ID plate on the pump. If you only have the Graco 6-digit part number, use the selector tool to find the corresponding configuration number.
 - b. Use the Configuration Number Matrix on the next page to understand which parts are described by each digit.
 - c. Refer to the main **Parts** illustration and to the **Parts/Kits Quick Reference**. Follow the page references on these two pages for further ordering information, as needed.
3. Please call Graco Customer Service to order.

Pump Matrix

Check the identification plate (ID) for the Configuration Number of your pump. Use the following matrix to define the components of your pump.

Sample Configuration Number: 1050A-PA01AA1SSBNBNPT

| 1050 | A | P | A01A | A1 | SS | BN | BN | PT |
|-----------|-------------------------|------------------|------------------------------|----------------------------|-------|-------|------------|------------------|
| Pump Size | Wetted Section Material | Drive Identifier | Center Section and Air Valve | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |



| Pump Size | Wetted Section Material | | Drive Identifier | Center Section and Air Valve Material | | Air Valve/Monitoring | Fluid Covers and Manifolds | |
|-----------|-------------------------|--------------------------|------------------|---------------------------------------|--------------------------|---------------------------|----------------------------|--|
| 1050 | A★ | Aluminum | P Pneumatic | Aluminum | A01A | Standard | A1 | Aluminum, standard ports, inch |
| 1050 | C★ | Conductive Polypropylene | | | A01B | Pulse Count✳ | A2 | Aluminum, standard ports, metric |
| | | | | | A01C | DataTrak✳ | C1 | Conductive polypropylene, center flange |
| 1050 | F | PVDF | | | A01D | Remote | C2 | Conductive polypropylene, end flange |
| 1050 | H‡ | Hastelloy | | | A01E | Optional FKM Seals | | |
| 1050 | P | Polypropylene | | | AC1A | CSA-Compliant | F1 | PVDF, center flange |
| 1050 | S‡ | Stainless Steel | | | AU1A | UL-Listed; Fuel transfer | F2 | PVDF, end flange |
| | | | | | AU3A | UL-Listed; Fuel dispense* | H1 | Hastelloy, standard ports, inch |
| | | | | | Conductive Polypropylene | C01A | Standard | H2 |
| | | | | C01B | | Pulse Count✳ | P1 | Polypropylene, center flange |
| | | | | C01C | | DataTrak✳ | P2 | Polypropylene, end flange |
| | | | | C01D | | Remote | S1 | Stainless steel, standard ports, inch |
| | | | | Polypropylene | P01A | Standard | S2 | Stainless steel, standard ports, metric |
| | | | | | P01B | Pulse Count✳ | | |
| | | | | | P01C | DataTrak✳ | S5-1 | Stainless steel, center flange, horizontal outlet port |
| | | | | | P01D | Remote | | |
| | | | | | | | S5-1 | Stainless steel, center flange, horizontal outlet port |
| | | | | | | | S5-2 | Stainless steel, center flange, vertical outlet port |

★, ‡, or ✳: See **ATEX Certifications**, on page 5.

* Contains pressure relief valve

★, ‡, or ✕: See **ATEX Certifications**, on page 5.

* Contains pressure relief valve

| Check Valve Seats | | Check Valve Balls | | Diaphragm | | Manifold O-Rings | |
|-------------------|---------------------|-------------------|--------------------------|-----------|----------------------------|------------------|--|
| AC | Acetal | AC | Acetal | BN | Buna-N | — | Models with Buna-N, FKM Fluoroelastomer or TPE seats do not use o-rings. |
| AL | Aluminum | BN | Buna-N | CO | Polychloroprene Overmolded | | |
| BN | Buna-N | CR | Polychloroprene Standard | FK | FKM Fluoroelastomer | | |
| FK | FKM Fluoroelastomer | CW | Polychloroprene Weighted | GE | Geolast | | |
| GE | Geolast® | FK | FKM Fluoroelastomer | PO | PTFE/EPDM Overmolded | | |
| PP | Polypropylene | GE | Geolast | PS | PTFE/Santoprene Two-Piece | PT | PTFE |
| PV | PVDF | PT | PTFE | PT | PTFE/EPDM Two-Piece | | |
| SP | Santoprene® | SP | Santoprene | SP | Santoprene | | |
| SS | 316 Stainless Steel | SS | 316 Stainless Steel | TP | TPE | | |
| TP | TPE | TP | TPE | | | | |

ATEX Certifications

★ All **1050A** (Aluminum) and **1050C** (Conductive Polypropylene) pumps are certified:



Ex h IIC 66°...135°C Gb

Ex h IIIC T135°C Db

‡ **1050S** (Stainless Steel) and **1050H** (Hastelloy) pumps with aluminum or conductive polypropylene centers are certified:



Ex h IIC 66°...135°C Gb

Ex h IIIC T135°C Db

✱ **DataTrak** and **Pulse Count** are certified:



Intertek

9902471

Class I, Div. 1,
Group D T3A



2575









Ex ia IIA T3 Ga

ITS13ATEX27862X

ATEX T-code rating is dependent on the temperature of the fluid being pumped. Fluid temperature is limited by the materials of the pump interior wetted parts. See Technical Data for the maximum fluid operating temperature for your specific pump model.

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbol refers to procedure-specific risk. When these symbols appear in the body of this manual, refer back to these Warnings. Additional, product-specific warnings may be found throughout the body of this manual where applicable.

|  WARNING | |
|---|--|
|      | <p>FIRE AND EXPLOSION HAZARD</p> <p>Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> • Use equipment only in well ventilated area. • Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc). • Keep work area free of debris, including solvent, rags and gasoline. • Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present. • Ground all equipment in the work area. See Grounding instructions. • Use only grounded hoses. • Hold gun firmly to side of grounded pail when triggering into pail. • If there is static sparking or you feel a shock, stop operation immediately. Do not use equipment until you identify and correct the problem. • Keep a working fire extinguisher in the work area. <p>Static charge may build up on plastic parts during cleaning and could discharge and ignite flammable materials and gases. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> • Clean plastic parts in a well ventilated area. • Do not clean with a dry cloth. • Do not operate electrostatic guns in equipment work area. |

Troubleshooting



| Problem | Cause | Solution |
|--|---|--|
| Pump cycles but will not prime. | Pump is running too fast, causing cavitation before prime | Lower air inlet pressure. |
| | Check valve ball severely worn or wedged in seat or manifold. | Replace ball and seat. See page 12. |
| | Seat severely worn. | Replace ball and seat. See page 12. |
| | Outlet or inlet clogged. | Unclog. |
| | Inlet or outlet valve closed. | Open. |
| | Inlet fittings or manifolds loose. | Tighten. |
| | Manifold o-rings damaged. | Replace o-rings. See page 12. |
| Pump cycles at stall or fails to hold pressure at stall. | Worn check valve balls, seats, or o-rings. | Replace. See page 25. |
| Pump will not cycle, or cycles once and stops. | Air valve is stuck or dirty. | Disassemble and clean air valve. See page 9. Use filtered air. |
| | Check valve ball severely worn and wedged in seat or manifold. | Replace ball and seat. See page 12. |
| | Pilot valve worn, damaged, or plugged. | Replace pilot valve. See page 13. |
| | Air valve gasket damaged. | Replace gasket. See page 8. |
| | Check valve ball is wedged into seat due to overpressurization. | Install pressure relief kit. See Accessories , page 29. |
| | Dispensing valve clogged. | Relieve pressure and clear valve. |
| | Air tubing is plugged (remote air control models). | Clear tube. |
| Pump operates erratically. | Clogged suction line. | Inspect; clear. |
| | Sticky or leaking check valve balls. | Clean or replace. See page 12. |
| | Diaphragm (and backup) ruptured. | Replace. See page 13. |
| | Restricted exhaust. | Remove restriction. |
| | Pilot valves damaged or worn. | Replace pilot valves. See page 13. |
| | Air valve damaged. | Replace air valve. See page 8. |
| | Air valve gasket damaged. | Replace air valve gasket. See page 8. |
| | Air supply erratic. | Repair air supply. |
| | Exhaust muffler icing. | Use drier air supply or use low ice muffler (Graco part 102656). |

| Problem | Cause | Solution |
|--|---|--|
| Air bubbles in fluid. | Suction line is loose. | Tighten. |
| | Diaphragm (and backup) ruptured. | Replace. See page 13. |
| | Loose manifolds, damaged seats or manifold o-rings. | Tighten manifold bolts or replace seats or o-rings. See page 12. |
| | Diaphragm shaft bolt o-ring damaged. | Replace o-ring. |
| | Pump cavitation. | Reduce pump speed or suction lift. |
| | Loose diaphragm shaft bolt. | Tighten. |
| Exhaust air contains fluid being pumped. | Diaphragm (and backup) ruptured. | Replace. See page 13. |
| | Loose diaphragm shaft bolt. | Tighten or replace. See page 13. |
| | Diaphragm shaft bolt o-ring damaged. | Replace o-ring. See page 13. |
| Moisture in exhaust air. | High inlet air humidity. | Use drier air supply. |
| Pump exhausts excessive air at stall*. | Worn air valve cup or plate. | Replace cup and plate. See page 9. |
| | Damaged air valve gasket. | Replace gasket. See page 8. |
| | Damaged pilot valve. | Replace pilot valves. See page 13. |
| | Worn shaft seals or bearings. | Replace shaft seals or bearings. See page 13. |
| | Air tubing is damaged or loose (remote air control models). | Replace tubing or secure connection. |
| | Remote air pressure is higher than pump air pressure (remote air control models). | Regulate remote pilot air pressure to be equal to or less than main air. |
| Pump leaks air externally. | Air valve or fluid cover screws loose. | Tighten. |
| | Diaphragm damaged. | Replace diaphragm. See page 13. |
| | Air valve gasket damaged. | Replace gasket. See page 8. |
| | Remote air pressure is higher than pump air pressure (remote air control models). | Regulate remote pilot air pressure to be equal to or less than main air. |
| Pump leaks fluid externally from joints. | Loose manifold screws or fluid cover screws. | Tighten manifold screws or fluid cover screws. See page 16. |
| | Manifold o-rings worn out. | Replace o-rings. See page 12. |
| Pump leaks fluid externally through manifold or fluid cover. | Excessive pump speed or inlet starvation. | Replace manifold and reduce pump speed or improve pump feed. |

* A small amount of air will exhaust during stall if the pump is stopped while in the process of changing over. This is normal. If desired, Valve Upgrade Kit 24K224 can be installed to minimize air exhausting.

Repair

WARNING



SPECIAL CONDITIONS FOR SAFE USE

Equipment must comply with the following conditions to avoid a hazardous condition which can cause fire or explosion.

- All label and marking material must be cleaned with a damp cloth (or equivalent).
- The electronic monitoring system is required to be grounded. See **Grounding** instructions in your pump operation manual.

Pressure Relief Procedure



Trapped air can cause the pump to cycle unexpectedly, which could result in serious injury from splashing.

1. Shut off the air supply to the pump.
2. Open the dispensing valve, if used.
3. Open the fluid drain valve to relieve fluid pressure. Have a container ready to catch the drainage.

Repair or Replace Air Valve



Replace Complete Air Valve

1. Stop the pump. Relieve the pressure. See **Pressure Relief Procedure** in previous section.
2. Disconnect the air line to the motor.
3. **For motors with Pulse Count or DataTrak:** Remove screw to disconnect the reed switch assembly from the air valve.

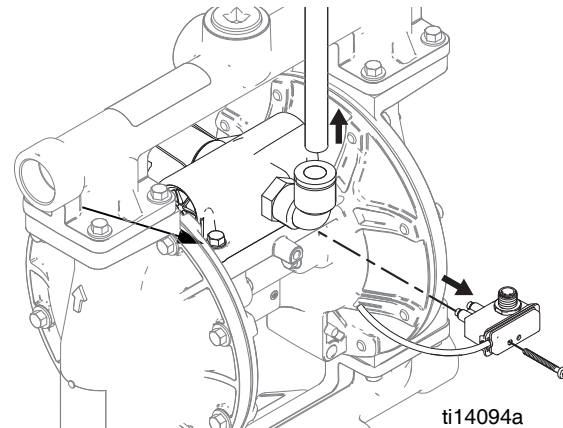


FIG. 1. Reed switch assembly and air line removal

4. **For motors with DataTrak:** Remove two screws and the solenoid bracket. Pull the solenoid out of the air valve.

Aluminum Model Shown

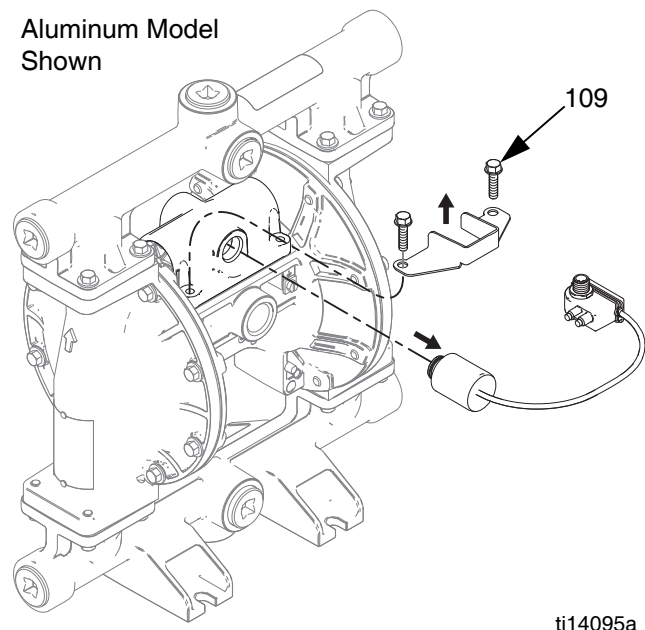


FIG. 2. Solenoid removal

5. Remove screws (109, metal pumps) or nuts (112, plastic pumps). Remove the air valve and gasket (108).
6. To repair the air valve, go to **Disassemble the Air Valve**, step 1, in next section. To install a replacement air valve, continue with step 7.

7. Align the new air valve gasket (108) on the center housing, then attach the air valve. See **Torque Instructions**, page 16.
8. **For motors with DataTrak:** Remember to reattach the solenoid bracket and the solenoid.
9. **For motors with Pulse Count or DataTrak:** Use screw to attach the reed switch assembly to the new air valve. Reconnect cable.
10. Reconnect the air line to the motor.

Replace Seals or Rebuild Air Valve

NOTE: Repair kits are available. See page 22 to order the correct kit(s) for your pump. Air Valve Seal Kit parts are marked with a †. Air Valve Repair Kit parts are marked with a ♦. Air Valve End Cap Kit parts are marked with a ⌘.

Disassemble the Air Valve

1. Perform steps 1-5 under **Replace Complete Air Valve**, page 8.
2. See FIG. 4. Use a Torx screwdriver (T8 for aluminum centers, T9 for plastic centers) to remove two screws (209). Remove the valve plate (205), cup assembly (212-214), spring (211), and detent assembly (203).
3. Pull the cup (213) off of the base (212). Remove the o-ring (214) from the cup.
4. See FIG. 4. Remove the retaining ring (210) from each end of the air valve. Use the piston (202) to push the end caps (207, 217) out of the ends. Remove end cap o-rings (206). If pump model is equipped with a runaway protection solenoid, also remove the solenoid release button (218) and o-ring (219).
5. Remove the u-cup seals (208) from each end of the piston (202), then remove the piston. Remove the detent cam (204) from the air valve housing (201).

Reassemble the Air Valve

NOTE: Apply lithium-based grease whenever instructed to grease.

1. Use all parts in the repair kits. Clean other parts and inspect for damage. Replace as needed.
2. Grease the detent cam (204) and install into housing (201).
3. Grease the u-cups (208) and install on the piston with lips facing toward the center of the piston.

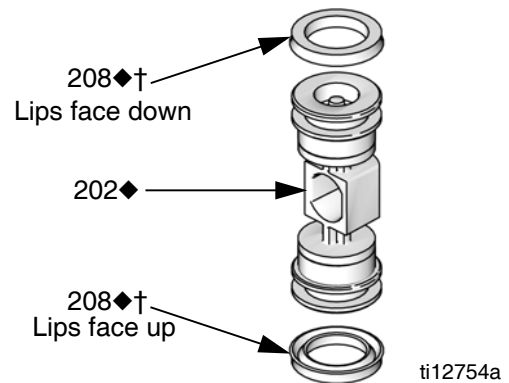


FIG. 3. Air valve u-cup installation

4. Grease both ends of the piston (202) and install it in the housing (201), with the flat side toward the cup (212). Be careful not to tear u-cups (208) when sliding piston into housing.
5. **Standard or Pulse Count models (no runaway protection solenoid):** Grease new o-rings (206) and install on the end caps (207). Install the end caps into the housing.
DataTrak models (with runaway protection solenoid): Orient the air valve so the air inlet faces forward. Grease and install new o-ring (206) on right-side end cap (207). Grease and install new o-ring (206) and the solenoid release button (218) and o-ring (219) on left-side end cap (217). Install the end caps into the housing.
6. Install a retaining ring (210) on each end to hold end caps in place.

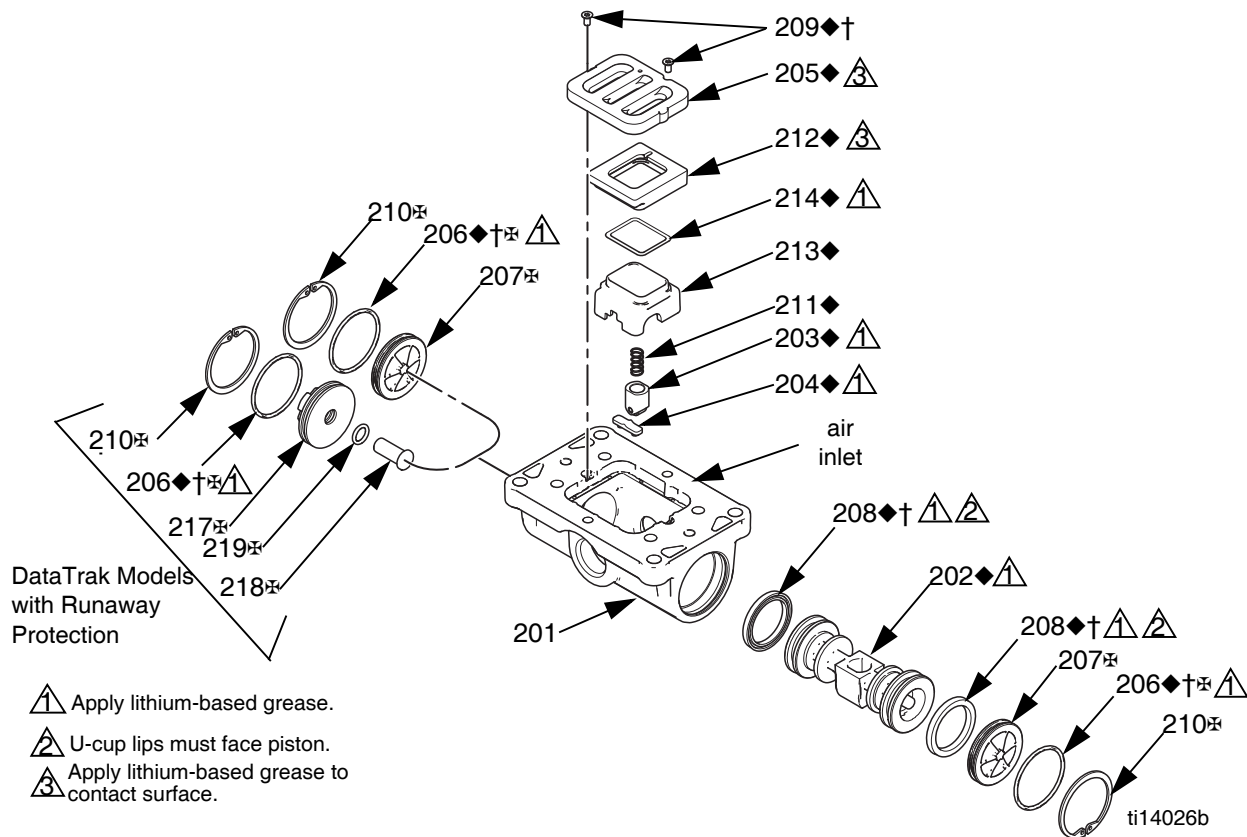


FIG. 4. Air valve assembly

7. Grease and install the detent assembly (203) into the piston. Install the o-ring (214) on the cup (213). Apply a light film of grease to the outside surface of the o-ring and the inside mating surface of the base (212).

Orient the end of the base that has a magnet toward the end of the cup that has the larger cutout. Engage the opposite end of the parts. Leave the end with the magnet free. Tilt the base toward the cup and fully engage the parts, using care so that the o-ring remains in place. Install the spring (211) onto the protrusion on the cup. Align the magnet in the base with the air inlet and install the cup assembly.

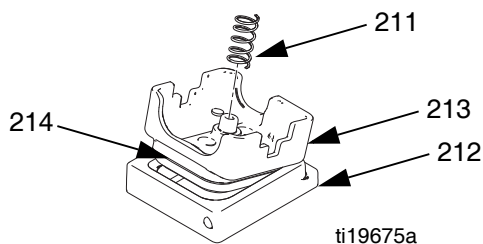


FIG. 5

8. Grease the cup side and install the valve plate (205). Align the small hole in the plate with the air inlet. Tighten the screws (209) to hold it in place.

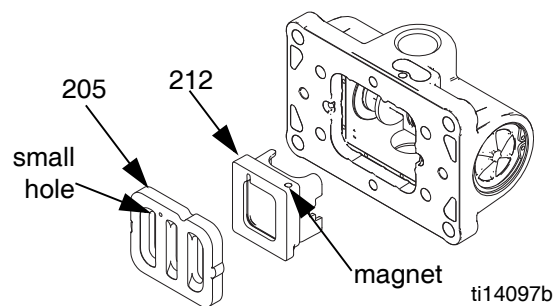


FIG. 6. Air valve cup and plate installation

DataTrak

NOTE: See DataTrak manual, 313840, for all DataTrak service and repair information.

Replace DataTrak Battery or Fuse

WARNING



To reduce the risk of fire and explosion, the battery and fuse must be replaced in a non-hazardous location. Follow all instructions in your pump operation manual.

Use only an approved replacement battery, and an approved fuse (see pump operation manual). Use of an unapproved battery or fuse will void Graco's warranty and Intertek and Ex approvals.

Check Valve Repair



NOTE: Kits are available for new check valve balls and seats in a range of materials. See page 25 to order kits in the material(s) desired. An o-ring kit and fastener kits also are available.

NOTE: To ensure proper seating of the check balls, always replace the seats when replacing the balls. Also, on models with manifold o-rings, replace the o-rings.

Disassembly

1. Follow the **Pressure Relief Procedure** on page 8. Disconnect all hoses.
2. Remove the pump from its mounting.

NOTE: For plastic pumps (1050P, 1050C, and 1050F), use hand tools only until thread-locking adhesive patch releases.

3. Use a 10 mm socket wrench to remove the outlet manifold fasteners (6). See FIG. 7.
4. Remove the o-rings (12, *not used on some models*), seats (10), and balls (11).
5. Turn the pump over and remove the inlet manifold. Remove the o-rings (12, *not used on some models*), seats (10), and balls (11).

Reassembly

1. Clean all parts and inspect for wear or damage. Replace parts as needed.
2. Reassemble in the reverse order, following all notes in FIG. 7. Be sure the ball checks (10-12) and manifolds (4, 5) are assembled **exactly** as shown. The arrows (A) on the fluid covers **must** point toward the outlet manifold (4).

1. Torque to 100 in-lb (11.3 N•m). See **Torque Instructions**, page 16.
2. Arrow (A) must point toward outlet manifold.
3. Not used on some models.

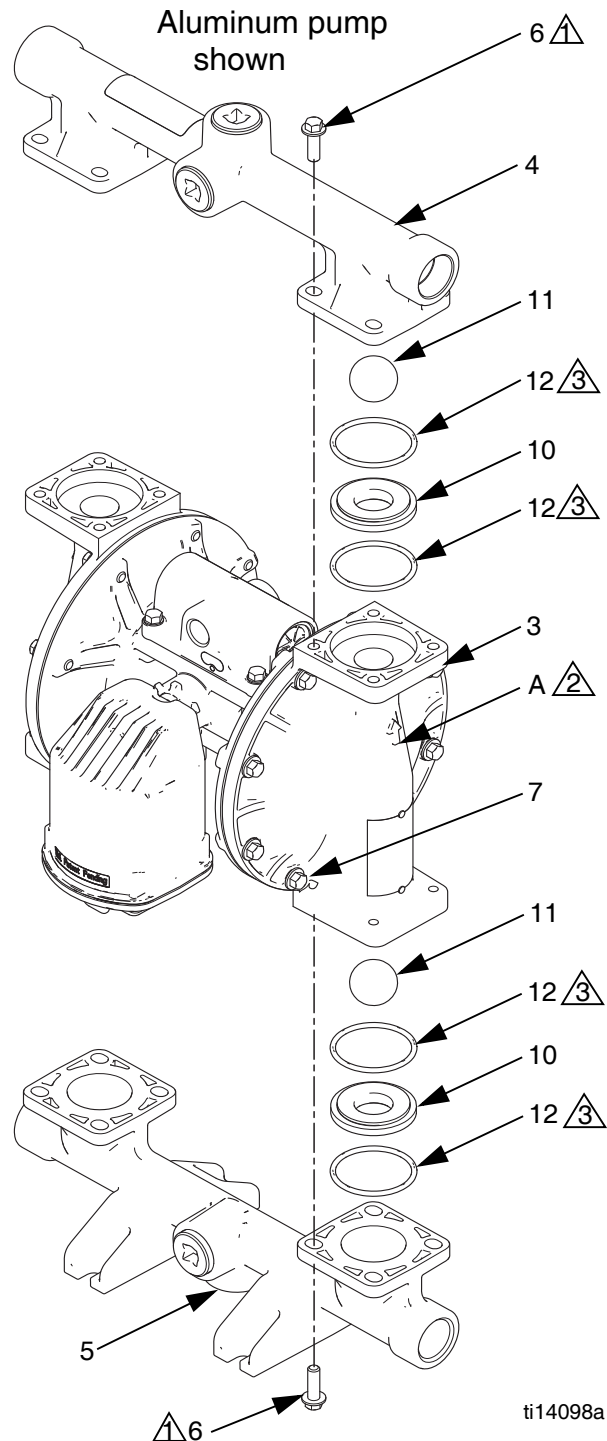


FIG. 7. Ball check valve assembly

Diaphragms and Center Section



Disassembly

NOTE: Diaphragm kits are available in a range of materials and styles. See page 26 to order the correct diaphragms for your pump. A Center Rebuild Kit also is available. See page 20. Parts included in the Center Rebuild Kit are marked with an *. For best results, use all kit parts.

1. Follow the **Pressure Relief Procedure** on page 8.
2. Remove the manifolds and disassemble the ball check valves as explained on page 12.
3. **Overmolded Diaphragms**
 - a. Orient the pump so one of the fluid covers faces up. Use a 10 mm socket wrench to remove the fluid cover screws (7), then pull the fluid cover (3) up off the pump.
 - b. The exposed diaphragm (15) will screw off by hand from the diaphragm shaft (104). The diaphragm shaft bolt will remain attached to the diaphragm. Remove the air side diaphragm plate (14).
 - c. Turn the pump over and remove the other fluid cover. Pull the diaphragm and shaft up through the center housing.
 - d. Grasp the diaphragm firmly and use a wrench on the flats of the shaft to remove. Also remove the air side diaphragm plate (14). Continue with Step 5.
4. **All Other Diaphragms**
 - a. Orient the pump so one of the fluid covers faces up. Use a 10 mm socket wrench to remove the fluid cover screws (7), then pull the fluid cover up off the pump. Turn the pump over and remove the other fluid cover.

- b. **Plastic Pumps:** Use a 1-1/4 socket or box end wrench on the hex of a fluid side diaphragm plate to remove. Then remove all parts of the diaphragm assembly. See FIG. 8.

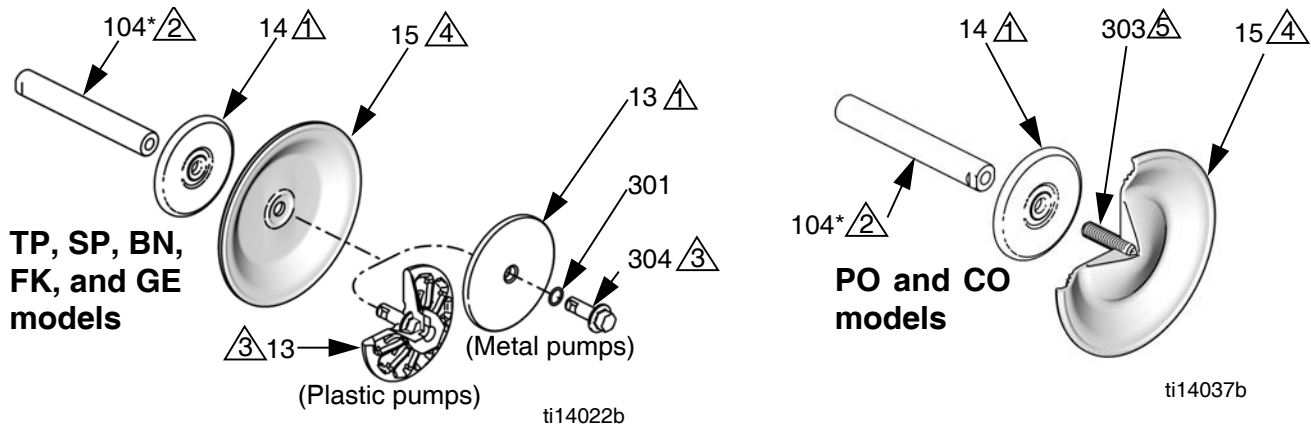
Metal Pumps: Remove the bolt (304) from one side of the diaphragm shaft, then remove all parts of that diaphragm assembly. See FIG. 8.

- c. Follow the same procedure to disassemble the other diaphragm assembly.
5. Inspect the diaphragm shaft (104) for wear or scratches. If it is damaged, inspect the bearings (105) in place. If they are damaged, use a bearing puller to remove them.

NOTE: Do not remove undamaged bearings.

6. Use an o-ring pick to remove the u-cup packings (106) from the center housing. Bearings (105) can remain in place.
7. If necessary, use a socket wrench to remove the pilot valves (101) or pilot inserts (113, remote air control models).
8. Remove the pilot valve cartridges only if necessary due to a known or suspected problem. **After removing pilot valves**, use a hex to remove the cartridges (102), then remove cartridge o-rings (103). If stripped, use two screwdrivers to screw out the cartridge.

NOTE: Do not remove undamaged pilot valve cartridges.



△ Rounded side faces diaphragm.

△ Apply lithium-based grease.

△ Torque to 20-25 ft-lb (27-34 N•m) at 100 rpm maximum.

△ AIR SIDE markings on diaphragm must face center housing.

△ If screw comes loose or is replaced, apply permanent (red) Loctite® or equivalent to diaphragm side threads. Apply primer and medium-strength (blue) Loctite® or equivalent to shaft side threads.

△ Lips must face out of housing.

△ Cartridges (102) must be installed before pilot valves (101) or inserts (113, for remote air controls).

△ Torque to 20-25 in.-lb (2.3-2.8 N•m).

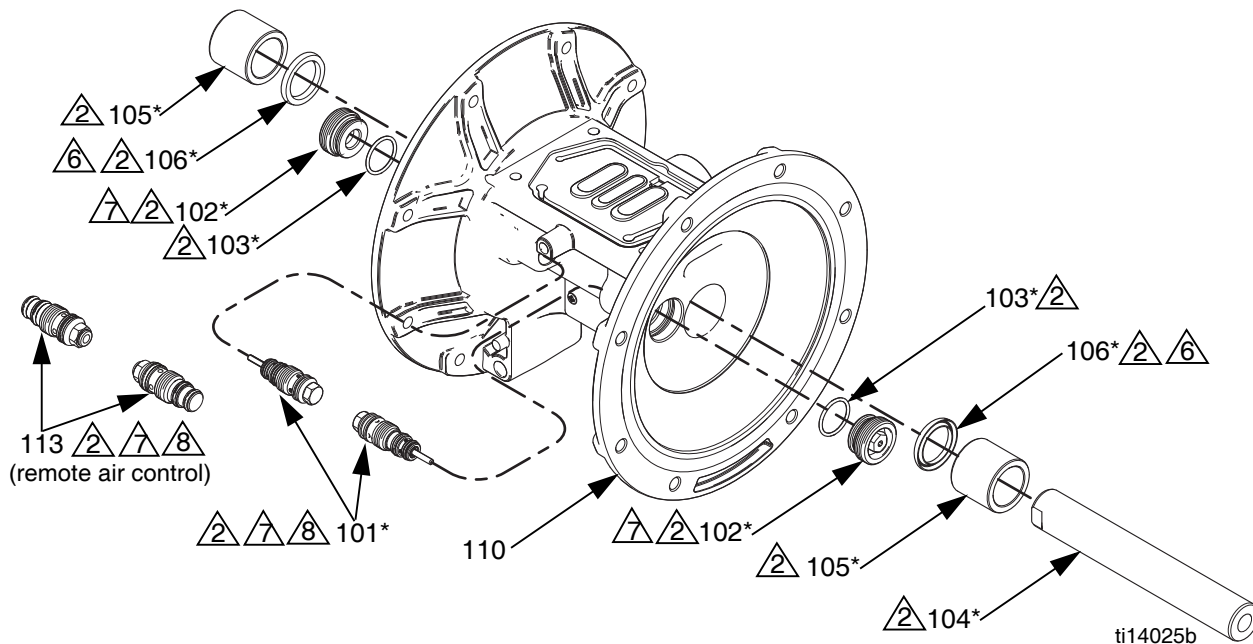
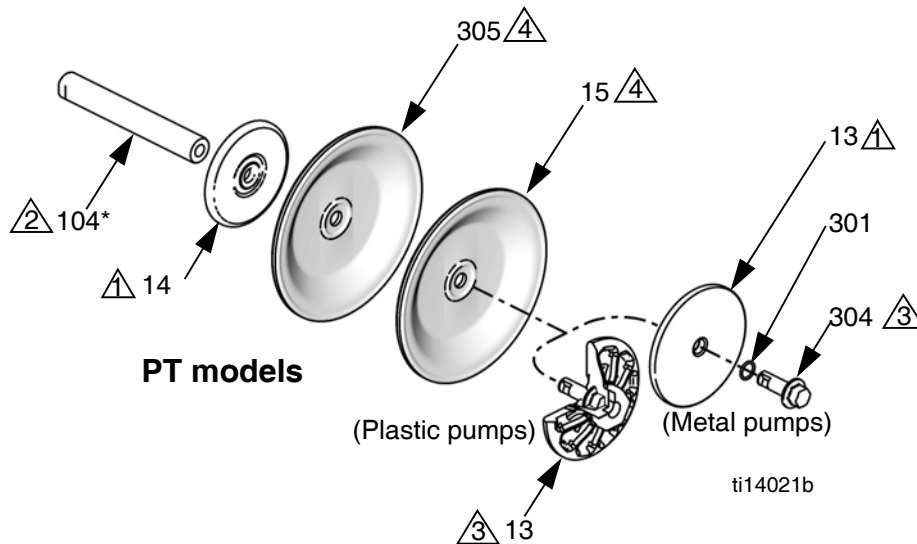


FIG. 8. Assemble diaphragms and center section

Reassembly

Follow all notes in FIG. 8. These notes contain **important** information.

NOTE: Apply lithium-based grease whenever instructed to grease.

1. Clean all parts and inspect for wear or damage. Replace parts as needed.
2. If removed, grease and install the new pilot valve cartridges (102) and cartridge o-rings (103). Screw in until seated.

NOTE: Cartridges (102) *must* be installed before pilot valves (101).

3. Grease and install the pilot valves (101). Torque to 20-25 in.-lb (2.3-2.8 N•m). Do not over-torque.
4. Grease and install the diaphragm shaft u-cup packings (106) so the lips face **out** of the housing.
5. If removed, insert the new bearings (105) into the center housing. Use a press or a block and rubber mallet to press-fit the bearing so it is flush with the surface of the center housing.

6. Overmolded Diaphragms:

- a. Clamp the shaft flats in a vise.
- b. If diaphragm setscrew comes loose or is replaced, apply permanent (red) Loctite® or equivalent to diaphragm side threads. Screw into diaphragm until tight.
- c. Assemble the air side plate (14) onto the diaphragm. The rounded side of the plate must face the diaphragm.
- d. Apply medium-strength (blue) Loctite or equivalent to the threads of the diaphragm assembly. Screw the assembly into the shaft as tight as possible by hand.
- e. Grease the shaft u-cups (106) and the length and ends of the diaphragm shaft (104). Slide the shaft into the housing.
- f. Reattach the first fluid cover (3). See **Torque Instructions**, page 16.
- g. Repeat Steps b and c for the other diaphragm assembly. Go to Step 7.

All Other Diaphragms - Metal Pumps:

- a. Install the o-ring (301) on the shaft bolt (304).
- b. Assemble the fluid side plate (13), the diaphragm (15), the backup diaphragm (305, if present), and the air side diaphragm plate (14) on the bolt exactly as shown in FIG. 8.
- c. Apply medium-strength (blue) Loctite or equivalent to the bolt (304) threads. Screw the bolt into the shaft hand tight.
- d. Grease the shaft u-cups (106) and the length and ends of the diaphragm shaft (104). Slide the shaft into the housing.
- e. Repeat Steps a-c for the other diaphragm assembly.
- f. Hold one shaft bolt with a wrench and torque the other bolt to 20-25 ft-lb (27-34 N•m) at 100 rpm maximum. Do not over-torque.
- g. Reattach the first fluid cover (3). See **Torque Instructions**, page 16. Go to Step 7.

All Other Diaphragms - Plastic Pumps:

- a. Assemble the diaphragm (15), the backup diaphragm (305, if present), and the air side diaphragm plate (14) on the fluid side plate (13) exactly as shown in FIG. 8.
- b. Apply medium-strength (blue) Loctite or equivalent to the threads of the screw on the fluid side plate. Screw the assembly into the shaft hand-tight.
- c. Grease the shaft u-cups (106) and the length and ends of the diaphragm shaft (104). Slide the shaft into the housing.
- d. Repeat for the other diaphragm assembly
- e. Hold one of the plates with a wrench, and torque the other plate to 20-25 ft-lb (27-34 N•m) at 100 rpm maximum. Do not over-torque.
- f. Reattach the first fluid cover (3). See **Torque Instructions**, page 16.

7. To ensure proper seating and extend diaphragm life, attach the second fluid cover with air pressure on the pump.
 - a. See FIG. 9. Place the supplied tool (302) where the air valve gasket (108) normally goes. Arrows (A) must face toward the fluid cover that is already attached.

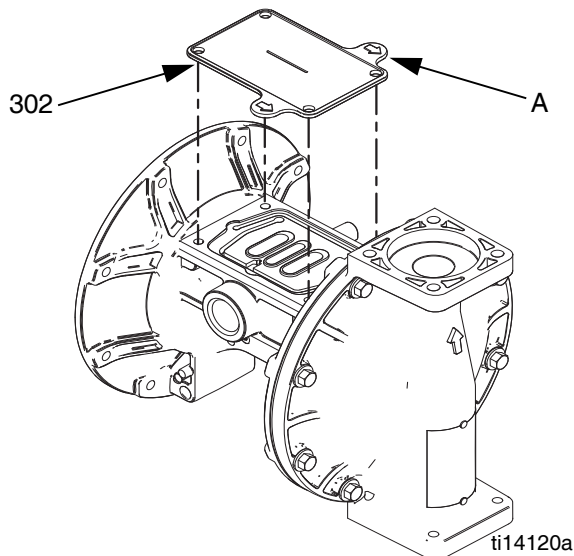


FIG. 9. Fluid cover tool

- b. Reattach the air valve.
- c. Supply a minimum of 20 psi (0.14 MPa, 1.4 bar) air pressure to the air valve. Shop air may be used. The diaphragm will shift so the second fluid cover will seat properly. Keep air pressure on until the second fluid cover is attached.
- d. Attach the second fluid cover (3). See **Torque Instructions**, page 16.
- e. Remove the air valve and the tool (302), replace the gasket (108), and reattach the air valve. See **Torque Instructions**, page 16.

NOTE: If you are replacing the diaphragms but not the air valve, you must remove the air valve and gasket, put the tool in place of the gasket, and put the air valve back on to get the air pressure needed for proper installation of the second fluid cover. Remember to remove the tool and replace the gasket when finished.

8. Reassemble the ball check valves and manifolds as explained on page 12.

Torque Instructions

NOTE: Fluid cover and manifold fasteners have a thread-locking adhesive patch applied to the threads. If this patch is worn, the screws may loosen during operation. Replace screws with new ones, or apply medium-strength (blue) Loctite or equivalent to the threads.

If fluid cover or manifold fasteners have been loosened, it is important to torque them using the following procedure to improve sealing.

NOTE: Always completely torque fluid covers before torquing manifolds.

Start all fluid cover screws a few turns. Then turn down each screw just until head contacts cover. Then turn each screw by 1/2 turn or less working in a crisscross pattern to specified torque. Repeat for manifolds.

Fluid cover and manifold fasteners:

100 in-lb (11.3 N•m)

Retorque the air valve fasteners (V) in a crisscross pattern to specified torque.

Air valve fasteners:

55 in-lb (6.2 N•m) for **plastic center sections**

80 in-lb (9.0 N•m) for **metal center sections**

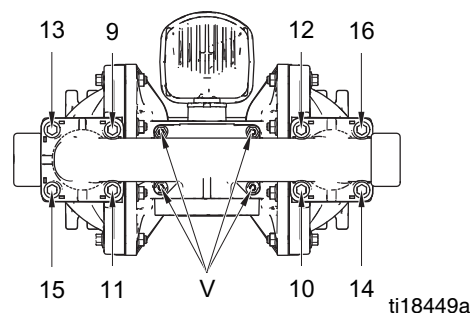
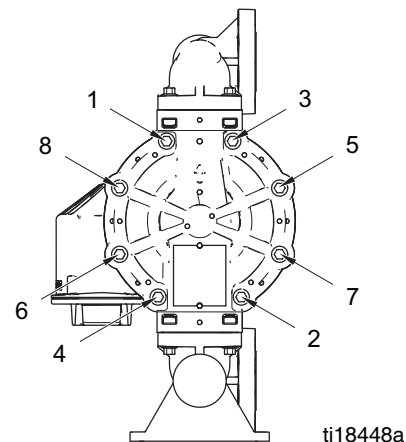
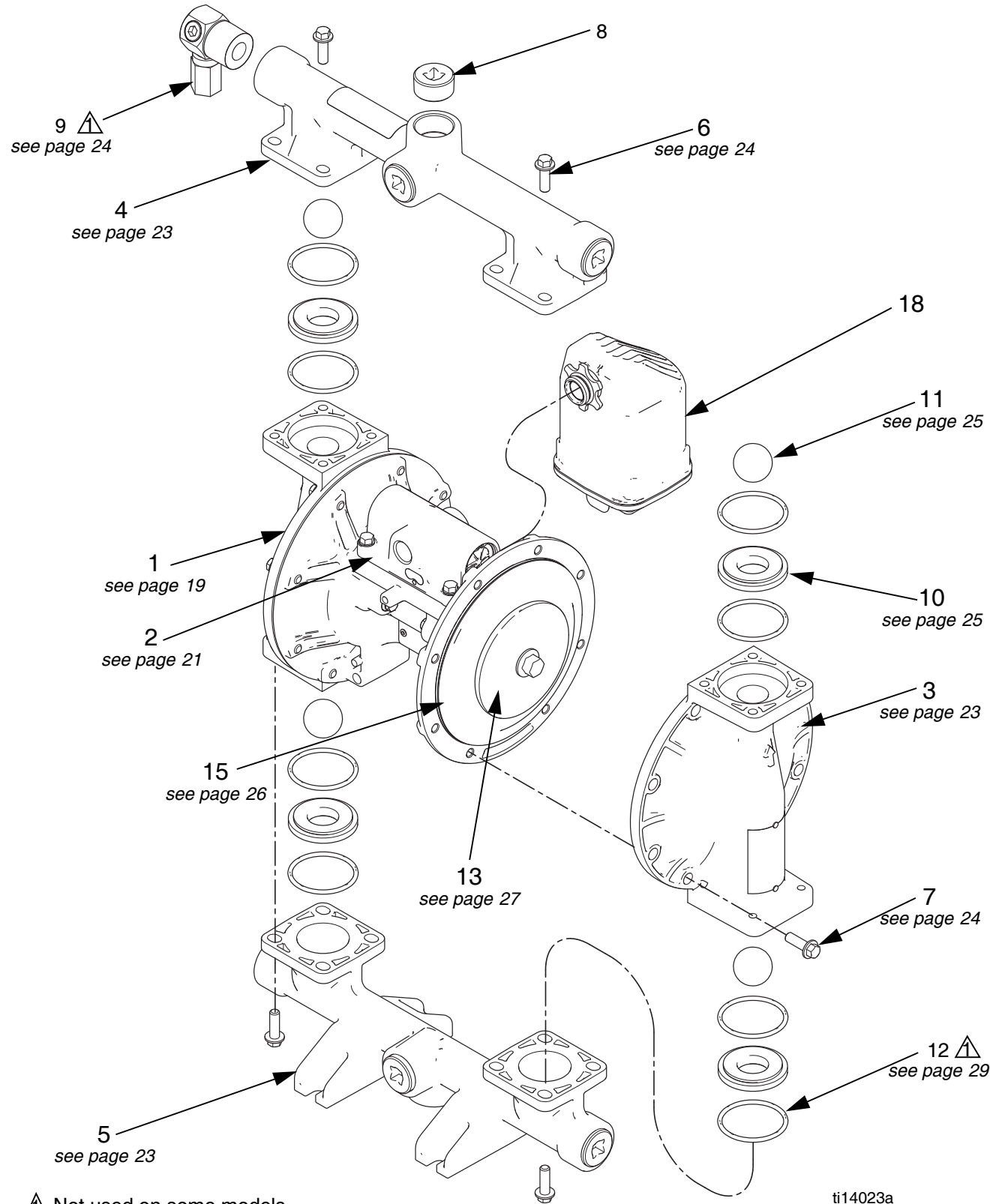


FIG. 10. Torque sequence

Parts



Parts/Kits Quick Reference

Use this table as a quick reference for parts/kits. See pages indicated in table for full description of kit contents.

| Ref. | Part/Kit | Description | Qty. |
|------|--|--|------|
| 1 | 24X345 24X347 24X346 | Center Section; <i>see page 19</i> Aluminum Conductive Polypropylene Polypropylene | 1 |
| 2 | Varies | Air Valve; <i>see page 21</i> | 1 |
| 3 | 24B653 24C051 24D347 24C050 24C052 24C061 | Fluid Cover Kits; <i>see page 23</i> Aluminum Conductive Polypropylene Hastelloy Polypropylene PVDF Hastelloy | 2 |
| 4 | 24B649 24B650 24C039 24C042 24D343 24D344 24C038 24C041 24C040 24C043 24C057 24C058 25C302 25C303 | Outlet Manifold Kits; <i>see pages 23-24</i> Aluminum, npt Aluminum, bspt Conductive Poly, center flange Conductive Poly, end flange Hastelloy, npt Hastelloy, bspt Polypropylene, center flange Polypropylene, end flange PVDF, center flange PVDF, end flange Stainless Steel, npt Stainless Steel, bspt Stainless Steel, center flange, horizontal port Stainless Steel, center flange, vertical port | 1 |
| 5 | 24B651 24B652 24C045 24C048 24D345 24D346 24C044 24C047 24C046 24C049 24C059 24C060 25C301 | Inlet Manifold Kits; <i>see page 23-24</i> Aluminum, npt Aluminum, bspt Conductive Poly, center flange Conductive Poly, end flange Hastelloy, npt Hastelloy, bspt Polypropylene, center flange Polypropylene, end flange PVDF, center flange PVDF, end flange Stainless Steel, npt Stainless Steel, bspt Stainless Steel, center flange, horizontal port | 1 |
| 6 | 24B654 24C056 24C064 | Manifold Fasteners; 8-pack, <i>see page 24</i> Aluminum Conductive Poly, Poly, and PVDF Stainless Steel and Hastelloy | 16 |
| 7 | 24B654 24C055 24C063 24C056 | Fluid Cover Fasteners; 8-pack, <i>see page 24</i> Aluminum Conductive Poly, Poly, and PVDF Stainless Steel or Hastelloy, aluminum center Stainless Steel or Hastelloy, plastic center | 16 |
| 8 | 24C617 | Plug; 6-pack, aluminum pumps only | 6 |
| 9 | 24B910 | Pressure Relief Valve; fuel dispense model only, <i>see page 24</i> | 1 |

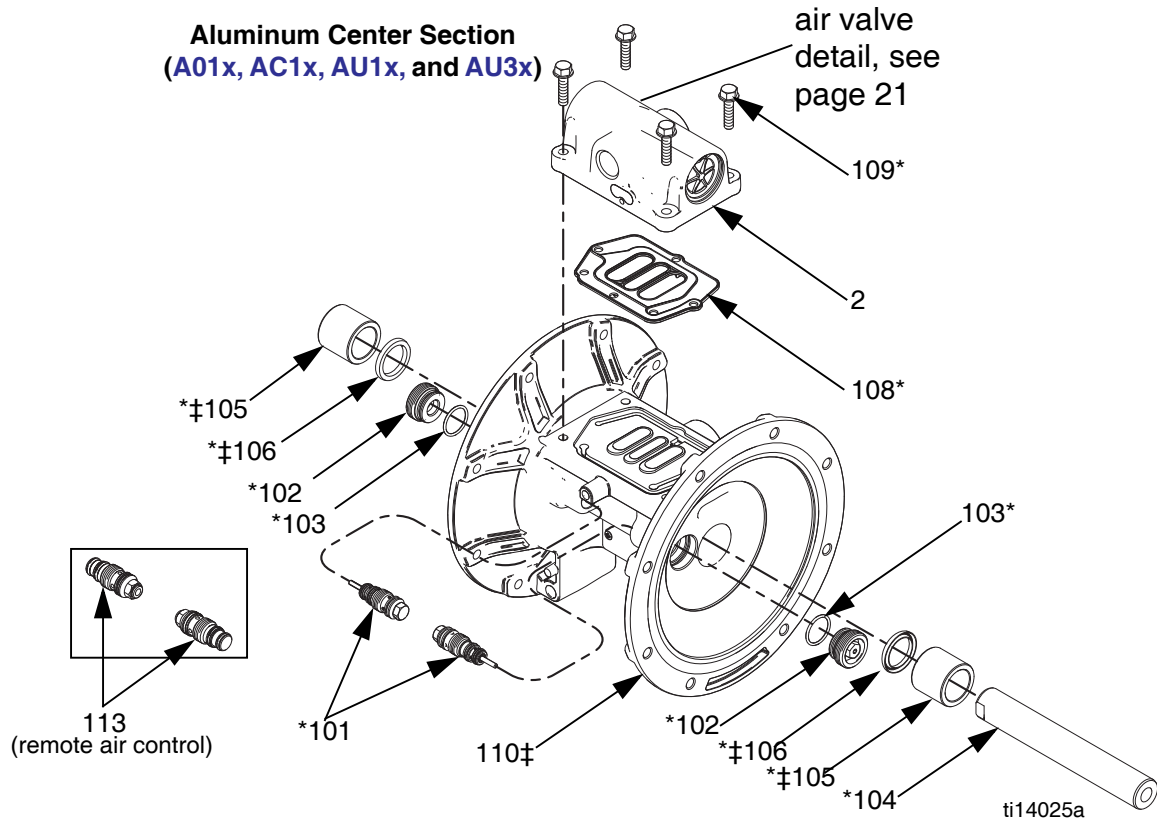
| Ref. | Part/Kit | Description | Qty. |
|------|--|--|------|
| 10 | 24B630 24B631 24B632 24B638 24B633 24B635 24C721 24B636 24B637 25C818 24B634 | Seats; 4-pack, includes 8 o-rings where needed, <i>see page 25</i> Acetal Aluminum Buna-N FKM Fluoroelastomer Geolast Polypropylene PVDF Santoprene Stainless Steel (metal pumps) Stainless Steel (plastic pumps) TPE | 4 |
| 11 | 24B639 24B640 24B643 24B644 24B648 24B641 24B645 24B646 24B647 24B642 | Check Balls; 4-pack, includes 8 o-rings, <i>see page 25</i> Acetal Buna-N Polychloroprene Polychloroprene with SST core FKM Fluoroelastomer Geolast PTFE Santoprene Stainless Steel TPE | 4 |
| 12 | 24B655 | Manifold O-Ring (not used on some models); ptfe, 8-pack, <i>see page 29</i> | 8 |
| 13 | | Fluid Side Diaphragm Plate; included in Air and Fluid Plate Kits, <i>see page 27</i> | 2 |
| 14 | ----- 26C271 26C272 | Air Side Diaphragm Plate (not visible); included in Air and Fluid Plate Kits, <i>see Part 13 or page 27</i> Ref 14, 2-pack, Aluminum, Hastelloy, Stainless Steel Ref 14, 2-pack, PVDF, Polypropylene, Conductive Polypropylene | 2 |
| 15 | 24B622 24B629 24B623 24B628 24B624 24B625 24B626 24B627 24F926 | Diaphragm Kits; <i>see page 26</i> Buna-N Standard FKM Fluoroelastomer Standard Geolast Standard Santoprene Standard TPE Standard Polychloroprene Overmolded PTFE Overmolded PTFE/EPDM Two-Piece PTFE/Santoprene Two-Piece | 2 |
| 18 | 24D642 | Muffler; 3/4 npt, polypropylene | 1 |
| 19 | 116343 116344 | Screw, ground, M5 x 0.8; not shown Pumps with aluminum air valve Pumps with conductive poly air valve | 1 |
| 20▲ | 188621 | Label, warning (not shown) | 1 |

▲Replacement Warning labels, signs, tags, and cards are available at no cost.

Center Section

Sample Configuration Number: 1050A-PA01AA1SSBNBNPT

| 1050 | A | P | A01A | A1 | SS | BN | BN | PT |
|-----------|-------------------------|------------------|------------------------------|----------------------------|-------|-------|------------|------------------|
| Pump Size | Wetted Section Material | Drive Identifier | Center Section and Air Valve | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |

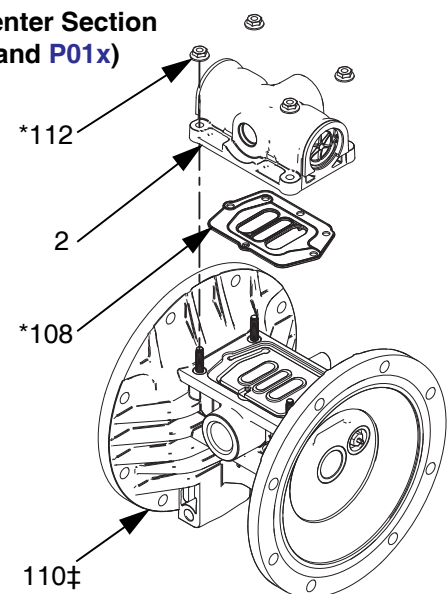


| Ref. | Description | Qty. |
|-------|---|------|
| 101* | VALVE, pilot | 2 |
| 102* | CARTRIDGES, pilot valve receiver | 2 |
| 103* | O-RING, receiver cartridge | 2 |
| 104* | SHAFT, center | 1 |
| 105*‡ | BEARING, center shaft | 2 |
| 106*‡ | U-CUP, center shaft | 2 |
| 108* | GASKET, air valve | 1 |
| 109* | SCREW, M6 x 25, stainless steel, (for aluminum center section models, Axxx) | 4 |
| 110‡ | HOUSING, center | 1 |
| 112* | NUTS (for plastic center section models, C01x and P01x) | 4 |
| 113 | INSERT, remote pilot (for remote air control models, xxxD) | 2 |

* Included in Center Section Rebuild Kit 24B621

‡ Included in Center Housing Kits

Plastic Center Section (C01x and P01x)



ti14104a

| Center Section Rebuild Kits (*) | |
|--|--------|
| A01A-A01D, AU1A, AU3A, AC1A, C01A-C01D, P01A-P01D | 24B621 |
| A01E | 24D730 |

Kits include:

- 2 pilot valves (101)
- 2 pilot cartridges (102)
- 2 cartridge o-rings, buna-N (103)
- 1 center shaft (104)
- 2 center shaft bearings (105)
- 2 center shaft u-cups (106)
- 1 air valve gasket (108)
- 4 bolts, M6 x 25, for **A01x** pumps (109)
- 4 nuts, for **P01x** and **C01x** pumps (112)
- 8 o-rings, PTFE (12)

| Pilot Valve Assembly Kits | |
|--|--------|
| A01A-A01D, AU1A, AU3A, AC1A, C01A-C01D, P01A-P01D | 24B657 |
| A01E | 24C825 |

Kits include:

- 2 pilot valve assemblies (101)
- 2 pilot valve receiver cartridges (102)
- 2 receiver cartridge o-rings (103)

NOTE: **xxxD** models also require insert kit, shown below.

Kit 24D043, Remote Pilot Inserts **xxxD (Remote Air Control)**

Kit includes:

- 2 remote pilot inserts (113)

| Center Shaft Kits | |
|--|--------|
| A01A-A01D, AU1A, AU3A, AC1A, C01A-C01D, P01A-P01D | 24B656 |
| A01E | 24D731 |

Kit includes:

- 1 center shaft (104)
- 2 center shaft bearings (105)
- 2 center shaft u-cups (106)

| Center Shaft Bearing Kits | |
|--|--------|
| A01A-A01D, AU1A, AU3A, AC1A, C01A-C01D, P01A-P01D | 24B658 |
| A01E | 24D732 |

Kit includes:

- 2 center shaft bearings (105)
- 2 center shaft u-cups (106)

Ground Screws (Ref. 19)

| Ground Screw Kits | |
|--|--------|
| A01A-A01E, AU1A, AU3A, and AC1A | 116343 |
| C01A-C01D | 116344 |
| P01A-P01D | None |

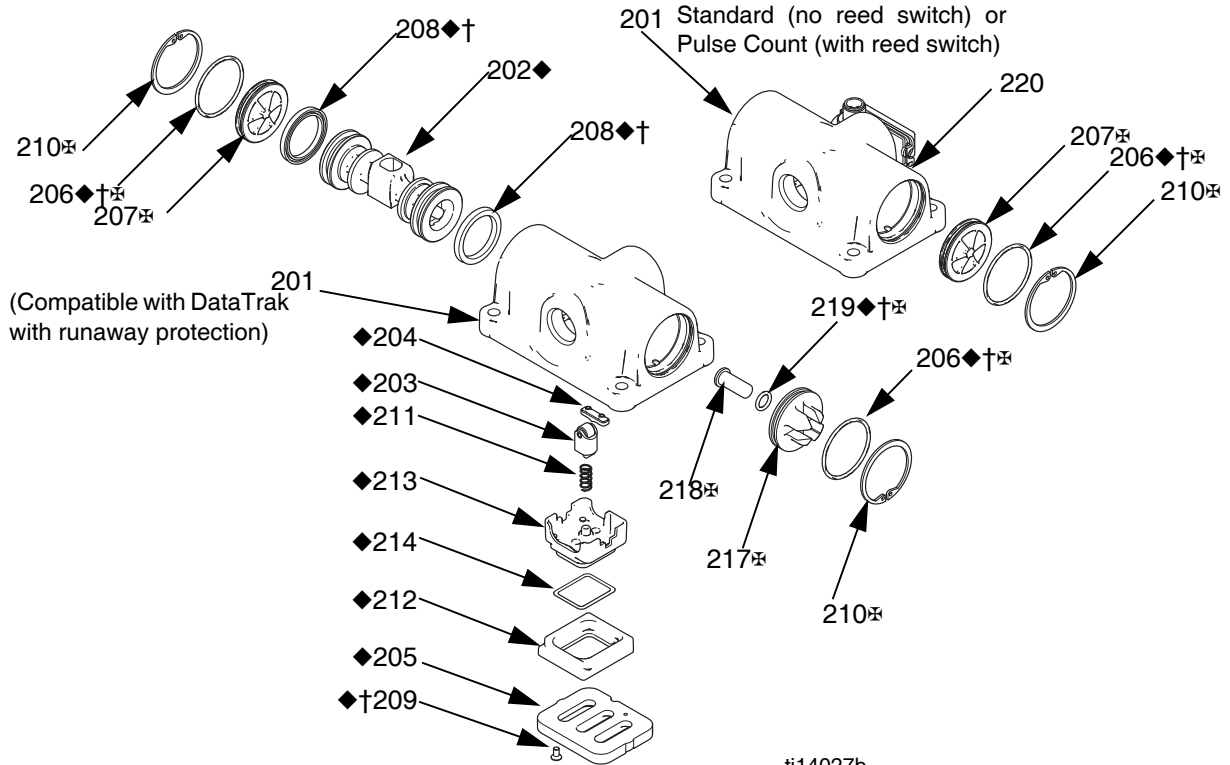
Center Housing Kits (‡)

| | |
|-------------|--------|
| A01_ | 24X345 |
| C01_ | 24X347 |
| P01_ | 24X346 |

Kit includes:

- 2 center shaft bearings (105)
- 2 center shaft u-cups (106)
- 1 center housing (110)

Air Valve and Data Monitoring



ti14027b

| Ref. | Description | Qty. |
|--------|---|--------|
| 201 | HOUSING, not sold separately | 1 |
| 202◆ | PISTON | 1 |
| 203◆ | DETENT PISTON ASSEMBLY | 1 |
| 204◆ | CAM, detent | 1 |
| 205◆ | PLATE, air valve | 1 |
| 206◆†‡ | O-RING | 2 |
| 207‡ | CAP, end Standard (xxxA), Pulse Count (xxxB), or Remote (xxxD) DataTrak (xxxC) | 2 1 |
| 208◆† | U-CUP | 2 |
| 209◆† | SCREW | 2 |
| 210‡ | RETAINING RING | 2 |
| 211◆ | DETENT SPRING | 1 |
| 212◆ | BASE, cup | 1 |
| 213◆ | CUP (PN 278825) | 1 |
| 214◆ | O-RING, cup | 1 |
| 217‡ | CAP, end (for DataTrak models with runaway protection, xxxC) | 1 |
| 218‡ | BUTTON, solenoid release (for DataTrak models with runaway protection, xxxC) | 1 |

| Ref. | Description | Qty. |
|--------|--|------|
| 219◆†‡ | O-RING (for DataTrak models with runaway protection, xxxC) | 1 |
| 220 | REED SWITCH ASSEMBLY (for Pulse Count models, xxxB, includes fastener) | 1 |

◆ Parts included in Air Valve Repair Kit. See page 22.

† Parts included in Air Valve Seals Kit. See page 21.

‡ Parts included in Air Valve End Cap Kit. See page 22.

Air Valve Seal Kits (†)

| | |
|--|--------|
| A01A-A01D, AU1A, AU3A, AC1A, C01A-C01D, P01A-P01D | 24B769 |
| A01E | 24C983 |

Kit includes:

- 2 end cap o-rings (206)
- 2 piston u-cups (208)
- 2 screws, M3, shorter (209, for metal pumps)
- 2 screws, #4, longer (209, for plastic pumps)
- 1 solenoid release button o-ring (219)
- 1 air valve gasket (108)

| Air Valve Repair Kits (◆) | |
|--|--------|
| A01A-A01C, AU1A, AU3A, C01A-C01C, P01A-P01C | 24B768 |
| A01D, C01D, P01D | 24D044 |
| A01E | 24D699 |

Kits include:

- 1 air valve piston (202)
- 1 detent piston assembly (203)
- 1 detent cam (204)
- 1 air valve plate (205)
- 2 end cap o-rings (206)
- 2 piston u-cups (208)
- 2 screws, M3, shorter (209, for metal pumps)
- 2 screws, #4, longer (209, for plastic pumps)
- 1 detent spring (211)
- 1 air cup base (212)
- 1 air cup (213)
- 1 air cup o-ring (214)
- 1 solenoid release button o-ring (219)
- 1 air valve gasket (108)

| Air Valve Replacement Kits | |
|-----------------------------------|--------|
| AxxA | 24B766 |
| A01B | 24B766 |
| A01C | 24B767 |
| A01D | 24D040 |
| A01E | 24C826 |
| AC1A | 25M286 |
| C01A | 24B775 |
| C01B | 24B775 |
| C01C | 24B776 |
| C01D | 24D042 |
| P01A | 24B773 |
| P01B | 24B773 |
| P01C | 24B774 |
| P01D | 24D041 |

Kits include:

- 1 air valve assembly (2)
 - 1 air valve gasket (108)
 - 4 screws (109; models with aluminum centers)
- OR**
- 4 nuts (112; models with plastic centers)

| Air Valve Upgrade Kit | |
|------------------------------|--------|
| AUxA | 24K224 |

Kit includes:

- 2 air valve end caps
- 2 o-rings (206)
- 2 o-rings
- 2 snap rings (210)

| Air Valve End Cap Kits (⌘) | |
|-----------------------------------|--------|
| AxxA, A01B, or A01D | 24A361 |
| A01E | 24D734 |
| AC1A | 25M285 |
| C01A, C01B, or C01D | 24C053 |
| P01A, P01B, or P01D | 24C053 |
| A01C | 24A363 |
| C01C | 24C054 |
| P01C | 24C054 |

Standard or Pulse Count (no runaway protection solenoid) kits include:

- 2 end caps (207)
- 2 retaining rings (210)
- 2 o-rings (206)

DataTrak (runaway protection solenoid) Kits include:

- 1 standard end cap (207)
- 1 end cap with opening (217)
- 2 retaining rings (210)
- 2 o-rings (206)
- solenoid release button (218)
- o-ring for button (219)

| Remote Air Control Conversion Kits | |
|---|--------|
| Axxx | 24D037 |
| Cxxx | 24D039 |
| Pxxx | 24D038 |

Kits include:

- 1 air valve assembly (2) with restrictor
 - 1 air valve gasket (108)
 - 4 screws (109; models with aluminum centers)
- OR**
- 4 nuts (112; models with plastic centers)
 - 2 remote pilot inserts

| Pulse Count Kits | |
|-------------------------|--------|
| Axxx | 24B798 |
| Cxxx or Pxxx | 24B796 |

Kit includes:

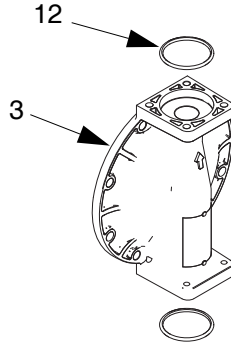
- reed switch module (220)
- mounting screw

Fluid Covers and Manifolds

Sample Configuration Number: 1050A-PA01AA1SSBNBNPT

| 1050 | A | P | A01A | A1 | SS | BN | BN | PT |
|-----------|-------------------------|------------------|------------------------------|----------------------------|-------|-------|------------|------------------|
| Pump Size | Wetted Section Material | Drive Identifier | Center Section and Air Valve | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |

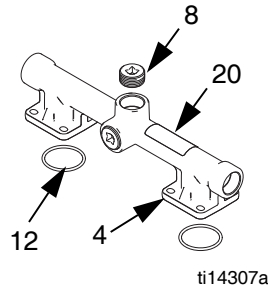
| Fluid Cover Kits | |
|---------------------------|--------|
| A1, A2 | 24B653 |
| C1, C2 | 24C051 |
| H1, H2 | 24D347 |
| P1, P2 | 24C050 |
| F1, F2 | 24C052 |
| S1, S2, S5-1, S5-2 | 24C061 |



Kits include:

- 1 fluid cover (3)
- 4 o-rings, ptfе (12)

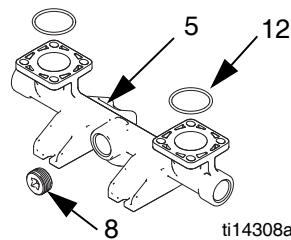
| Aluminum Outlet Manifold Kits | |
|-------------------------------|--------|
| A1 | 24B649 |
| A2 | 24B650 |



Kits include:

- 1 outlet manifold (4)
- 3 pipe plugs (8)
- 4 o-rings, ptfе (12)
- 1 warning label (20▲)

| Aluminum Inlet Manifold Kits | |
|------------------------------|--------|
| A1 | 24B651 |
| A2 | 24B652 |



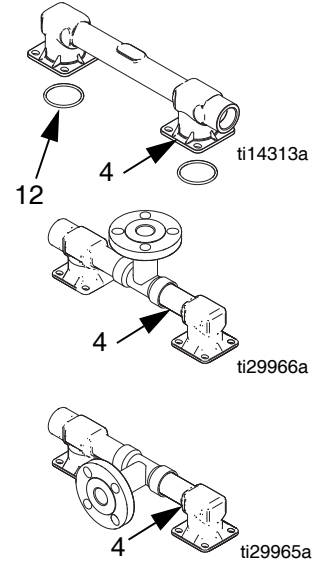
Kits include:

- 1 inlet manifold (5)
- 3 pipe plugs (8)
- 4 o-rings, ptfе (12)

| Hastelloy and Stainless Steel Outlet Manifold Kits | |
|--|---------|
| H1 | 24D343* |
| H2 | 24D344* |
| S1 | 24C057* |
| S2 | 24C058* |
| S5-1 | 25C303 |
| S5-2 | 25C302 |

*Kits include:

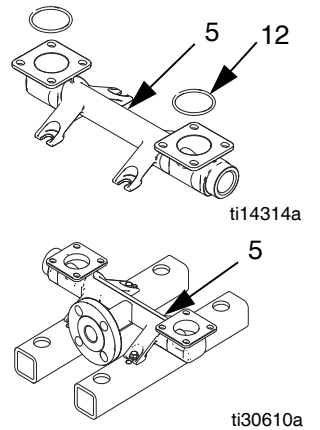
- 1 outlet manifold (4)
- 4 o-rings, ptfе (12)
- 1 warning label (20▲)



| Hastelloy and Stainless Steel Inlet Manifold Kits | |
|---|---------|
| H1 | 24D345* |
| H2 | 24D346* |
| S1 | 24C059* |
| S2 | 24C060* |
| S5-1, S5-2 | 25C301 |

*Kits include:

- 1 inlet manifold (5)
- 4 o-rings, ptfе (12)

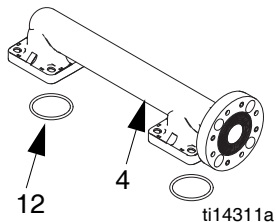
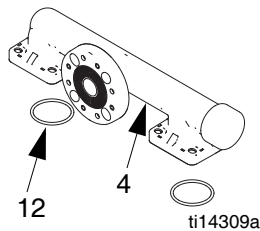


Plastic Outlet Manifold Kits

| | |
|-----------|--------|
| C1 | 24C039 |
| C2 | 24C042 |
| P1 | 24C038 |
| P2 | 24C041 |
| F1 | 24C040 |
| F2 | 24C043 |

Kits include:

- 1 outlet manifold (4)
- 4 o-rings, ptfe (12)
- 1 warning label (20▲)

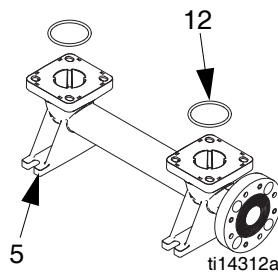
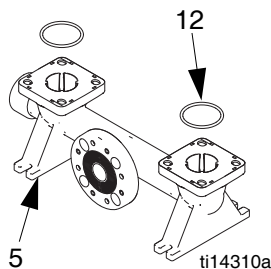


Plastic Inlet Manifold Kits

| | |
|-----------|--------|
| C1 | 24C045 |
| C2 | 24C048 |
| P1 | 24C044 |
| P2 | 24C047 |
| F1 | 24C046 |
| F2 | 24C049 |

Kits include:

- 1 inlet manifold (5)
- 4 o-rings, ptfe (12)



▲ Replacement Danger and Warning tags, labels, and cards are available at no cost.

Kit 24B910, Fluid Pressure Relief Valve Fuel Dispense Model only

Kit includes:

- 1 valve, 3/8 nptf (9)

NOTE: See page 29 for manifold o-rings (12).

Manifold Fasteners (Ref. 9)

| Manifold Fastener Kits | | Fastener Description | Qty . |
|---|--------|--|-------|
| A1, A2 | 24B654 | BOLT, hex head, steel, M8 x 25 | 8 |
| C1, C2 P1, P2, F1, F2 | 24C056 | BOLT, flange head, M8 x 32, stainless steel, includes nuts | 8 |
| S1, S2, S5-x, H1, H2 with any center (Axxx, Cxxx, or Pxxx) | 24C064 | BOLT, hex head, M8 x 20, stainless steel, includes nuts | 8 |

Fluid Cover Fasteners (Ref. 7)

| Fluid Cover Fastener Kits | | Description | Qty . |
|---|--------|--|-------|
| A1, A2 | 24B654 | BOLT, hex head, steel, M8 x 25 | 8 |
| C1, C2 P1, P2, F1, F2 | 24C055 | BOLT, flange head, M8 x 45, stainless steel, includes nuts | 8 |
| S1, S2, S5-x, H1, H2 aluminum center (Axxx) | 24C063 | BOLT, flange head, M8 x 25, stainless steel | 8 |
| S1, S2, S5-x, H1, H2 plastic center (Cxxx or Pxxx) | 24C056 | BOLT, flange head, M8 x 32, stainless steel, includes nuts | 8 |

Seats and Check Ball

Sample Configuration Number: 1050A-PA01AA1SSBNBNPT

| | | | | | | | | |
|-----------|-------------------------|------------------|------------------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | P | A01A | A1 | SS | BN | BN | PT |
| Pump Size | Wetted Section Material | Drive Identifier | Center Section and Air Valve | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |

| Seat Kits | |
|-----------------|------------------------|
| AC | 24B630 |
| AL | 24B631 |
| BN (no o-rings) | 24B632 |
| FK (no o-rings) | 24B638 |
| GE | 24B633 |
| PP | 24B635 |
| PV | 24C721 |
| SP | 24B636 |
| SS | 24B637 (metal pumps) |
| | 25C818 (plastic pumps) |
| TP (no o-rings) | 24B634 |

Kits include:

- 4 seats, material indicated in table (10)
- 8 o-rings, PTFE, included unless table says “no o-rings” (12)

NOTE: Some kits may not be available for your model. See the selector tool at www.graco.com or speak with your distributor.

| Check Ball Kits | |
|-----------------|--------|
| AC | 24B639 |
| BN | 24B640 |
| CR | 24B643 |
| CW | 24B644 |
| FK | 24B648 |
| GE | 24B641 |
| PT | 24B645 |
| SP | 24B646 |
| SS | 24B647 |
| TP | 24B642 |

Kits Include:

- 4 balls, material indicated in table (11)
- 8 o-rings, PTFE (12)

NOTE: Some kits may not be available for your model. See the selector tool at www.graco.com or speak with your distributor.

Diaphragms

Sample Configuration Number: 1050A-PA01AA1SSBNBNPT

| | | | | | | | | |
|-----------|-------------------------|------------------|------------------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | P | A01A | A1 | SS | BN | BN | PT |
| Pump Size | Wetted Section Material | Drive Identifier | Center Section and Air Valve | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |

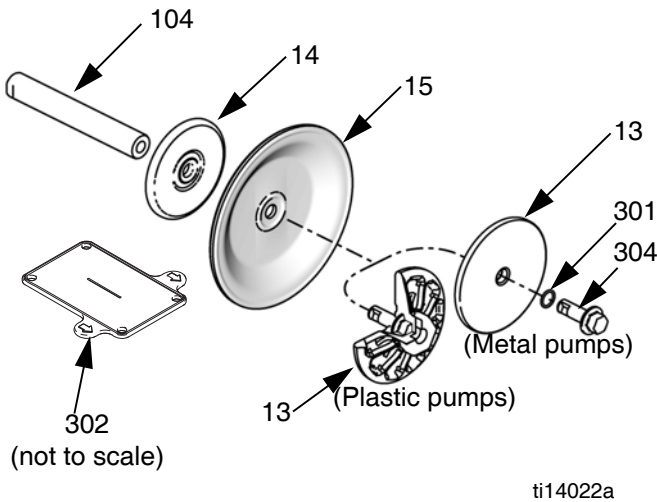
NOTE: Some kits may not be available for your model. See the selector tool at www.graco.com or speak with your distributor.

| Standard Diaphragm Kits | |
|-------------------------|--------|
| BN | 24B622 |
| FK | 24B629 |
| GE | 24B623 |
| SP | 24B628 |
| TP | 24B624 |

Kits include:

- 8 o-rings, ptfе (12)
- 2 diaphragms (15, material indicated in table)
- 2 o-rings for the bolt (301, used only on metal pumps)
- 1 diaphragm install tool (302)

NOTE: Fluid plates (13, 14) and diaphragm shaft bolts (304) are sold separately. See page 27. The shaft (104) is part of Kit 24B621, the Center Section Rebuild Kit.

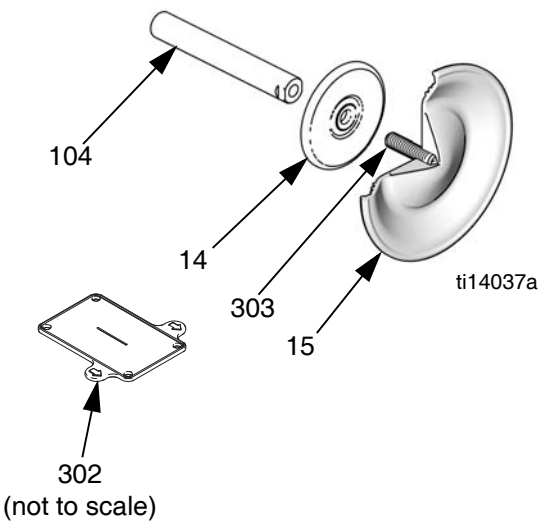


| Overmolded Diaphragm Kits | |
|---------------------------|--------|
| CO | 24B625 |
| PO | 24B626 |

Kits include:

- 8 o-rings, ptfе (12)
- 2 overmolded diaphragms (15, material indicated in table)
- 2 diaphragm set screws, stainless steel (303)
- 1 diaphragm install tool (302)

NOTE: Fluid plates (14) are sold separately. See page 27. The shaft (104) is part of Kit 24B621, the Center Section Rebuild Kit.



Diaphragms (continued)

Sample Configuration Number: 1050A-PA01AA1SSBNBNPT

| | | | | | | | | |
|-----------|-------------------------|------------------|------------------------------|----------------------------|-------|-------|------------|------------------|
| 1050 | A | P | A01A | A1 | SS | BN | BN | PT |
| Pump Size | Wetted Section Material | Drive Identifier | Center Section and Air Valve | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |

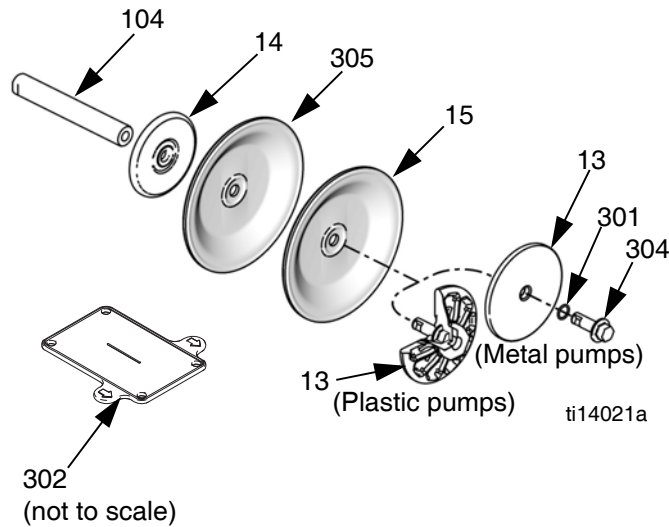
Two-Piece Diaphragm Kits

| | |
|-----------|--------|
| PT | 24B627 |
| PS | 24F926 |

Kits include:

- 8 o-rings, PTFE (12)
- 2 diaphragms, PTFE (15)
- 2 backup diaphragms (305, material indicated in table)
- 2 o-rings for the bolt (301, used only on metal pumps)
- 1 diaphragm install tool (302)

NOTE: Fluid plates (13, 14) and diaphragm shaft bolts (304) are sold separately. See page 27. The shaft (104) is part of Kit 24B621, the Center Section Rebuild Kit.



Air and Fluid Plate Kits

| | |
|--------------|--------|
| 1050A | 24C035 |
| 1050C | 24C036 |
| 1050H | 24D342 |
| 1050P | 24C036 |
| 1050F | 24C037 |
| 1050S | 24C062 |

Kits for **aluminum, hastelloy, and stainless steel** pumps include:

- air side diaphragm plate (14)
- fluid side diaphragm plate (13)
- o-ring (301)
- bolt (304)

Kits for **polypropylene, conductive polypropylene, and PVDF** pumps include:

- air side diaphragm plate (14)
- fluid side diaphragm plate (13, includes bolt)

Diaphragm Shaft Bolt (Metal Pumps)

Kit 24C099 includes:

- 1 bolt, stainless steel, M12 x 35 (304)
- 1 o-ring (301)

Seat, Check Ball, and Diaphragm Kits

Sample Configuration Number: 1050A-PA01AA1SSBNBNPT

| 1050 | A | P | A01A | A1 | SS | BN | BN | PT |
|-----------|-------------------------|------------------|------------------------------|----------------------------|-------|-------|------------|------------------|
| Pump Size | Wetted Section Material | Drive Identifier | Center Section and Air Valve | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |

| Kit | Parts | Qty. |
|--|-----------------------|------|
| 25A855 (PP, PT, PT) | SEAT, polypropylene | 4 |
| | BALL, PTFE | 4 |
| | DIAPHRAGM, PTFE | 2 |
| | DIAPHRAGM, EPDM | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 8 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |
| SS, PT, PT 25A856 (metal pumps) 25C819 (plastic pumps) | SEAT, SST | 4 |
| | BALL, PTFE | 4 |
| | DIAPHRAGM, PTFE | 2 |
| | DIAPHRAGM, EPDM | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 8 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |
| 25A857 (TP, AC, TP) | SEAT, TPE | 4 |
| | BALL, acetal | 4 |
| | DIAPHRAGM, TPE | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |
| 25A858 (GE, GE, GE) | SEAT, Geolast | 4 |
| | BALL, Geolast | 4 |
| | DIAPHRAGM, Geolast | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 8 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |
| 25A859 (PP, SP, SP) | SEAT, polypropylene | 4 |
| | BALL, Santoprene | 4 |
| | DIAPHRAGM, Santoprene | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 8 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |

| Kit | Parts | Qty. |
|---|----------------------------|------|
| 25A860 (PV, PT, PT) | SEAT, PVDF | 4 |
| | BALL, PTFE | 4 |
| | DIAPHRAGM, PTFE | 2 |
| | DIAPHRAGM, EPDM | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 8 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |
| 25A861 (FK, FK, FK) | SEAT, fluoroelastomer | 4 |
| | BALL, fluoroelastomer | 4 |
| | DIAPHRAGM, fluoroelastomer | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |
| SS, SS, PT 25A862 (metal pumps) 25C820 plastic pumps) | SEAT, SST | 4 |
| | BALL, SST | 4 |
| | DIAPHRAGM, PTFE | 2 |
| | DIAPHRAGM, EPDM | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 8 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |
| 25A863 (SP, SP, SP) | SEAT, Santoprene | 4 |
| | BALL, Santoprene | 4 |
| | DIAPHRAGM, Santoprene | 2 |
| | ADHESIVE | 1 |
| | O-RING, PTFE | 8 |
| | O-RING, PTFE | 2 |
| | TOOL, install | 1 |

Manifold O-Rings

Sample Configuration Number: 1050A-PA01AA1SSBNBNPT

| | | | | | | | | |
|-------------|-------------------------|------------------|------------------------------|----------------------------|-----------|-----------|------------|------------------|
| 1050 | A | P | A01A | A1 | SS | BN | BN | PT |
| Pump Size | Wetted Section Material | Drive Identifier | Center Section and Air Valve | Fluid Covers and Manifolds | Seats | Balls | Diaphragms | Manifold O-Rings |

| O-Ring | Kit | Qty. |
|-----------|---------------------------|------|
| PT | 24B655 | 8 |
| -- | Model includes no o-rings | 0 |

Kit Includes:

- 8 o-rings, PTFE (12)

DataTrak

NOTE: See DataTrak manual, 313840, for all DataTrak related part numbers and kit information, including the reed switch and solenoid.

Accessories

Fluid Pressure Relief Kit 238428 (for aluminum pumps)

Includes pipe bushings, hose adapter, relief valve, and tubing.

Fluid Pressure Relief Kit 112119 (for plastic pumps)

Includes fluid pressure relief valve.

Wall Mount Kit 24C637

Includes bracket, 4 dampeners, 8 washers, and 8 lock nuts.

Wall Bracket Dampener Kit 24E769

Includes 4 dampeners.

Rubber Foot Mounting Kit 236452

Includes washers, nuts, and rubber feet.

Grounding Wire Assembly Kit 238909

Includes ground wire and clamp.

Air Controls Kit 246946

Includes 1/4 npt air filter/regulator with 40 micron element and air pressure gauge.

Air Controls Kit 246947

Includes 1/2 npt air filter/regulator with 40 micron element and air pressure gauge.

Standard Pipe Flange Kits

239005 - Polypropylene

239008 - Stainless steel

239009 - PVDF

Each kit includes the npt-threaded, screw-on pipe flange, a PTFE gasket, bolts, spring lock washers, flat washers and nuts.

Optional Muffler

Part No. 102656, 3/4 npt, aluminum.

Technical Data

| | |
|--|---|
| Maximum fluid working pressure | 125 psi (0.86 MPa, 8.6 bar) |
| Air pressure operating range | 20-125 psi (0.14-0.86 MPa, 1.4-8.6 bar) |
| Fluid displacement per cycle | 0.17 gal. (0.64 liters) |
| Air consumption at 70 psi (0.48 MPa, 4.8 bar), 20 gpm (76 lpm) | 25 scfm |
| Maximum values with water as media under submerged inlet conditions at ambient temperature: | |
| Maximum air consumption | 67 scfm |
| Maximum free-flow delivery | 50 gpm (189 lpm) |
| Maximum pump speed | 280 cpm |
| Maximum suction lift (varies widely based on ball/seat selection and wear, operating speed, material properties, and other variables | 16 ft (4.9 m) dry, 29 ft (8.8 m) wet |
| Flooded volume | 0.375 gal (1.42 liters) |
| Maximum size pumpable solids | 1/8 in. (3.2 mm) |
| Recommended cycle rate for continuous use | 93 - 140 cpm |
| Recommended cycle rate for circulation systems | 20 cpm |
| Sound Power* | |
| at 70 psi (0.48 MPa, 4.8 bar) and 50 cpm | 78 dBa |
| at 100 psi (0.7 MPa, 7.0 bar) and full flow | 90 dBa |
| Sound Pressure** | |
| at 70 psi (0.48 MPa, 4.8 bar) and 50 cpm | 84 dBa |
| at 100 psi (0.7 MPa, 7.0 bar) and full flow | 96 dBa |
| Fluid temperature range | see page 32 |
| Air inlet size | 1/2 npt(f) |
| Fluid inlet size | |
| Aluminum (1050A), Hastelloy (1050H) or Stainless Steel (1050S) | 1 in. npt(f) or 1 in. bspt |
| Conductive Poly (1050C), Polypropylene (1050P), or PVDF (1050F) | 1 in. raised face ANSI/DIN flange |
| Fluid outlet size | |
| Aluminum (1050A), Hastelloy (1050H) or Stainless Steel (1050S) | 1 in. npt(f) or 1 in. bspt |
| Conductive Poly (1050C), Polypropylene (1050P), or PVDF (1050F) | 1 in. raised face ANSI/DIN flange |
| Weight | |
| Aluminum (1050A) | 23 lb. (10.5 kg) |
| Conductive Polypropylene (1050C) and Polypropylene (1050P) | 18 lb. (8.2 kg) |
| Hastelloy | 41 lb. (18.6 kg) |
| PVDF (1050F) | 26 lb (11.8 kg) |
| Stainless Steel (1050S) | |
| with conductive polypropylene center | 36.3 lb. (16.5 kg) |
| with polypropylene center | 37.3 lb. (16.9 kg) |
| with aluminum center | 41.4 lb. (18.8 kg) |
| with aluminum center and sst center port manifolds | 60.4 lb. (27.4 kg) |
| Wetted parts include material(s) chosen for seat, ball, and diaphragm options, plus the pump's material of construction | |
| 1050A | Aluminum |
| 1050H | Hastelloy |
| 1050C and 1050P | Polypropylene |
| 1050F | PVDF |
| 1050S | Stainless Steel |

Non-wetted external parts

| | |
|---|---|
| Aluminum (1050A) | aluminum, coated carbon steel |
| Hastelloy (1050H) | hastelloy, stainless steel, polypropylene or aluminum (if used in center section) |
| Plastic (1050P, 1050C, and 1050F) | stainless steel, polypropylene |
| Stainless Steel (1050S) | stainless steel, polypropylene or aluminum (if used in center section) |

Reference Information

| | |
|--|--|
| Maximum Storage Time (varies with conditions) | 2 years |
| Maximum Lifetime (varies with operating conditions and maintenance) | 10 years |
| Power Efficiency Factor (varies based on pump configuration, operating parameters, and material) | 1.61 gal. air consumed/1 gal. fluid pumped at 70 psi (1.61 liter air consumed/1 liter fluid pumped at 4.8 bar) |

* Sound power measured per ISO-9614-2.

** Sound pressure was tested 3.28 ft (1 m) from equipment.

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Fluid Temperature Range

NOTICE

Temperature limits are based on mechanical stress only. Certain chemicals will further limit the fluid operating temperature range. Stay within the temperature range of the most-restricted wetted component. Operating at a fluid temperature that is too high or too low for the components of your pump may cause equipment damage.

| Diaphragm/Ball/Seat Material | Fluid Temperature Range | | | | | |
|---|---|---------------|---|------------|--------------|---------------|
| | Aluminum, Hastelloy, or Stainless Steel Pumps | | Polypropylene or Conductive Polypropylene Pumps | | PVDF Pumps | |
| | Fahrenheit | Celsius | Fahrenheit | Celsius | Fahrenheit | Celsius |
| Acetal (AC) | 10° to 180°F | -12° to 82°C | 32° to 150°F | 0° to 66°C | 10° to 180°F | -12° to 82°C |
| Buna-N (BN) | 10° to 180°F | -12° to 82°C | 32° to 150°F | 0° to 66°C | 10° to 180°F | -12° to 82°C |
| FKM Fluoroelastomer (FK)* | -40° to 275°F | -40° to 135°C | 32° to 150°F | 0° to 66°C | 10° to 225°F | -12° to 107°C |
| Geolast® (GE) | -40° to 150°F | -40° to 66°C | 32° to 150°F | 0° to 66°C | 10° to 150°F | -12° to 66°C |
| Polychloroprene overmolded diaphragm (CO) or Polychloroprene check balls (CR or CW) | 0° to 180°F | -18° to 82°C | 32° to 150°F | 0° to 66°C | 10° to 180°F | -12° to 82°C |
| Polypropylene (PP) | 32° to 150°F | 0° to 66°C | 32° to 150°F | 0° to 66°C | 32° to 150°F | 0° to 66°C |
| PTFE overmolded diaphragm (PO) | 40° to 180°F | 4.0° to 82°C | 40° to 150°F | 4° to 66°C | 40° to 180°F | 4.0° to 82°C |
| PTFE check balls or two-piece PTFE/EPDM diaphragm (PT) | 40° to 220°F | 4° to 104°C | 40° to 150°F | 4° to 66°C | 40° to 220°F | 4° to 104°C |
| PVDF (PV) | 10° to 225°F | -12° to 107°C | 32° to 150°F | 0° to 66°C | 10° to 225°F | -12° to 107°C |
| Santoprene® (SP) | -40° to 180°F | -40° to 82°C | 32° to 150°F | 0° to 66°C | 10° to 180°F | -12° to 82°C |
| TPE (TP) | -20° to 150°F | -29° to 66°C | 32° to 150°F | 0° to 66°C | 10° to 150°F | -12° to 66°C |

* The maximum temperature listed is based on the ATEX standard for T4 temperature classification. If you are operating in a non-explosive environment, FKM fluoroelastomer's maximum fluid temperature in aluminum or stainless steel pumps is 320°F (160°C).

Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Graco Standard Husky Pump Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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For patent information, see www.graco.com/patents.

TO PLACE AN ORDER, contact your Graco distributor or call to identify the nearest distributor.

Phone: 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

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Graco reserves the right to make changes at any time without notice.*

Original instructions. This manual contains English. MM 313435

Graco Headquarters: Minneapolis

International Offices: Belgium, China, Japan, Korea

GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS MN 55440-1441 • USA

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