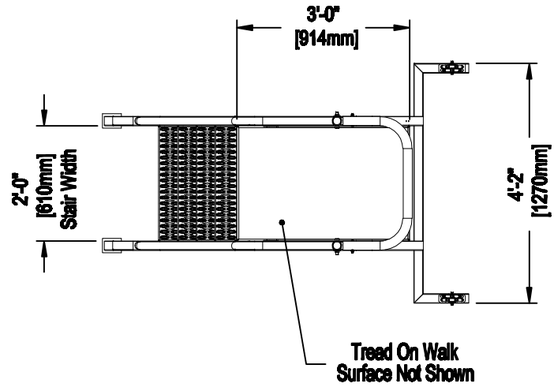
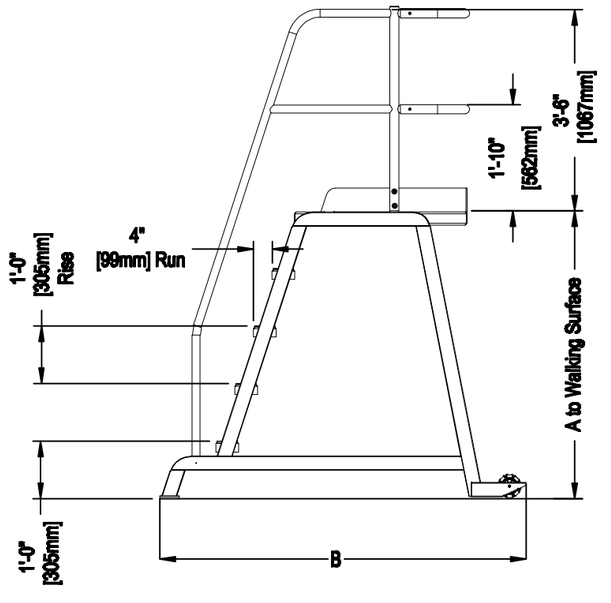
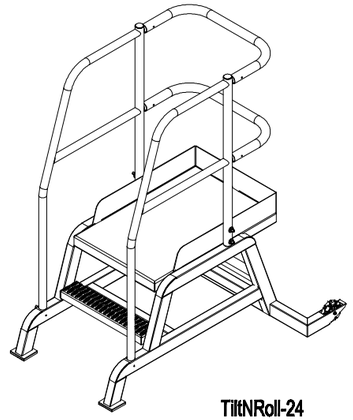
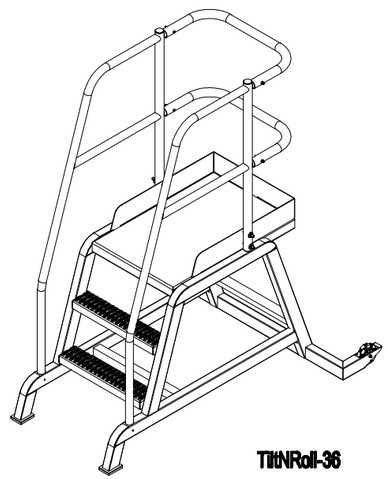
	A	B
TiltNRoll-24	24" [610mm]	66 1/16" [1678mm]
TiltNRoll-36	36" [914mm]	70" [1778mm]
TiltNRoll-48	48" [1219mm]	72 15/16" [1853mm]
TiltNRoll-60	60" [1524mm]	76 3/8" [1940mm]
TiltNRoll-72	72" [1829mm]	80 1/16" [2034mm]



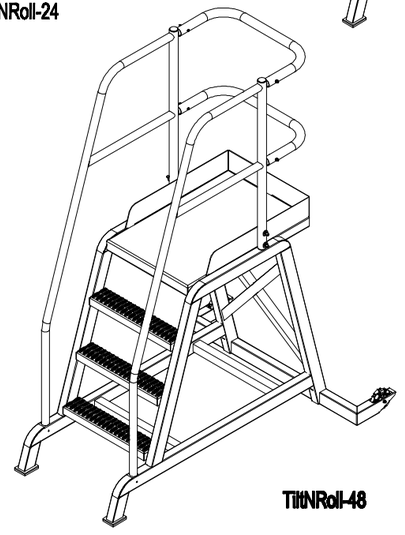




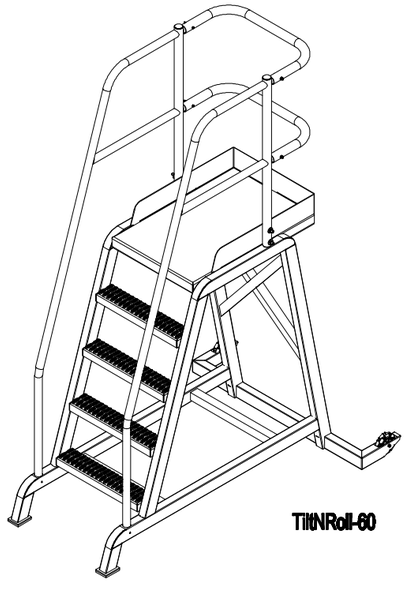
TiltNRoll-24



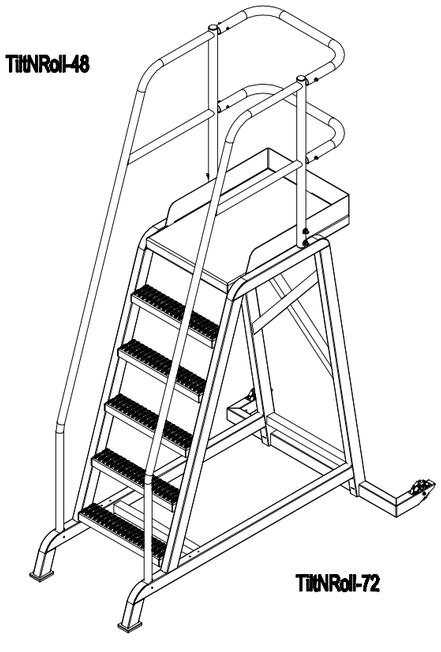
TiltNRoll-36



TiltNRoll-48



TiltNRoll-60



TiltNRoll-72

ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL & PROPRIETARY & MAY NOT BE REPRODUCED WITHOUT THE EXPRESS WRITTEN CONSENT OF ROLLASTEP

PART NAME: TiltNRoll-Spec Sheet

DRAWN BY:	TK	6/17/11
DRAWN:	TK	6/17/11
CHECKED:	TK	6/17/11

PROCESSED BY: | PROCESSED ON:

FINISH:

MATERIAL: 1/32 | SHEET: 1

ROLLASTEP WELDING STANDARDS
ROLLASTEP WELDING STANDARDS
ALL WELDING PERFORMED ACCORDING TO AWS D1.1 STRUCTURAL WELDING CODE
METAL FILLER USED IS ER70S-6 OR EQUIVALENT

Material Thickness of Thinner Part Joined	Minimum Size of Fillet Weld	Effective Throat
To 1/4"	1/8"	3/16"
Over 1/4" to 3/4"	1/4"	1/4"
Over 3/4"	5/16"	5/16"

1	1-5-13	1	UPDATED PER RISER DESIGN	BW
0				

RollAStep
MOBILE ROLLING WORK PLATFORM S

JOB #: | CUSTOMER:

TR Series

ASME #: