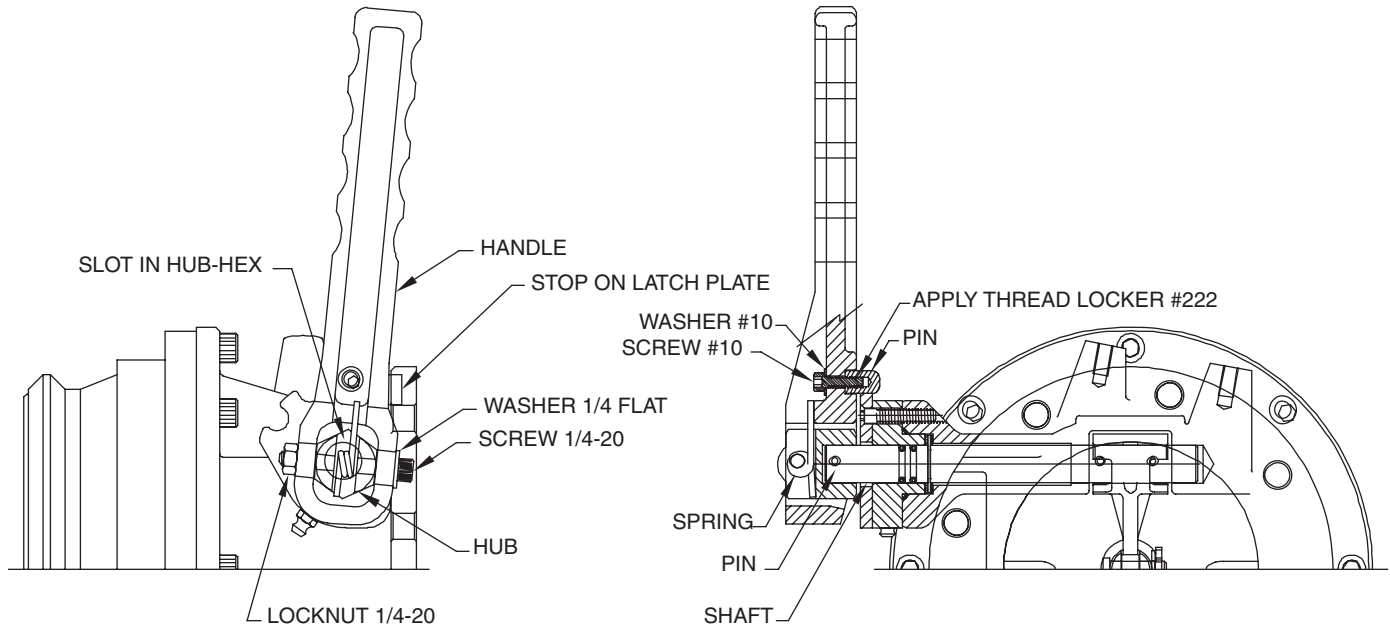


Installation Instructions

Service Kit 90042

Kit-handle Repair-bottom Loader (Short Stroke)



1. Secure bottom loader valve to remove 1/4-20 locknut, 1/4-20 screw, 1/4 flat washer and spring from handle. now remove old handle from hub.
2. Drive pin from old hub and remove hub from shaft.
3. Apply thread locker #222 to threads of pin and use #10 screw & washer to install onto handle as shown above.
4. Install new hub to bottom loader shaft using new pin.
5. Position handle over hub making sure that slot in hub is parallel with stop on latch plate.
6. Place spring in slot of hub with the long leg of the spring facing latch plate.
7. Place a taper drift punch through one side of handle, hub and spring and drive through to opposite half.
8. Place the 1/4-20 screw with 1/4 flat washer onto the end of the taper drift punch and carefully tap screw & washer through handle, hub and spring until screw exits opposite half.
9. Tighten locknut until it just starts to contact handle. "caution do not over tighten, handle must be free to snap back".



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