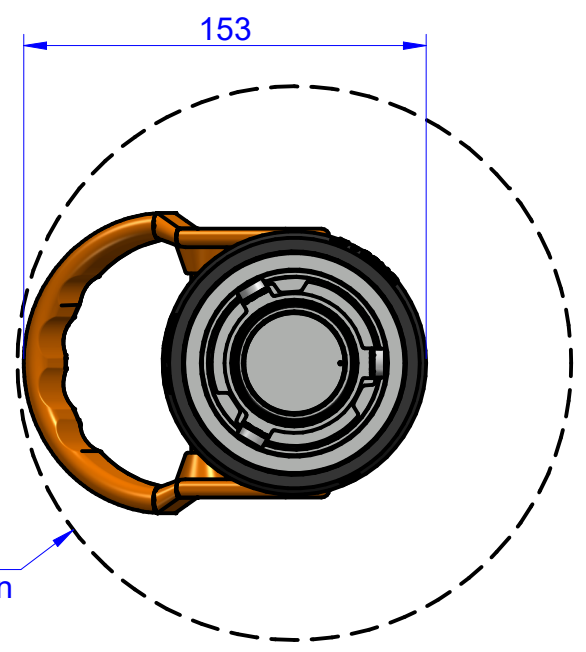
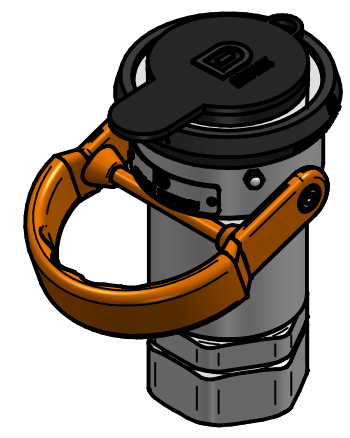
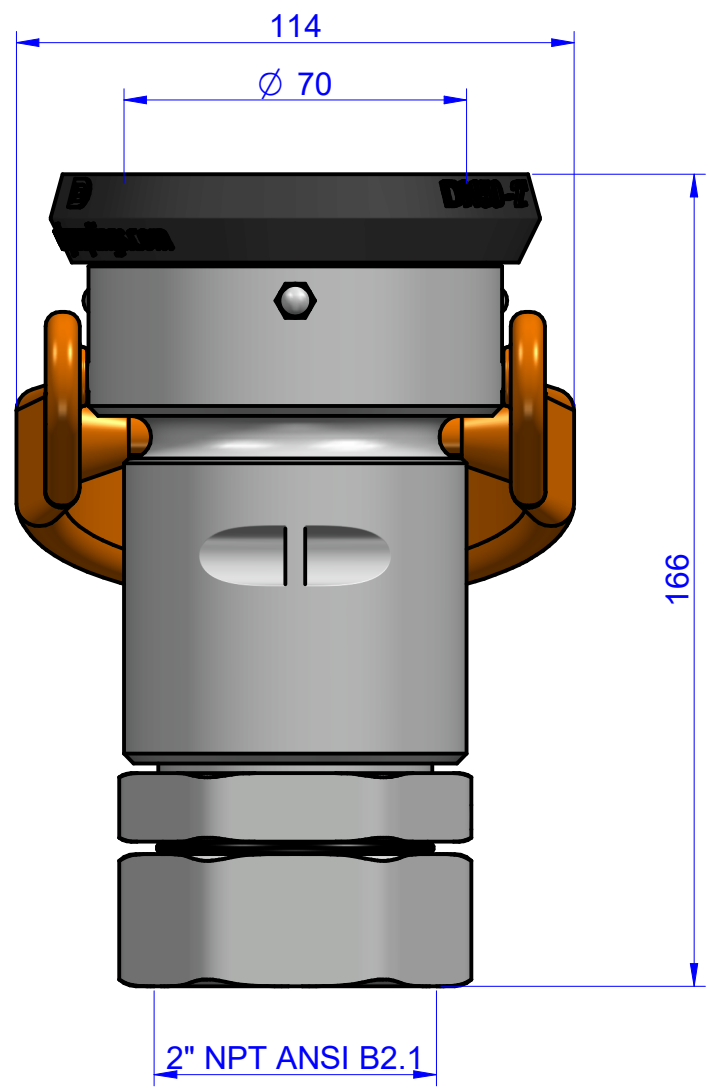


1
ALL DIMENSIONS ARE IN MM
DO NOT SCALE THE DRAWING



Weight : 3.3 Kg.
Working Pressure : 25 Bar
Testing Pressure : 37.5 Bar

INSTRUCTION :-
1) All unspecified sharp edges to be 0.2X45° Chf..
2) All HOLES & PCD maintain within tolerance $\sqrt{0.03}$ $\sqrt{0.02}$
3) Please refer general tolerance wherever tolerance not mentioned.
4) All finished dimension to be maintained after surface treatment.

NOTE :-
HEAT-TREATMENT :- N.A.
SURFACE-TREATMENT :-N.A.

QTY.:- 01 No.
General Tolerance
For Machining : ISO 2768- mK
weldment: ISO 13920-AE

	DRIPLEX ENGITECH		
	COUPLING :- 2H-SV-6-1-0		
TITLE :- 2" DDC HU ASSEMBLY			
REF.DRG. NO. :- DRG.NO :- 2H-SV-6-1-0			
MAT. :- STAINLESS STEEL			

SURFACE FINISH IN GRADES	$\sqrt{0.012}$	$\sqrt{0.025}$	$\sqrt{0.05}$	$\sqrt{0.1}$	$\sqrt{0.2}$	$\sqrt{0.4}$	$\sqrt{0.8}$	$\sqrt{1.6}$	$\sqrt{3.2}$	$\sqrt{6.3}$	$\sqrt{12.5}$	$\sqrt{25}$	$\sqrt{50}$
	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	

REV.	DESCRIPTION	INFORMED BY	DATE	REVISION BY

